



# 智能阀门定位器 IP6000d 系列使用说明书

（安装使用前请仔细阅读使用说明书）



# 使 用 说 明 书 目 录

## IP6000d 系列智能阀门定位器

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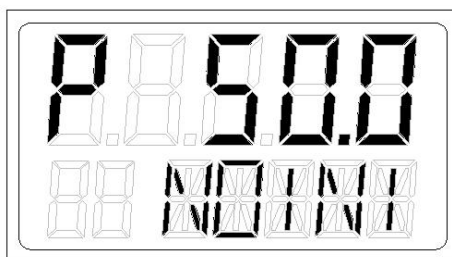
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## 1. 概述

IP6000d 系列（隔爆型）智能阀门定位器和气动执行器配套使用。通过接收来自控制系统的 4-20mA DC 电流信号得到阀位控制设定值，同时采集位置传感器信号得到实际的阀位值，两者通过控制软件的计算处理，从而控制气动执行机构的进气和排气，驱动阀位到达设定点。

## 2. 一键自动初始化

1. 定位器安装前请详细阅读第 7 章节的安装说明。按照所描述的安装要求来安装定位器。请注意一些安装要点。例如，安装前确认定位器反馈轴的初始位置。安装过程中切勿将反馈轴转动 360°。对于直行程定位器，确保定位器外壳上平面和阀的主轴成直角。在阀门行程范围内，定位器反馈杆转动角度符合安装要求。
2. 将定位器安装到阀门上后，接上气源和电气线缆。确保气源压力能完全打开阀门。通过输入 4-20mA 信号给定位器上电。
3. 定位器上电后，系统在没完成初始化功能前处于未初始化状态。显示标志为 NOINI，界面第一行显示传感器百分比值。如下图所示。



在此状态下，操作   键可打开或关闭阀门。将阀门全开和全闭，观察界面上显示的传感器百分比值。对于非分体式，确保在整个阀门行程范围内，传感器百分比最小值  $\geq 2\%$ ，传感器百分比最大值  $\leq 98\%$ 。否则，需要重新调整安装位置使直行程反馈杆或角行程适配器在有效范围内动作。对于分体式，确保在阀门行程 5-25mm 范围内，传感器百分

比最小值 $\geq 12\%$ ，传感器百分比最大值 $\leq 92\%$ ；在阀门行程 25-50mm 范围内，传感器百分比最小值 $\geq 2\%$ ，传感器百分比最大值 $\leq 97\%$ 。否则，需要调整传感器 D 值。另外，要求传感器最小最大百分比差值大于 16%（非分体式）或 8%（分体式）。

4. 定位器出厂前已设置好执行机构类型。用户只需一键执行自动初始化（INITA）功能来完成对阀门的匹配。在初始界面（NOINI）或手自动模式界面长按  键 3 秒左右开始运行自动初始化。初始化完成后，LCD 上显示 FINSH，按  键退出。退出后，系统进入手动模式界面，再次按  键可切换到自动模式。此时用户可通过 4-20mA 信号来控制阀门开度。自动初始化过程中由于某些原因，系统会在功能选项栏显示错误提示。并中断初始化。错误提示说明及处理方法详见 8.3.3 章节。

### 3. 选型及订货数据

|                                                      |                                     |
|------------------------------------------------------|-------------------------------------|
| L 直行程<br>R 角行程                                       | 行程类型                                |
| S 单作用<br>D 双作用                                       | 作用形式                                |
| d Ex db IIC T6 Gb; Ex tb IIIC 85℃ Db<br>k Ex db I Mb | 防爆标志                                |
| 0 无<br>1 有                                           | 反馈信号                                |
| 0 无<br>1 有                                           | HART通讯                              |
| 0 无<br>1 直行程支架<br>2 角行程支架                            | 安装支架                                |
| 0 无<br>1 有                                           | 压力表组件                               |
| S 复位<br>F 保位                                         | 断电状态                                |
| N -20~60℃<br>L -40~60℃                               | 环境温度                                |
| J                                                    | 销售区域(可选项), 3位字符组成, 可为空, 本代码与防爆性能不相关 |

|         |   |   |   |   |   |   |   |   |   |   |
|---------|---|---|---|---|---|---|---|---|---|---|
| IP6000d | L | S | d | 0 | 0 | 0 | 0 | S | N | J |
|---------|---|---|---|---|---|---|---|---|---|---|

## 4. 主要技术指标

|        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------------------------|-------|------------------------|-------|------------------------|-------|------------------------|-------|------------------------|-------|-------------------------|
| 外壳材质   | 铝合金(Ex db IIC T6 Gb; Ex tb IIIC 85℃ Db)<br>不锈钢 316L(Ex db I Mb)                                                                                                                                                                                                                                                                                                                                                                                                 |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 信号输入   | 4-20mA DC, 空载电压:15-24V DC                                                                                                                                                                                                                                                                                                                                                                                                                                       |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 最小工作电流 | 3.8mA                                                                                                                                                                                                                                                                                                                                                                                                                                                           |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 输入阻抗   | 120 $\Omega$                                                                                                                                                                                                                                                                                                                                                                                                                                                    |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 环境温度   | 常规版本: -20℃ ~ +60℃<br>低温版本: -40℃ ~ +60℃<br>设备显示屏在-20℃ 以下会显示迟钝或不显示。                                                                                                                                                                                                                                                                                                                                                                                               |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 气源要求   | 符合 ISO 8573-1<br><ul style="list-style-type: none"> <li>● 固体颗粒大小和密度 3 级</li> <li>● 露点 3 级</li> <li>● 含油量 3 级</li> </ul>                                                                                                                                                                                                                                                                                                                                         |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 抗振动性   | 0.15mm, 10Hz-60Hz, 20 次循环/轴<br>20m/s <sup>2</sup> , 60Hz-500Hz, 20 次循环/轴<br>整个控制阀连续运行时的推荐范围 $\leq 20$ m/s <sup>2</sup> , 无谐振峰值                                                                                                                                                                                                                                                                                                                                  |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 气源压力   | 0.14-0.7MPa                                                                                                                                                                                                                                                                                                                                                                                                                                                     |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 流量     | <ul style="list-style-type: none"> <li>● 进气           <table> <tr><td>2 bar</td><td>3.8 Nm<sup>3</sup>/h</td></tr> <tr><td>4 bar</td><td>6.4 Nm<sup>3</sup>/h</td></tr> <tr><td>6 bar</td><td>9.0 Nm<sup>3</sup>/h</td></tr> </table> </li> <li>● 排气(复位)           <table> <tr><td>2 bar</td><td>4.7 Nm<sup>3</sup>/h</td></tr> <tr><td>4 bar</td><td>7.8 Nm<sup>3</sup>/h</td></tr> <tr><td>6 bar</td><td>11.0 Nm<sup>3</sup>/h</td></tr> </table> </li> </ul> | 2 bar | 3.8 Nm <sup>3</sup> /h | 4 bar | 6.4 Nm <sup>3</sup> /h | 6 bar | 9.0 Nm <sup>3</sup> /h | 2 bar | 4.7 Nm <sup>3</sup> /h | 4 bar | 7.8 Nm <sup>3</sup> /h | 6 bar | 11.0 Nm <sup>3</sup> /h |
| 2 bar  | 3.8 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 4 bar  | 6.4 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 6 bar  | 9.0 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 2 bar  | 4.7 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 4 bar  | 7.8 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |
| 6 bar  | 11.0 Nm <sup>3</sup> /h                                                                                                                                                                                                                                                                                                                                                                                                                                         |       |                        |       |                        |       |                        |       |                        |       |                        |       |                         |

|       |                                                                                                                                                 |
|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|
|       | <ul style="list-style-type: none"> <li>● 排气(保位)</li> </ul> <p>2 bar      5.3 Nm³/h</p> <p>4 bar      8.9 Nm³/h</p> <p>6 bar      12.5 Nm³/h</p> |
| 稳态耗气量 | ≤0.4 L/min                                                                                                                                      |
| 基本误差  | ≤0.5%                                                                                                                                           |
| 回差    | ≤0.5%                                                                                                                                           |
| 电气接口  | 1/2NPT(默认)或 M20x1.5，其他螺纹规格请与销售沟通                                                                                                                |
| 气动接口  | 1/4NPT(默认)或 G1/4，其他螺纹规格请与销售沟通                                                                                                                   |
| 重量    | 4.4 kg                                                                                                                                          |
| 防护等级  | IP67/IP69                                                                                                                                       |
| 防爆标志  | Ex db IIC T6 Gb; Ex tb IIIC 85℃ Db; Ex db I Mb                                                                                                  |

## 5. 接口说明

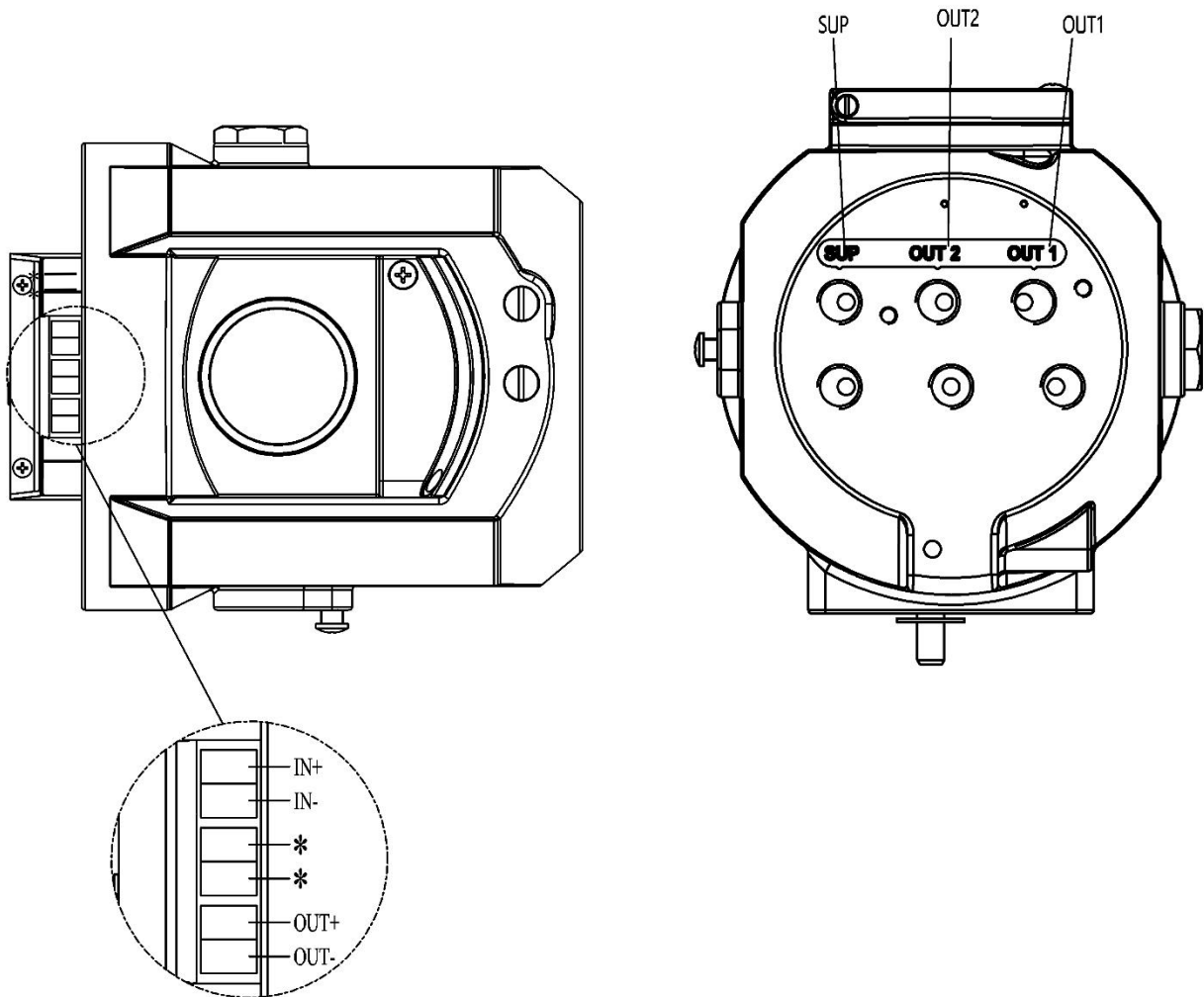


图 1. 接口说明

| 电气接口 | 描述                  |
|------|---------------------|
| IN+  | 4-20 mA 设定信号 +      |
| IN-  | 4-20 mA 设定信号 -      |
| OUT+ | 反馈信号模块 18-30 V DC + |
| OUT- | 反馈信号模块 4-20mA 输出    |

| 气动接口 | 描述             |
|------|----------------|
| SUP  | 气源进入           |
| OUT1 | 先导气口 1         |
| OUT2 | 先导气口 2, 双作用时使用 |

|   |                                         |
|---|-----------------------------------------|
| * | 两个接口相互连接后设备处于低阻抗模式(低阻抗模式下，HART 通信功能将失效) |
|---|-----------------------------------------|

注意：

- 电气线缆必须用屏蔽双绞线或屏蔽线。并将线缆屏蔽层一端连接设备壳体内  处的螺钉，另一端连接大地。从而使设备有效接地，防止电磁干扰。
- 电气线缆铺设要远离强磁场环境。
- 请在设备断电情况下连接或拆卸电气线缆。
- 如果输入信号有衰减，而用户不需要 HART 通信功能，可以尝试将定位器设置成低阻抗模式。将图 1 所示的 2 个 \* 标记的未定义电气接口通过 1 根导线相互连接，使定位器处于低阻抗模式。
- 如果要使用定位器的分程控制功能，必须使用直流信号隔离器将 1 路 4-20mA 设定信号转换成 2 路 4-20mA 设定信号，再分别连接到 2 台定位器上。直流信号隔离器的负载电阻必须大于 650Ω。使用分程控制功能将导致 HART 通信功能失效。

HART 通信接线方式：

将 HART 调制解调器或 HART 手操器的两根信号线分别接到 4-20 mA 设定信号的正负极上。

## 6. 机械尺寸

### 6.1. 外形尺寸

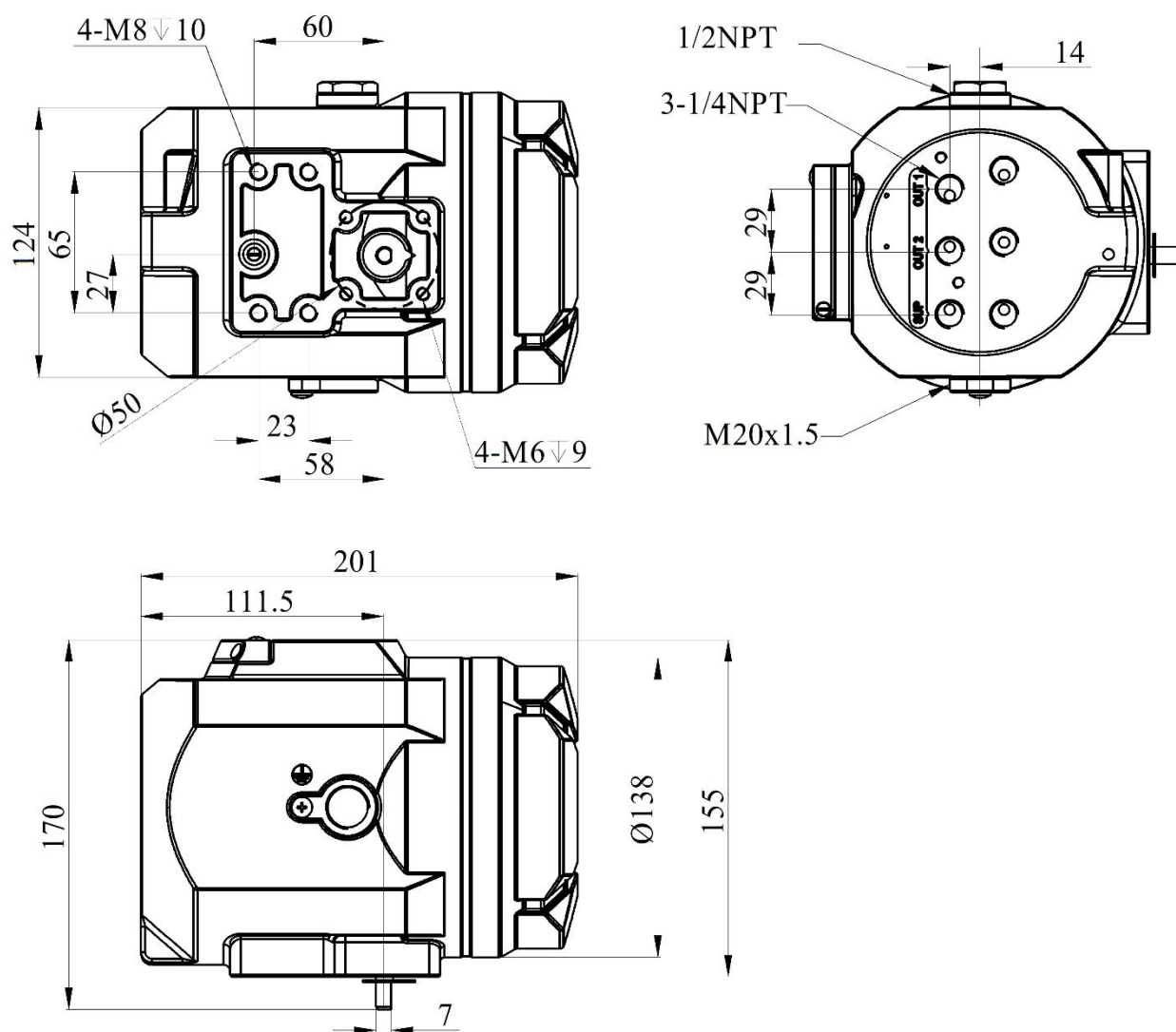


图 2. 外形尺寸

## 6.2. 安装支架尺寸

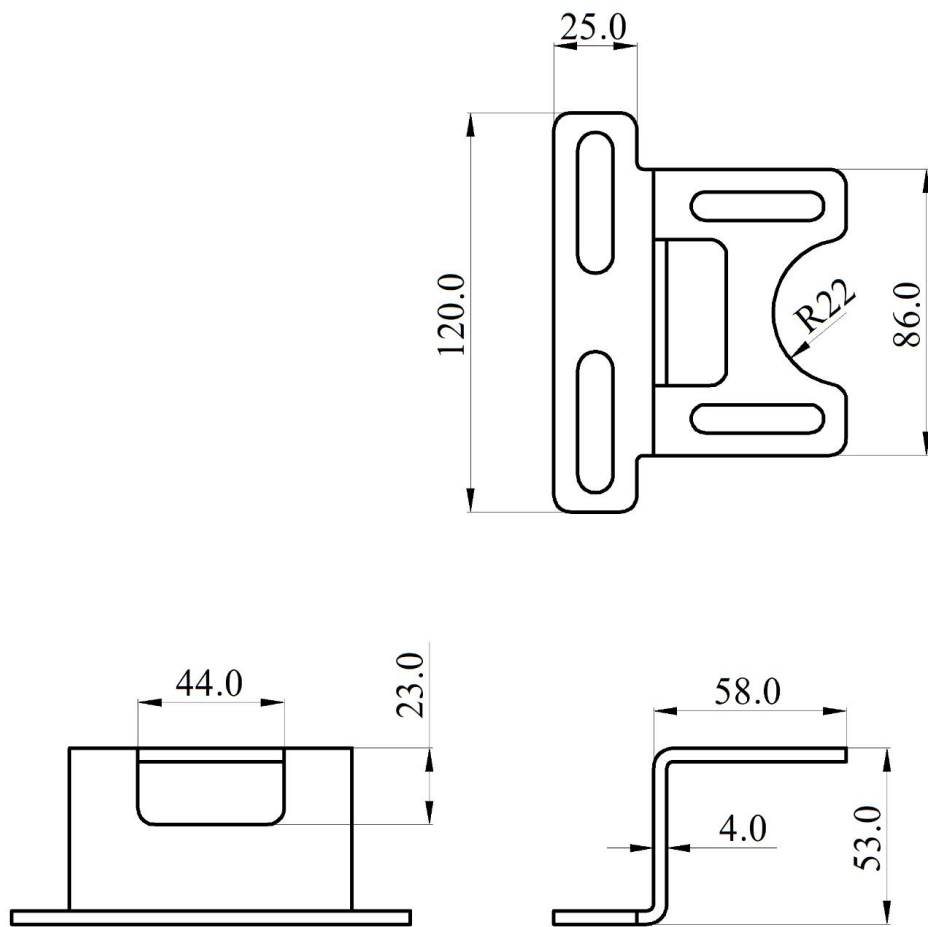


图 3. 直行程安装支架

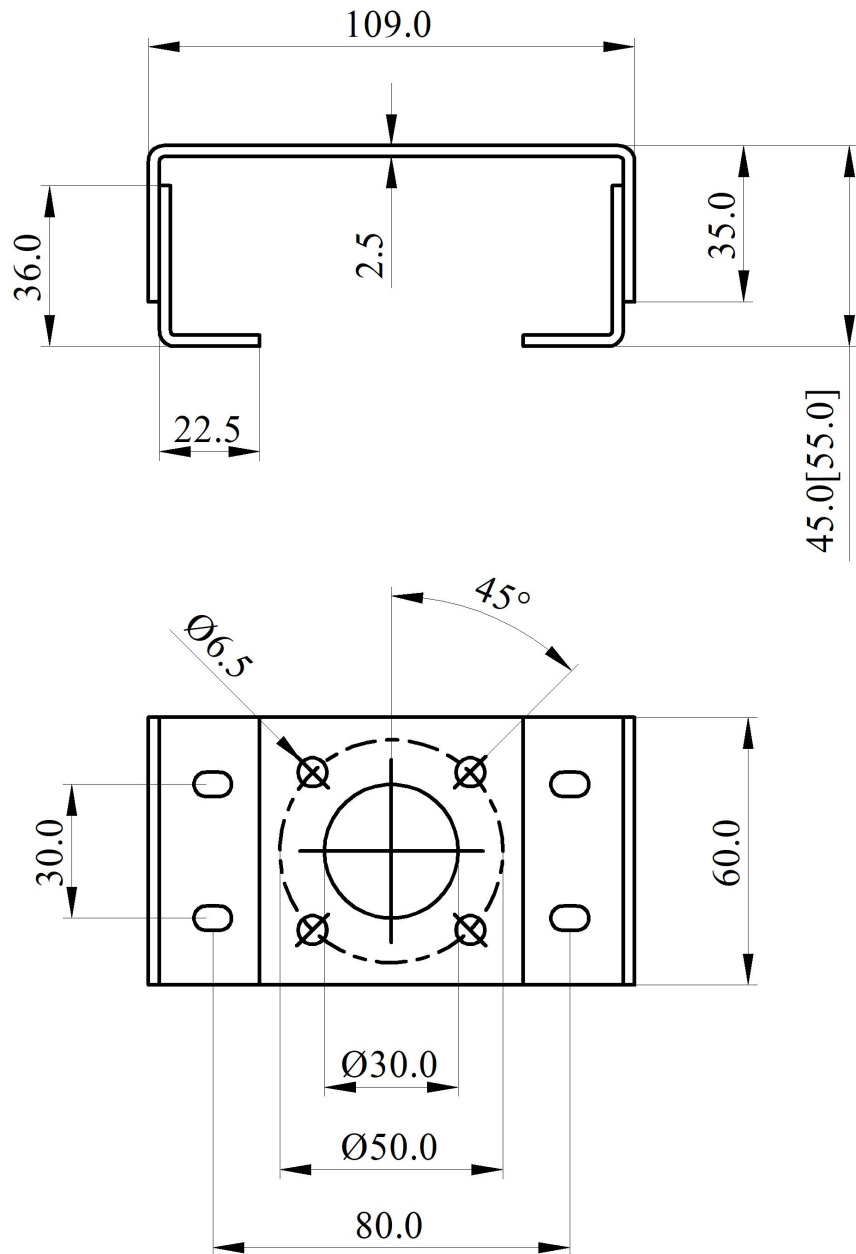


图 4. 角行程安装支架 A 型

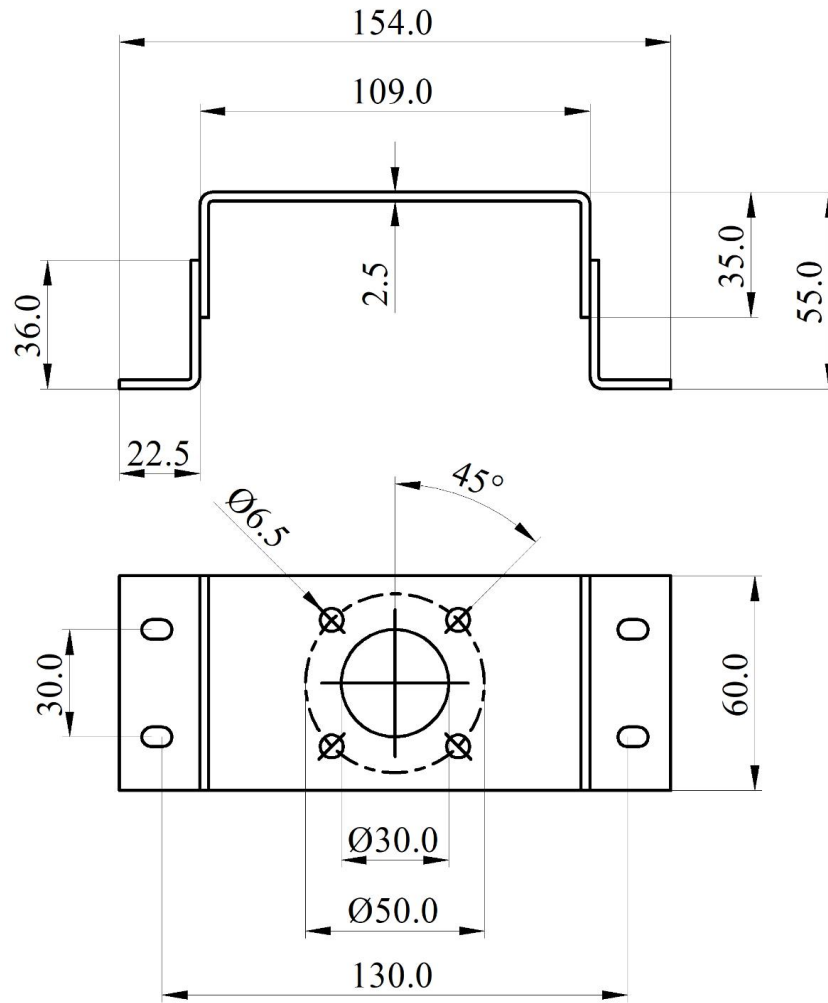


图 5. 角行程安装支架 B 型

### 6.3. 直行程反馈摆杆尺寸

#### 6.3.1. 反馈杆 A（带传动销）

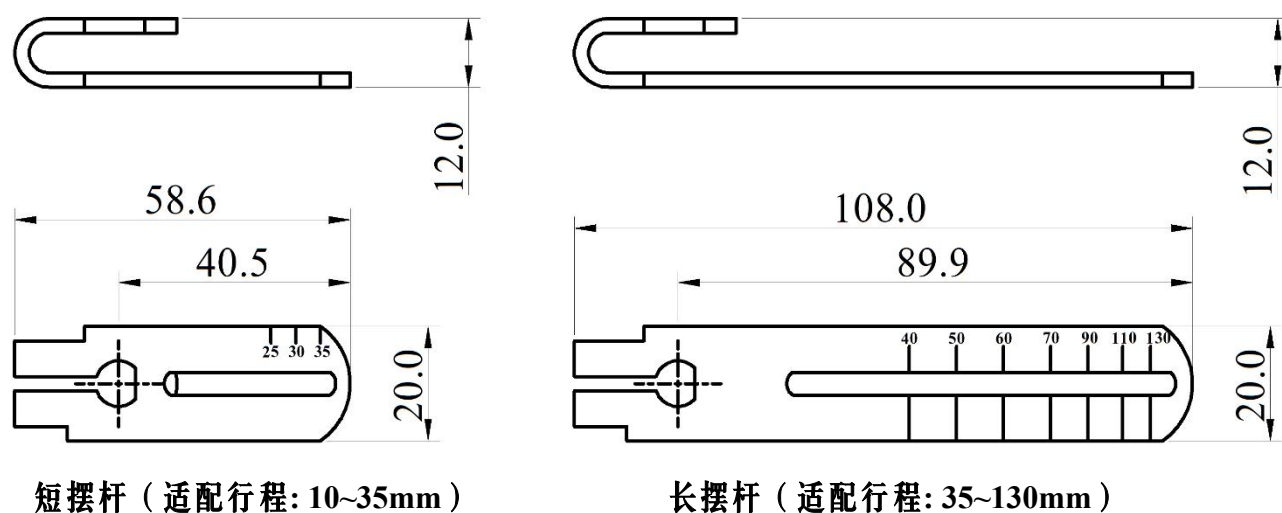


图 6. 反馈杆 A 尺寸

#### 6.3.2. 反馈杆 B（不带传动销）

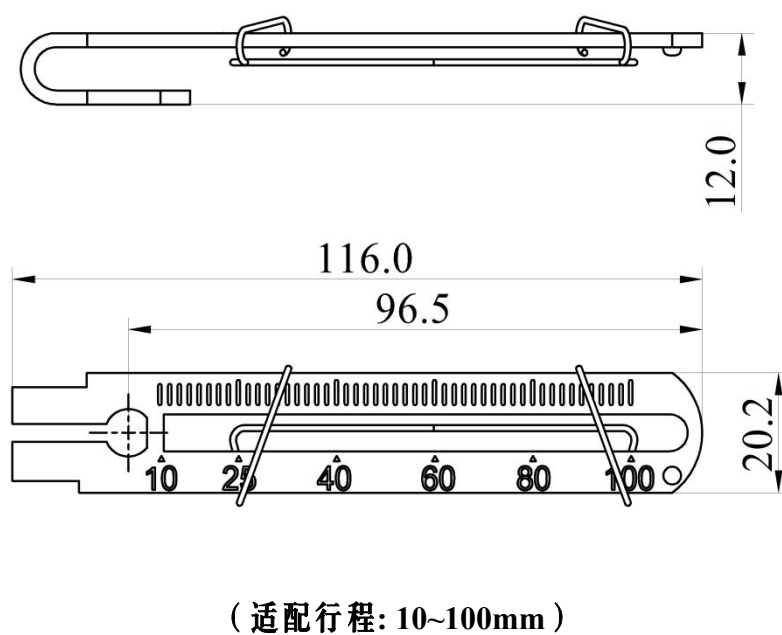


图 7. 反馈杆 B 尺寸

## 7. 安装

### 7.1. 直行程

| 直行程执行机构安装组件 |              |    |               |
|-------------|--------------|----|---------------|
| 序号          | 名称           | 数量 | 注意            |
| ①           | U 型杆         | 1  | 工作过程中使反馈杆发生旋转 |
| ②           | 夹板           | 1  | 在执行机构上安装 U 型杆 |
| ③           | M6 内六角螺钉     | 2  | M6×25         |
| ④           | M6 弹簧垫圈      | 2  | 防止螺钉松动        |
| ⑤           | 反馈杆          | 1  | 安装在定位器主轴上     |
| ⑥           | M6 内六角螺栓     | 1  | M6×20,搭配方形螺母  |
| ⑦           | 直行程安装支架      | 1  | 连接定位器与执行器     |
| ⑧           | M8 六角头螺栓     | 2  | M8×10         |
| ⑨           | M8 弹簧垫圈      | 2  | 防止螺栓松动        |
| ⑩           | M8 平垫圈       | 2  | 保护接触平面        |
| ⑪           | 匹配反馈杆 B 的传动销 | 1  | 安装在阀的主轴上      |

#### 7.1.1. 常规管路连接安装

1. 确认定位器反馈轴的初始位置。

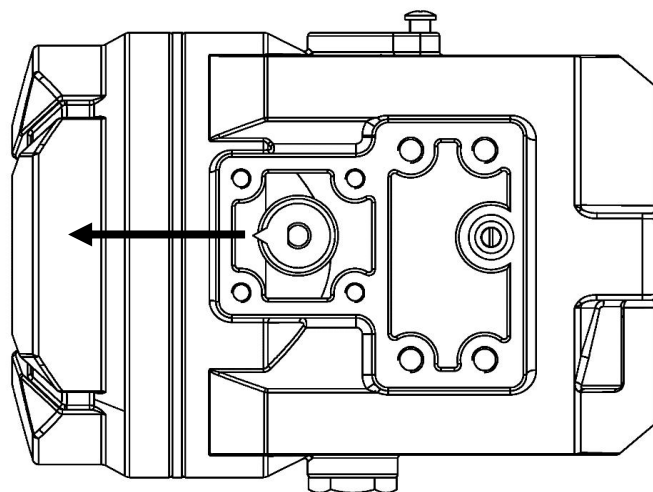


图 8. 反馈轴初始位置

转动反馈轴，将反馈轴上的指针指向图 8 箭头方向。箭头方向定义为初始位置。给

定位器上电，在初始界面（NOINI）观察传感器百分比值，确认数值在 40~60%之间。如果不是，将反馈轴转动 360°，再次确认。确认之后，将定位器断电。

2. 把匹配反馈杆 A 的 U 型杆或匹配反馈杆 B 的传动销安装到执行器上。

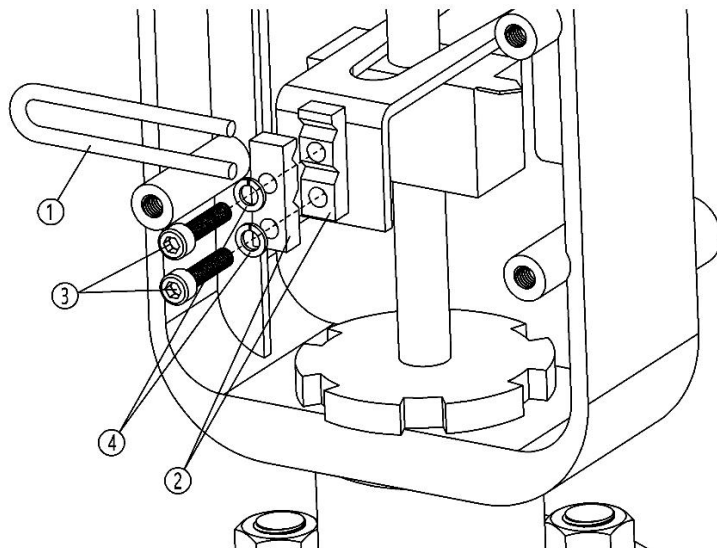


图 9. U 型杆安装

用内六角螺钉③和弹簧垫圈④把 U 型杆①和夹板②固定在执行器的中心轴上，使用内六角扳手拧紧螺钉。

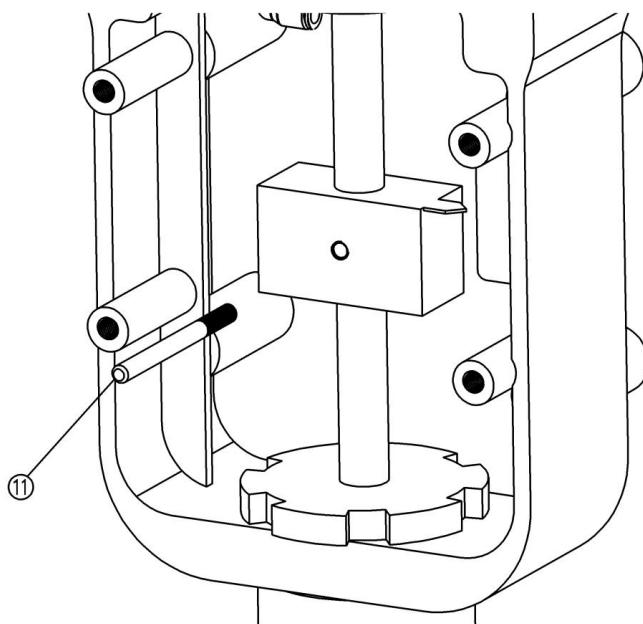


图 10. 传动销安装

将传动销⑪安装到阀的主轴上。反馈杆 B 的插槽高度为 6.2 mm。因此用户如果未使用提供的传动销，需注意使用传动销的直径为 6 mm，传动销与阀的主轴上的螺纹大小须

一致。

3. 安装匹配反馈杆 A 的传动销。

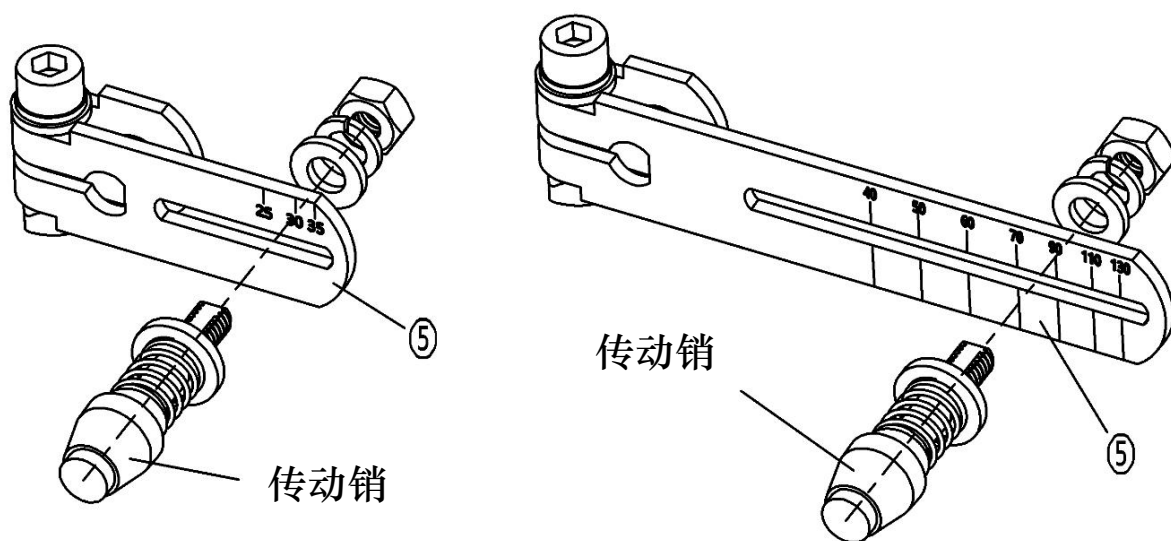


图 11. 反馈杆传动销安装

根据阀门实际行程选择上图对应的反馈杆。将传动销安装至反馈杆上的对应的行程刻度处。如果传动销不对应标尺刻度安装，当阀门动作时，可能会造成反馈杆损坏。比如对于 100mm 行程的阀门，将传动销装在刻度 40 处，当阀门动作时，可能会使反馈杆受力变形。如果阀门行程不在标配反馈杆的行程范围内，请咨询厂家。

4. 把反馈杆和直行程安装支架安装在定位器上。

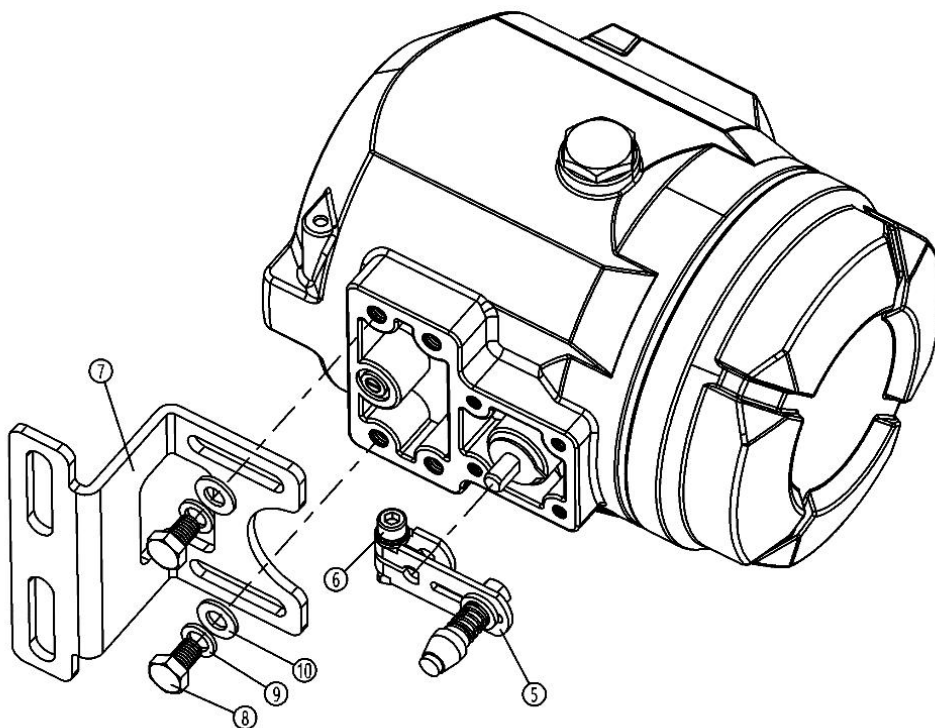


图 12. 反馈杆 A 和安装支架安装

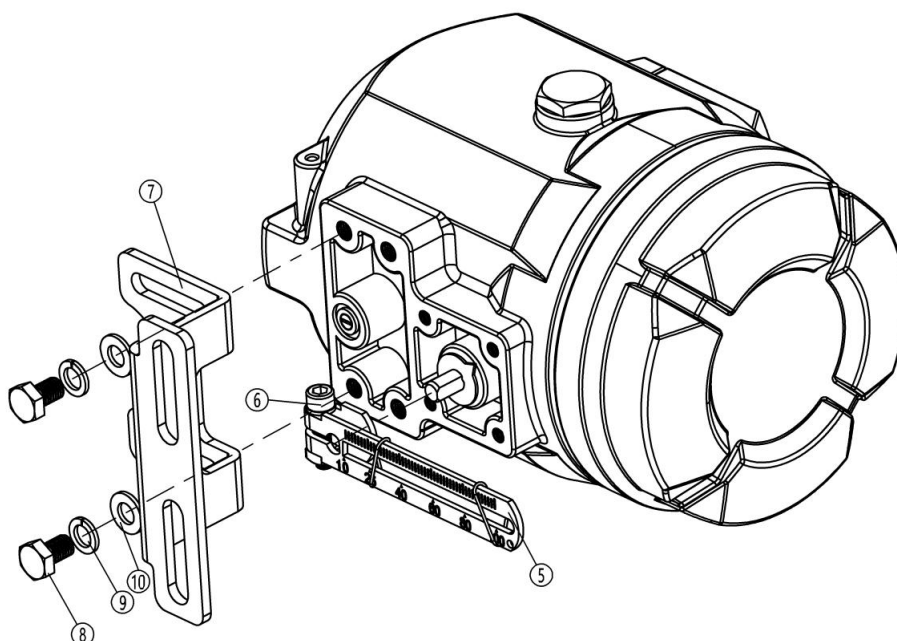


图 13. 反馈杆 B 和安装支架安装

- 把反馈杆 A 或 B⑤连接到定位器后部的反馈轴上。
- 观察箭头标记，检查反馈杆行程是否在可操作范围内。
- 使用内六角扳手拧紧内六角螺栓⑥。

- 用六角头螺栓⑧、弹簧垫圈⑨及平垫圈⑩把直行程安装支架⑦预紧在定位器上。
5. 把直行程安装支架固定于执行器上。

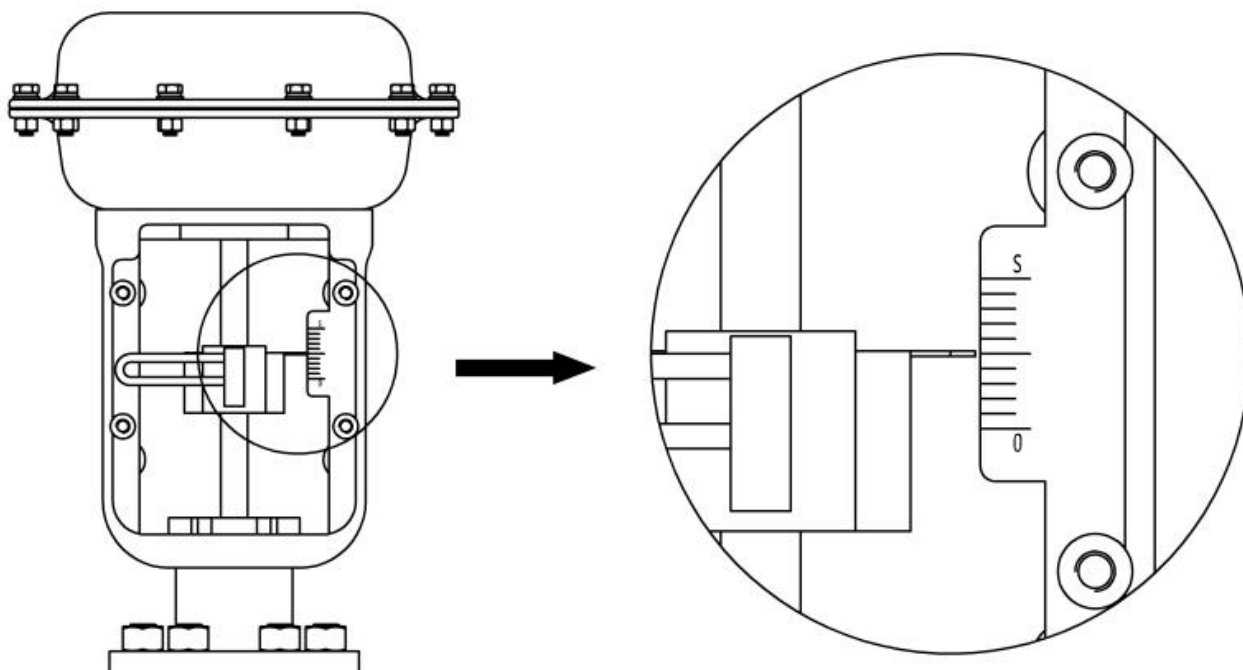


图 14. 阀门行程中点

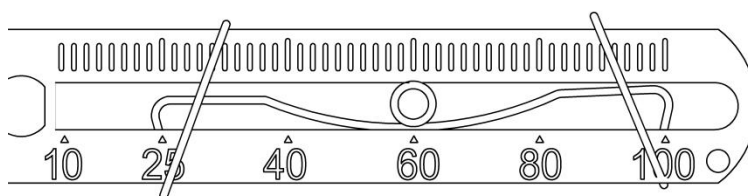


图 15. 反馈杆 B 和传动销连接

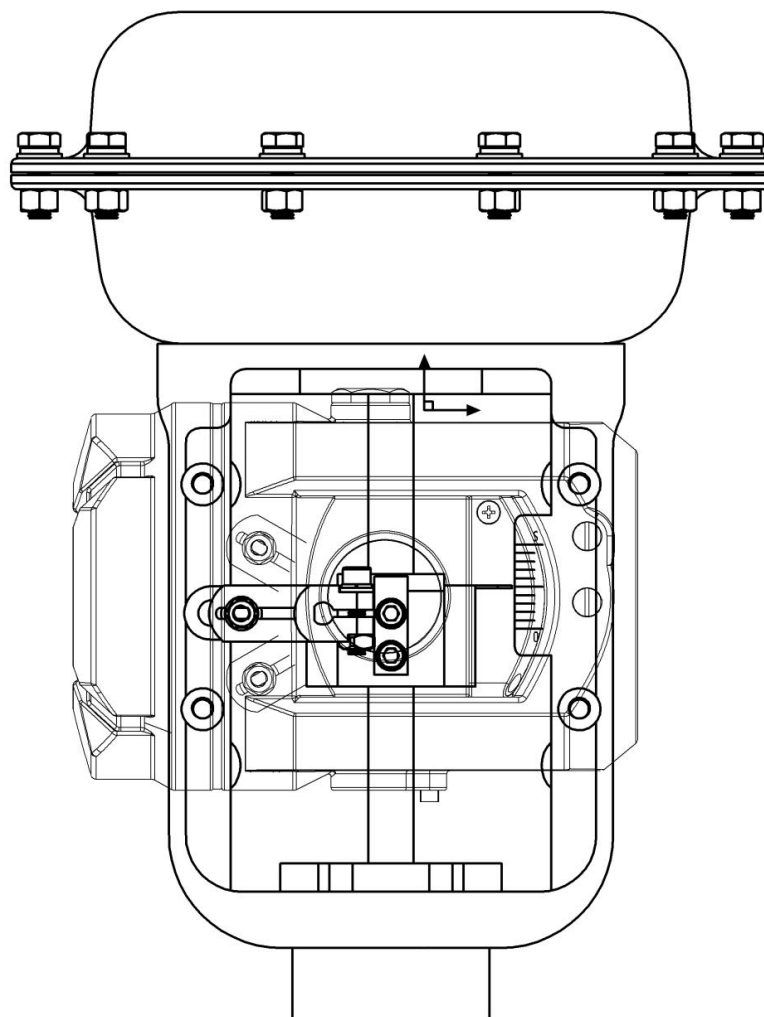


图 16. 与执行器安装（反馈杆 A）

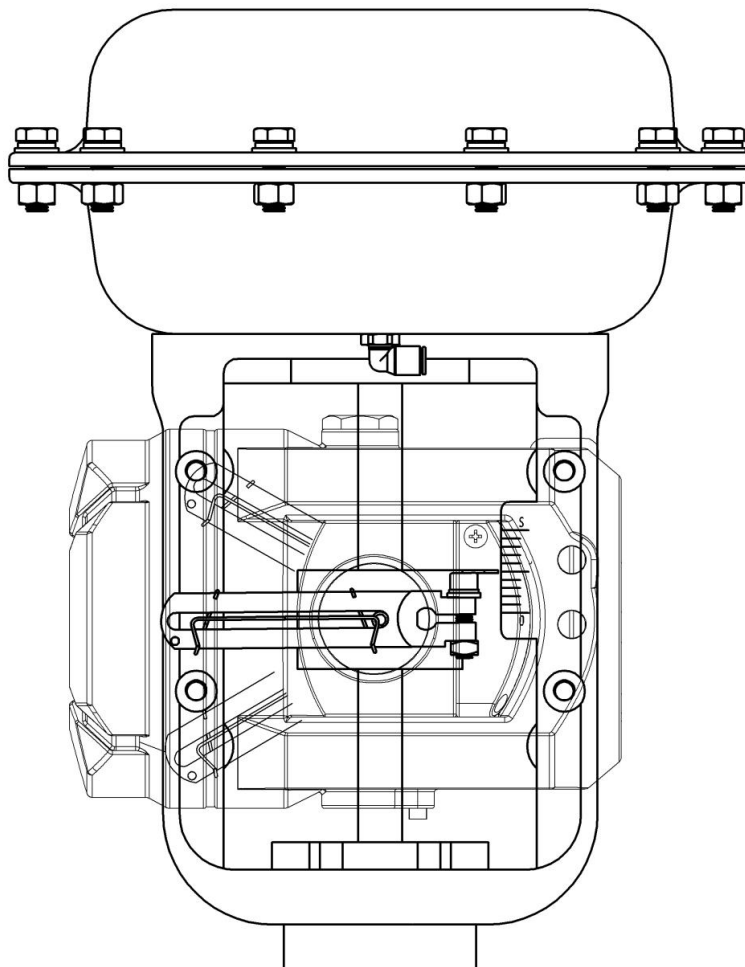


图 17. 与执行器安装（反馈杆 B）

- 给阀门气缸通气，依据阀门上的行程标尺将阀位调到行程中点，如图 14 所示。
- 对于反馈杆 A，使直行程安装支架⑦贴住执行器，反馈杆⑤的头部进入 U 型杆①。对于反馈杆 B，把传动销⑪插入到反馈杆 B 插槽内的固定弹簧上，如图 15 所示。调整位置，目测确认阀的主轴和反馈杆成直角。如无法成直角则按实际情况安装。
- 反馈杆全行程摆动角度建议在  $40^{\circ} \sim 90^{\circ}$  之间。可通过调整反馈杆传动销与定位器或远传型传感器转轴间的距离（角度转动半径）来改变摆动角度。
- 确保定位器外壳上平面和阀的主轴成直角。否则会影响控制精度。最后用螺栓锁紧支架。

6. 整体示意图。

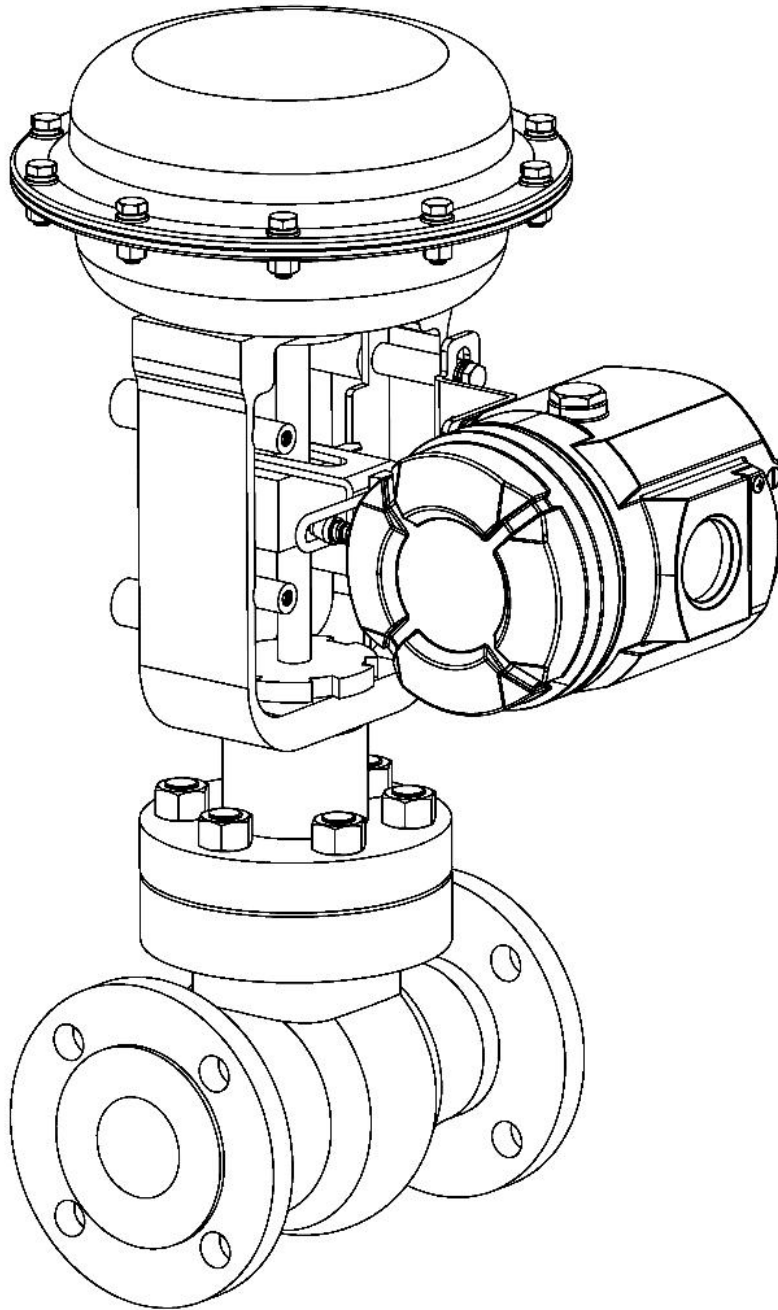


图 18. 整体示意图（反馈杆 A）

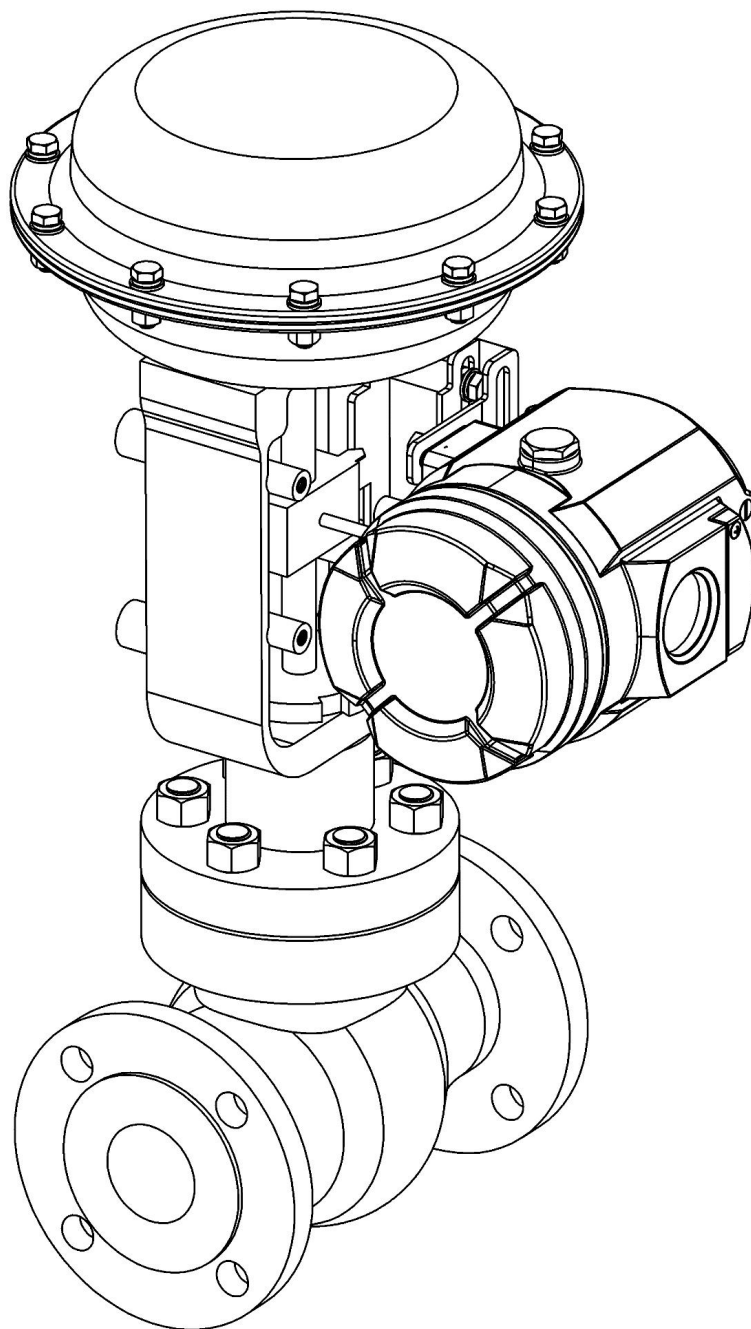


图 19. 整体示意图（反馈杆 B）

## 7.1.2. 无管路连接安装

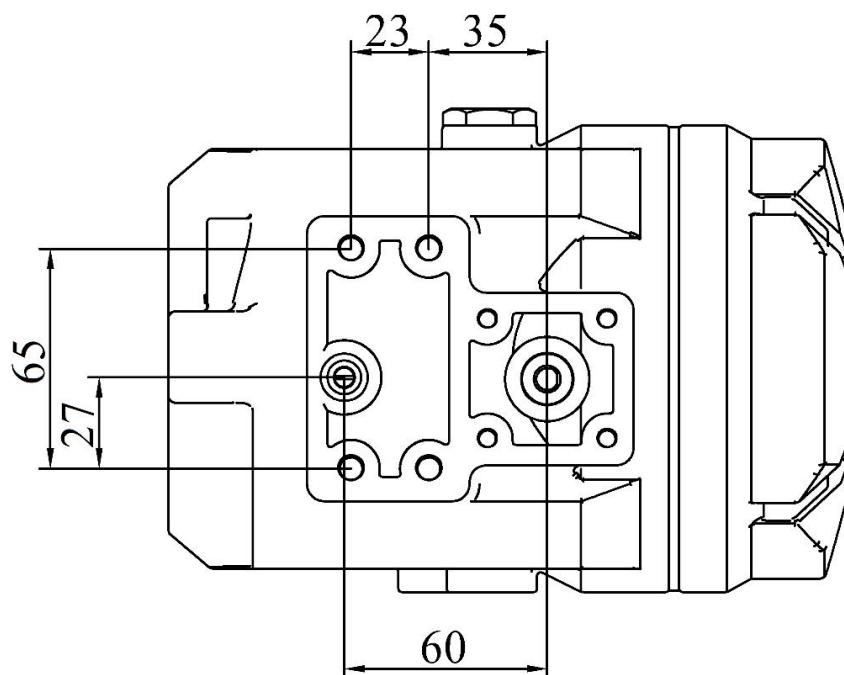


图 20. 无管路连接孔及安装固定孔相对位置

参考常规管路连接安装流程，并注意如下区别：

- 用一字螺丝刀拆除壳体背面的无管路连接口的堵头，用 1/4" 堵头堵住出气口 OUT1 和 OUT2。如图 21 所示。

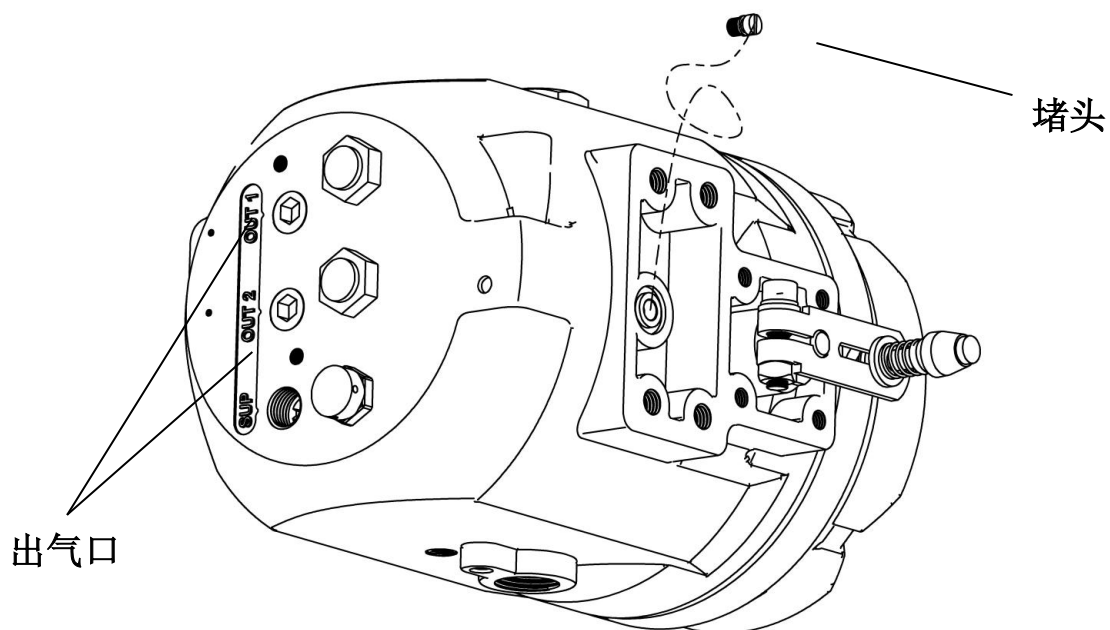


图 21. 堵头和出气口示意图

- 无需安装支架。用 2 个 M8 的长螺丝把定位器固定在无管路连接型执行机构上。确认无管路连接口的密封圈完好，确认反馈杆是否正确连接在执行机构轴上。

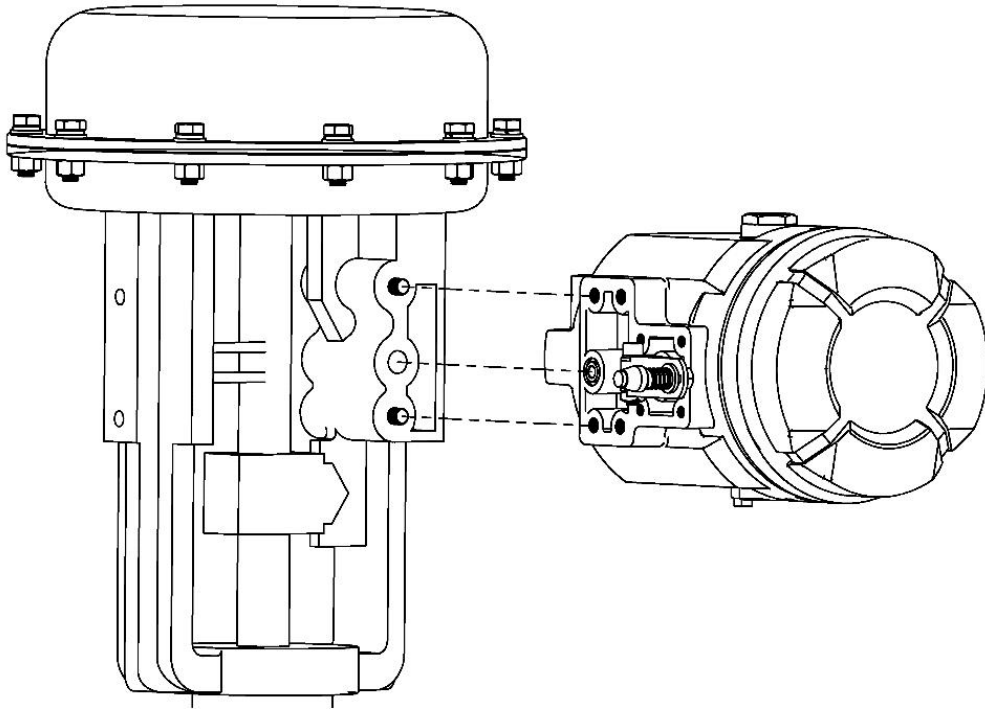


图 22. 安装到无管路连接型执行机构上

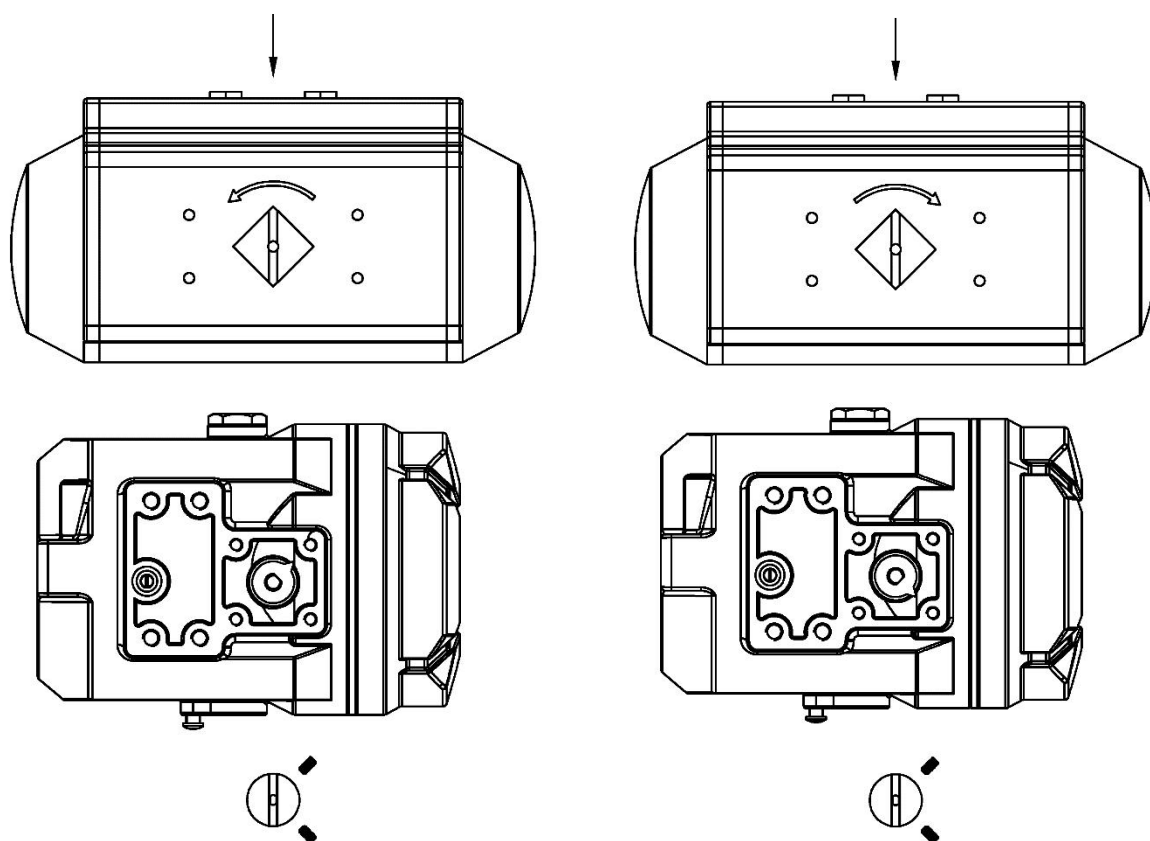
## 7.2. 角行程

| 角行程执行机构安装组件 |          |    |                |
|-------------|----------|----|----------------|
| 序号          | 名称       | 数量 | 注意             |
| ①           | 适配器      | 1  | 安装在定位器主轴上      |
| ②           | 内六角紧定螺钉  | 2  | M4×8，固定适配器于主轴上 |
| ③           | 角行程安装支架  | 1  | 可兼容不同规格的执行器    |
| ④           | M6 平垫圈   | 4  | 保护接触表面         |
| ⑤           | M6 弹簧垫圈  | 4  | 防止螺钉松动         |
| ⑥           | M6 内六角螺钉 | 4  | M6×10          |
| ⑦           | M5 内六角螺钉 | 4  | M5×8           |
| ⑧           | M5 弹簧垫圈  | 4  | 防止螺钉松动         |
| ⑨           | M5 平垫圈   | 4  | 保护接触表面         |

安装前注意事项：

请先做好以下准备，安装步骤中以图 23 所示第一种情况为例进行配图。图 23 中标注了执行器转动轴在初始位置处的插槽方向和旋转方向。↓ 指示执行器气动接口位置。

- 将执行器转动轴调到初始位置。对于单作用执行器，将执行器气缸排空空气。对于双作用执行器，将内部一个气缸排空空气，一个气缸充满空气。注意转动轴在初始位置处的插槽方向。
- 确定执行器转动轴的旋转方向。对于单作用执行器，从初始位置开始对执行器气缸进气。对于双作用执行器，从初始位置开始，对排空空气的气缸进气，对充满空气的气缸排气。以此来判断转动轴的旋转方向。
- 将定位器反馈轴的指针旋转至对应图示位置，务必在转动标识范围内转动反馈轴。
- 将适配器以对应图示方向放置。



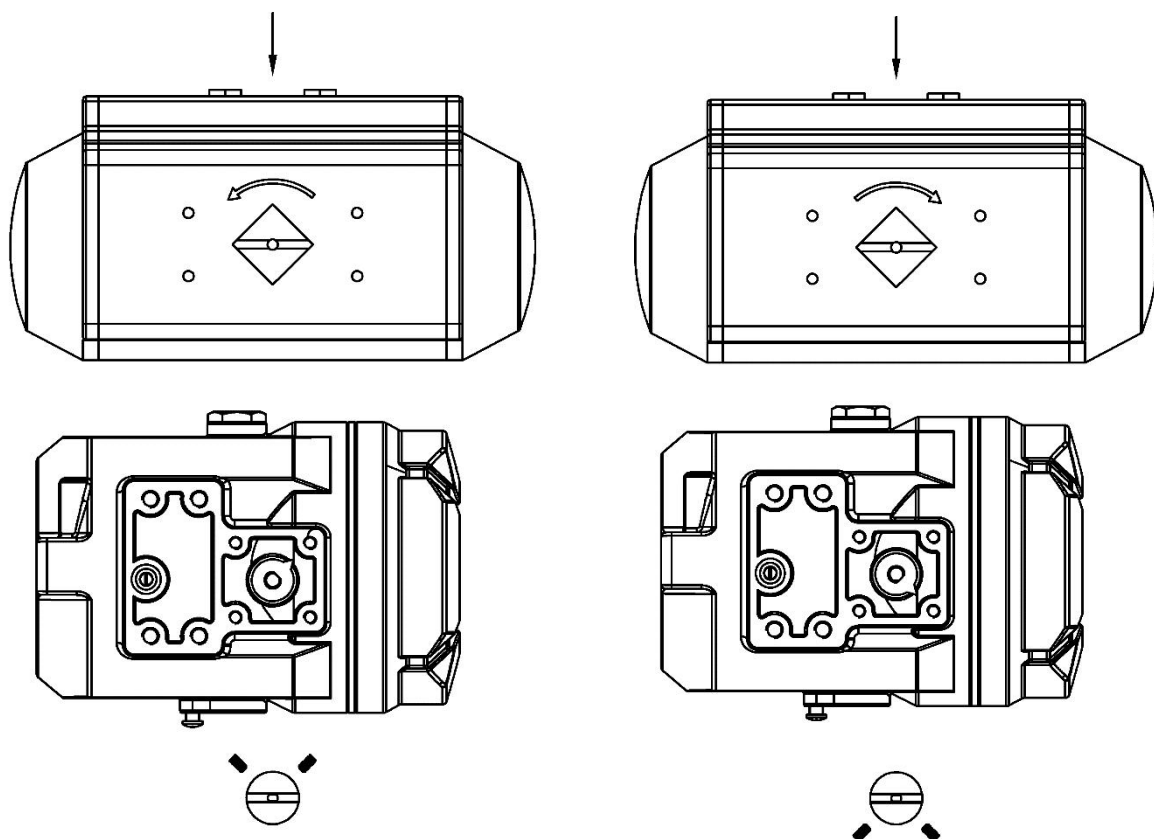


图 23. 四种情况安装匹配

1. 确认定位器反馈轴的初始位置（操作同 7.1 章节直行程安装）。
2. 把适配器安装在定位器的反馈轴上。

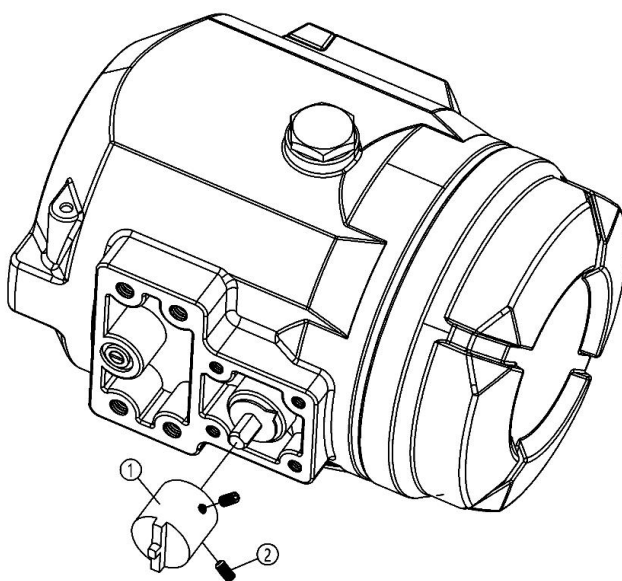


图 24. 适配器安装

把适配器按照准备时的摆放方向装到反馈轴上，并用紧定螺钉②将其固定；确保紧

定螺钉之一锁紧在反馈轴的平坦一侧。

3. 把角行程安装支架安装到定位器的底部。

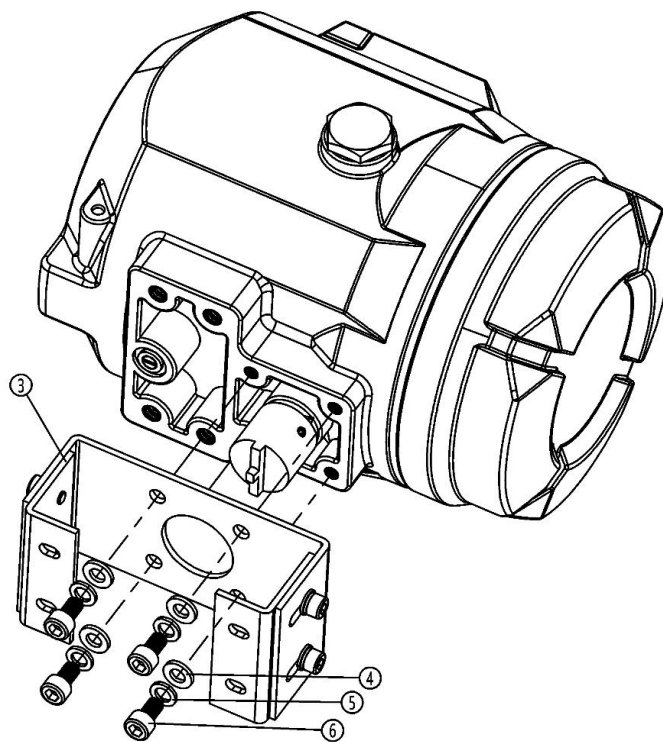


图 25. 角行程安装支架安装

4. 把角行程安装支架固定到执行器上。

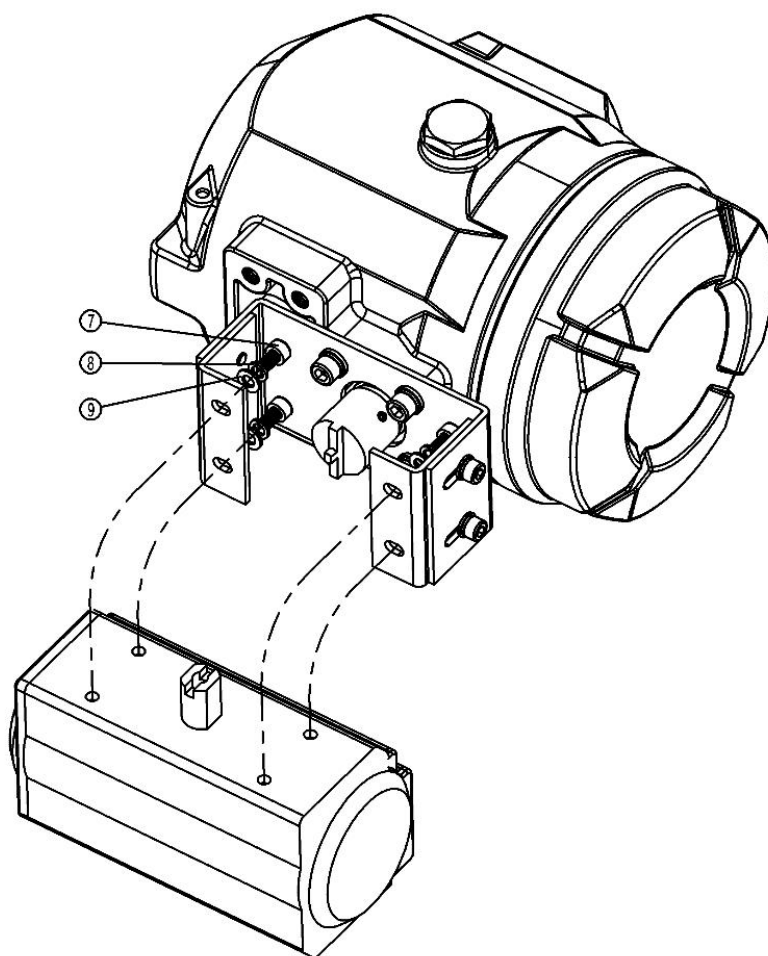


图 26. 与执行器安装

## 5. 整体示意图

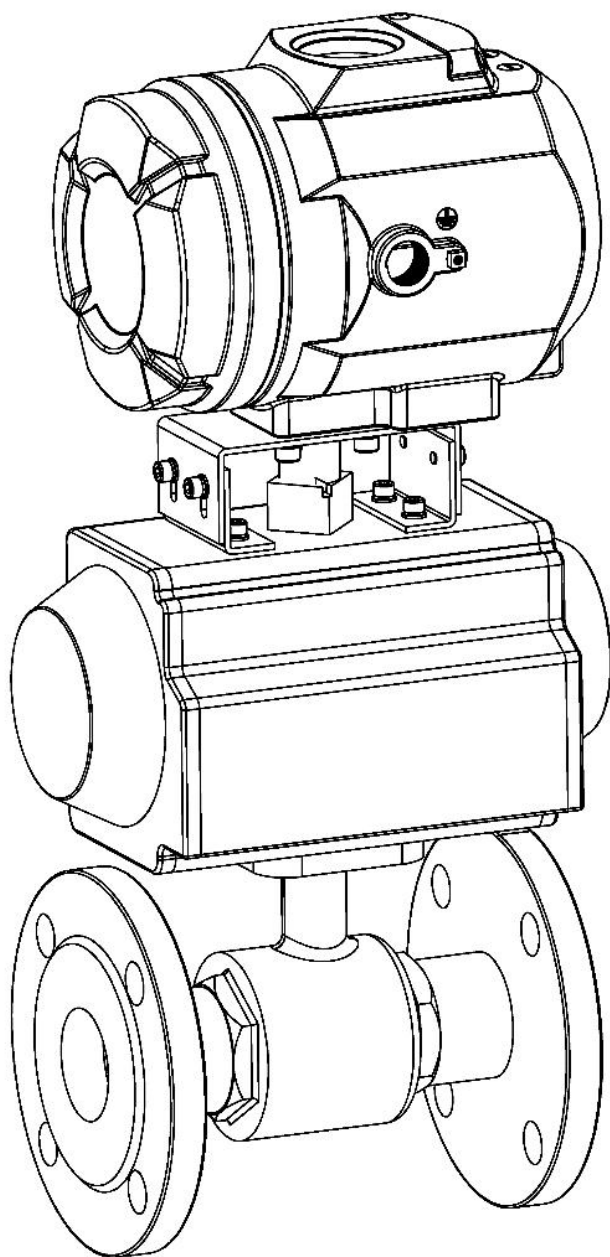


图 27. 整体示意图

## 7.3. 位置反馈模块

如有需要，选型时可增加反馈模块。反馈模块如图 28 所示。

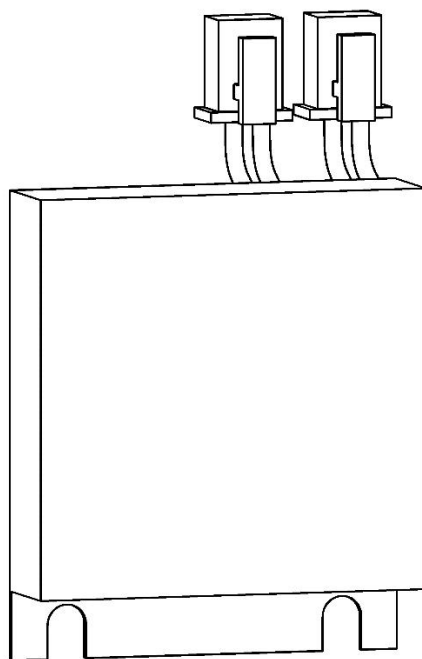


图 28. 反馈模块

反馈模块安装方法如下：

- 打开产品上盖，取下金属挡板。

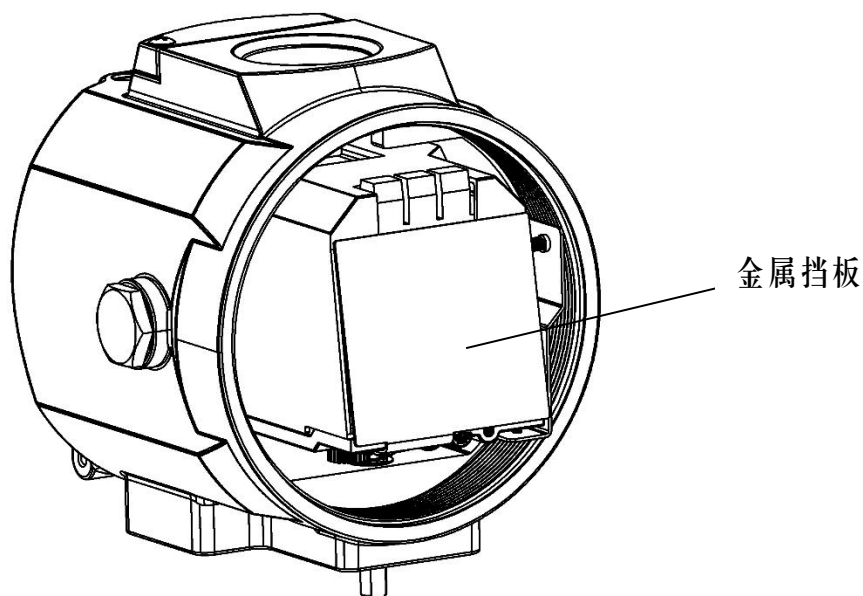


图 29. 内部金属挡板

- 将反馈模块按图 29 所示位置安装，模块电气接口和电路板上接口按照对应颜色连接，用 M3 弹垫和 M3 盘头螺钉固定反馈模块，最后装上金属挡板和上盖。

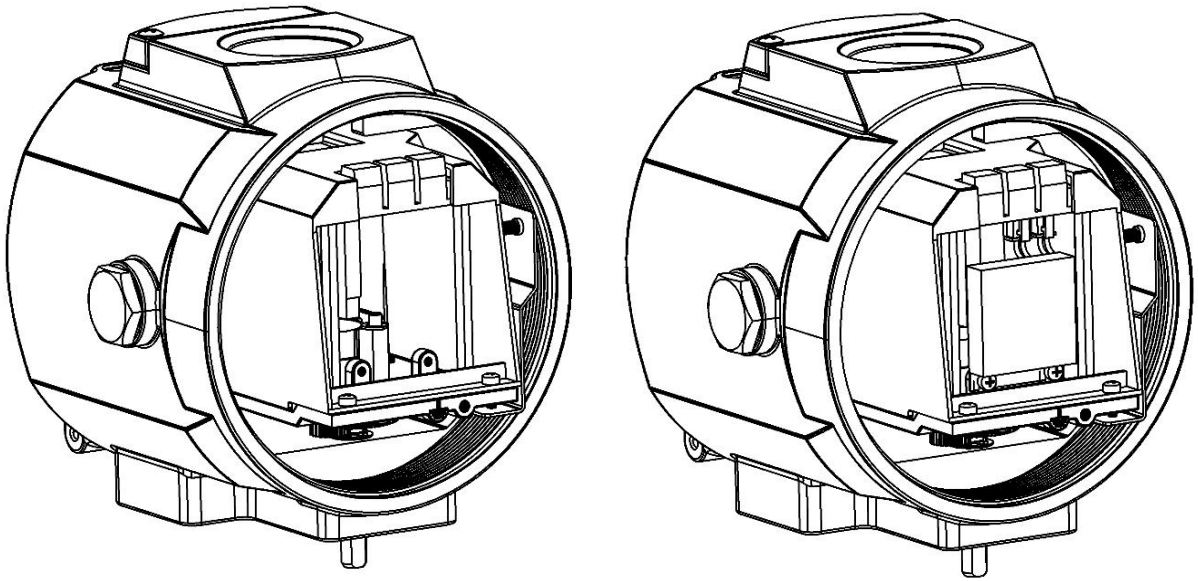


图 30. 反馈模块安装

注意：请在设备断电情况下操作。

## 8. 操作

### 8.1. 界面描述

用户操作界面由一个 LCD 和 4 个按键组成。

#### LCD 显示说明

| 位置  | 描述                                                                                                                                |
|-----|-----------------------------------------------------------------------------------------------------------------------------------|
| 第一行 | <ul style="list-style-type: none"><li>● 初始界面（NOINI）或运行初始化功能时显示角度传感器百分比值。</li><li>● 工作模式下显示阀位百分比值。</li><li>● 菜单模式下显示参数值。</li></ul> |
| 第二行 | <ul style="list-style-type: none"><li>● 未初始化状态下显示提示标志。</li><li>● 工作模式下显示自动或手动模式。</li></ul>                                        |

|  |                                                                                                                         |
|--|-------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"> <li>● 工作模式下设定百分比值。</li> <li>● 菜单模式下显示功能选项。</li> <li>● 初始化过程中显示初始化进程和错误提示。</li> </ul> |
|--|-------------------------------------------------------------------------------------------------------------------------|

### 按键操作说明

| 按键                                                                                  | 操作说明                                                                                                                                                                                                                                         |
|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <ul style="list-style-type: none"> <li>● 进入系统菜单。</li> <li>● 工作模式下手自动模式切换。</li> <li>● 从系统菜单退出到主界面。</li> <li>● 从子菜单退出到上一级菜单。</li> </ul>                                                                                                        |
|   | <ul style="list-style-type: none"> <li>● 初始界面（NOINI）下打开或关闭阀门。</li> <li>● 手动模式下减小阀位值。如果先按住此键，再按住键，阀位值快速减少。</li> <li>● 菜单模式下向下选择功能选项、参数或减小数值参数值。</li> </ul> |
|  | <ul style="list-style-type: none"> <li>● 初始界面（NOINI）下打开或关闭阀门。</li> <li>● 手动模式下增加阀位值。如果先按住此键，再按住键，阀位值快速增加。</li> <li>● 菜单模式下向上选择功能选项、参数或增加数值参数值。</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>● 菜单模式下进入子菜单、使能或确认参数修改。</li> <li>● 菜单模式下运行初始化或恢复出厂设置。</li> <li>● 初始界面（NOINI）或手自动模式界面运行初始化功能。</li> </ul>                                                                                               |

## 8.2. 主界面显示和操作

系统在没完成初始化功能前处于未初始化状态。显示标志为 NOINI，界面第一行显示传感器百分比值。如图 31 所示。

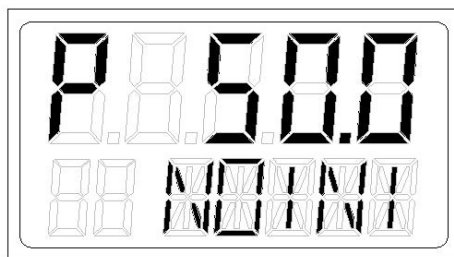


图 31. 未初始化状态界面

在此状态下，操作  $\nabla/\blacktriangle$  键可打开或关闭阀门。将阀门全开和全闭，观察界面上显示传感器百分比值。对于非分体式，确保在整个阀门行程范围内，传感器百分比最小值 $\geq 2\%$ ，传感器百分比最大值 $\leq 98\%$ 。否则，需要重新调整安装位置使直行程反馈杆或角行程适配器在有效范围内动作。对于分体式，确保在阀门行程 5-25mm 范围内，传感器百分比最小值 $\geq 12\%$ ，传感器百分比最大值 $\leq 92\%$ ；在阀门行程 25-50mm 范围内，传感器百分比最小值 $\geq 2\%$ ，传感器百分比最大值 $\leq 97\%$ 。否则，需要调整传感器 D 值。另外，要求传感器最小最大百分比差值大于 16%（非分体式）或 8%（分体式）。

如果要快捷操作自动初始化（INITA）功能，则在初始界面（NOINI）或手自动模式界面长按  $\odot$  键 3 秒左右开始运行自动初始化。初始化运行过程中按  $\rightrightarrows$  键可退出。退出后，如果之前初始化完成过，则进入手动模式界面，否则进入初始界面（NOINI）。初始化完成后，按  $\rightrightarrows$  键退出。退出后，系统进入手动模式界面。

系统工作模式分为自动模式和手动模式。

在自动模式下，系统采集外部 4-20mA 设定信号自动调节阀门开度。

在手动模式下，通过手动操作  $\nabla/\blacktriangle$  键来调节阀门开度。

主界面上第一行显示阀位百分比值，第二行显示设定百分比值。其中第二行设定百分比显示值最后一个数值为一位小数。符号 A 表示自动模式，符号 M 表示手动模式。可通过按键  $\rightrightarrows$  切换自动模式和手动模式。键按住后松开时间小于进入菜单操作的时间则进行手自动模式切换，否则进入菜单。如图 32 所示。

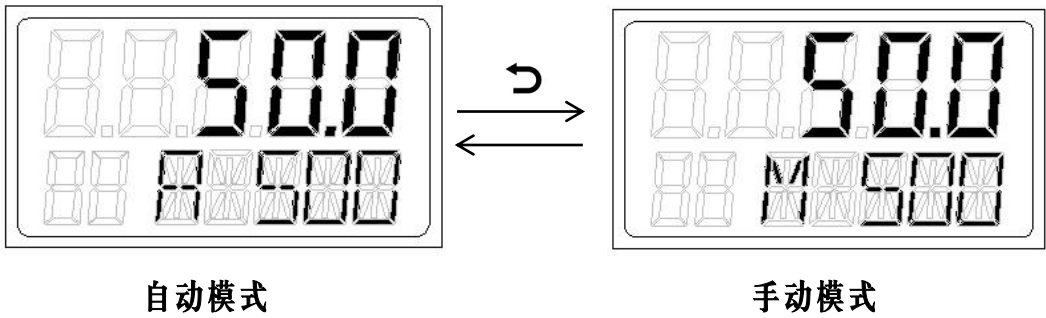


图 32. 系统工作模式界面

在自动模式下可执行 PST 功能（部分行程测试）。长按  键 3 秒左右切换到 PST 操作界面。按  键可退出到自动模式界面。在 PST 操作界面，如果 PST 功能未开启，则界面上第一行显示 oFF。如果 PST 功能已开启，当阀位和起始位置的差值绝对值在起始位置容差范围内且 PST 参数配置无误，则在 PST 操作界面长按  键 3 秒左右执行 PST 功能。执行机构按照设置的 PST 参数从起始位置移动到目标位置上限或下限。如果 PST 功能执行成功，则显示 SUCS。如果 PST 功能执行失败，则显示 FAIL。执行 PST 功能时，可按  键中断执行。如果不满足 PST 功能执行条件，则提示如下错误代码。

| 错误代码  | 描述                                   |
|-------|--------------------------------------|
| Err 1 | 阀位和起始位置的差值绝对值不在起始位置容差范围内。            |
| Err 2 | PST 参数配置错误。必须满足目标位置上限≤99%，目标位置下限≥1%。 |

8.3. 菜单和功能

8.3.1. 菜单显示和操作

长按  键 3 秒左右，系统进入菜单。菜单界面显示内容描述如图 33 所示。在菜单界面，按  键，系统从菜单界面退出到手动模式工作界面。带 HART 功能的定位器在菜单界面下无法通过 HART 通讯来修改参数或运行初始化操作。

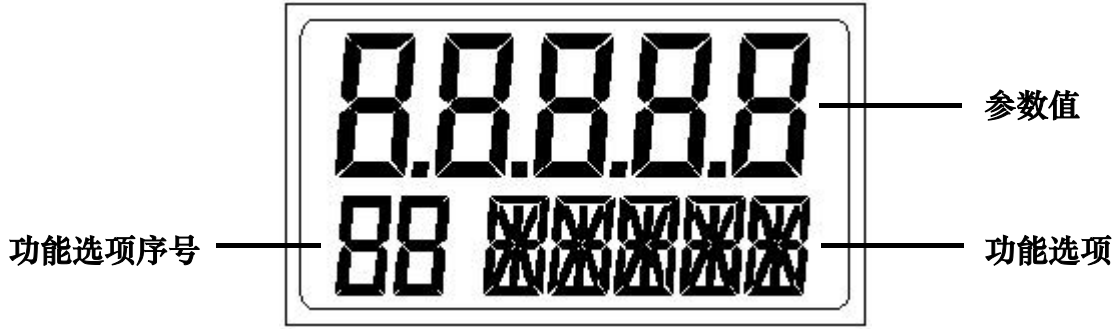


图 33. 菜单界面按键操作说明

8.3.2. 功能描述和操作

8.3.2.1. TYPE

选择执行机构类型。

设置参数选项

| 选项    | 描述                    |
|-------|-----------------------|
| Lin   | 安装反馈杆 A 的直行程执行机构。     |
| Turn  | 角行程执行机构。              |
| FLin  | 安装反馈杆 B 的直行程执行机构。     |
| ELin1 | 分体式执行机构。行程范围：5-25mm。  |
| ELin2 | 分体式执行机构。行程范围：25-50mm。 |

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。  
按  键确认修改。

8.3.2.2. INITA

该功能为自动初始化。该功能自动检测动作方向，阀门实际物理行程，控制参数。

菜单界面选择此功能，长按  键 3 秒左右开始运行，LCD 左下角出现滚动标志，第一

行显示传感器百分比值，第二行显示运行步骤。自动初始化完成后，LCD 上显示 FINSH。

自动初始化过程中由于某些原因，系统会在功能选项栏显示错误提示。并中断初始化。错误提示说明及处理方法详见 8.3.3 章节。

### 8.3.2.3. INITM

该功能为手动初始化。适用于用户手动来确定阀门行程。

该功能先手动标定阀门行程，再自动检测动作方向，控制参数。操作流程如下：

1. 菜单界面选择此功能，长按  键3秒左右开始运行，LCD左下角出现滚动标志，第一行显示传感器百分比值，第二行显示显示END 1。
2. LCD上显示END 1后，操作  键将阀位移动至手动标定的行程端点1，按  键确认，LCD上显示END 2。再次操作  键将阀位移动至手动标定的行程端点2，按  键确认。
3. END 2确认后，如果LCD上没有错误提示，则系统自动从初始化第1步开始执行，并跳过第2步行程检测。

手动初始化完成后，LCD上显示FINSH。

手动初始化过程中由于某些原因，系统会在功能选项栏显示错误提示。并中断初始化。错误提示说明及处理方法详见8.3.3章节。

### 8.3.2.4. CAL

4-20mA 设定信号的校正。当设定值与信号源的输出值有较大偏差时，可通过此功能对设定信号做校正。

CAL 的子功能选项 4 mA 和 20 mA 分别校正 4-20mA 设定信号最小最大值。

菜单中选择此功能，按  键进入子功能选择操作，按  键选择子功能选项 4 mA 或 20 mA，按  键开启参数设置，LCD 上闪烁显示实际设定信号的 AD 值（将设定信号用数字来量化，范围为 0-4095 的数值）。对于选项 4 mA，将前端设定信号设置为 4 mA 信号；对于选项 20 mA，将前端设定信号设置为 20 mA 信号。例如，前端设定信号设置为 4 mA 时，LCD 上闪烁显示数值为 650，待 LCD 上 AD 值稳定后按  键确认，系统会记录当前 AD 值

(650)并显示在 LCD 上；例如，前端设定信号设置为 20 mA 时，LCD 上闪烁显示数值为 3270，待 LCD 上 AD 值稳定后按  键确认，系统会记录当前 AD 值(3270)并显示在 LCD 上。选项 4 mA 和选项 20 mA 都操作完成后即完成 4-20mA 设定信号的校正。

例如现场 4-20mA 信号设定为 50%( 12mA ),而定位器实际采集的信号值 52%( 12.32 mA )。说明设定信号和定位器实际采集的信号存在偏差。此时通过如上所述的菜单操作来校正定位器采集的设定值，使其与系统前端 4-20mA 信号设定值对应。

### 8.3.2.5. SDIR

此功能用来设置 4-20mA 设定信号与设定值之间的对应关系。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

设置参数选项

| 选项   | 描述                       |
|------|--------------------------|
| riSE | 4 mA → 0%， 20 mA → 100%。 |
| FALL | 4 mA → 100%， 20 mA → 0%。 |

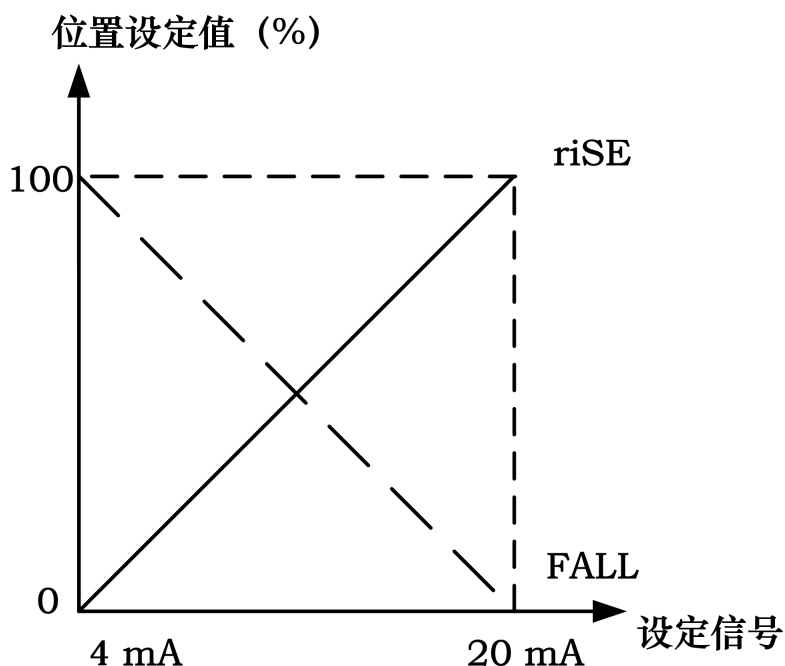


图 34.SDIR

## 8.3.2.6. CHAR

特性曲线是阀位设定值与阀门行程的转换关系。

在实际控制系统中，通常要求使被控量具有特定的控制特性（比如线性）。用户可以选择和设置相应的特性曲线来达到控制要求。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

## 特性曲线参数选项

| 选项           | 描述                                                                                                                                  |
|--------------|-------------------------------------------------------------------------------------------------------------------------------------|
| <b>Lin</b>   | 位置设定值与阀门行程为 1:1 转换关系。                                                                                                               |
| <b>1-25</b>  | 位置设定值与阀门行程为 1:25 等百分比转换关系。                                                                                                          |
| <b>1-33</b>  | 位置设定值与阀门行程为 1:33 等百分比转换关系。                                                                                                          |
| <b>1-50</b>  | 位置设定值与阀门行程为 1:50 等百分比转换关系。                                                                                                          |
| <b>n1-25</b> | 位置设定值与阀门行程为 1:25 反等百分比转换关系。                                                                                                         |
| <b>n1-33</b> | 位置设定值与阀门行程为 1:33 反等百分比转换关系。                                                                                                         |
| <b>n1-50</b> | 位置设定值与阀门行程为 1:50 反等百分比转换关系。                                                                                                         |
| <b>FrEE</b>  | 用户自由定义位置设定值与阀门行程的转换关系。将 0-100%的设定值范围等间隔分为 21 个设定点。每个点上都可设置行程范围为 0-100%的值。可在 <b>FR 0</b> , <b>FR 5</b> , ..., <b>FR 100</b> 选项中设置数值。 |

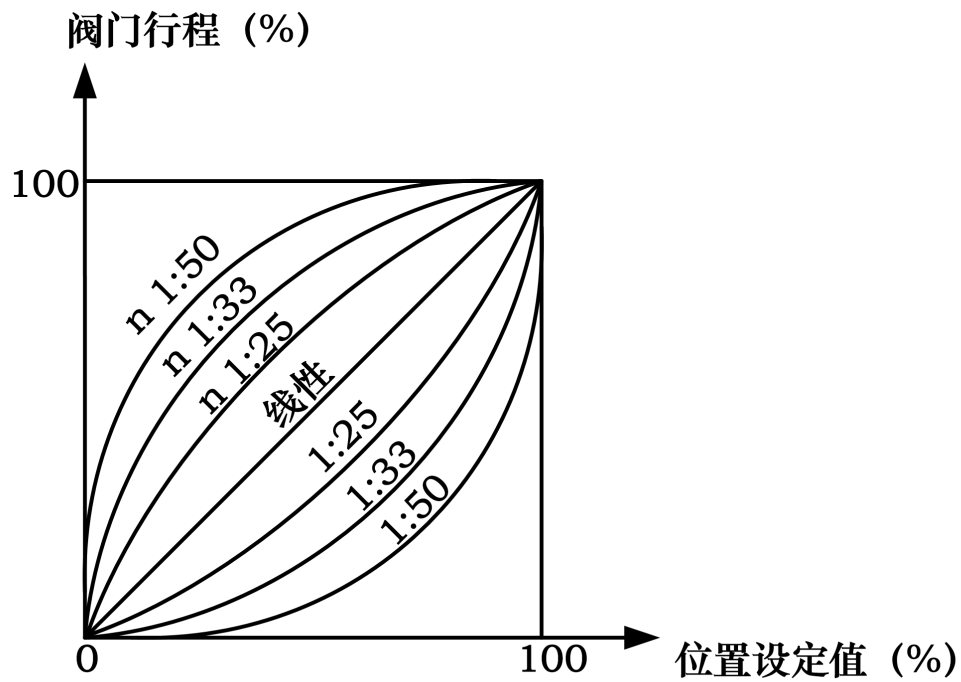


图 35.CHAR

#### 8.3.2.7. FREE

设置 CHAR 功能选项中 FrEE 特性曲线的数值。

FREE 的子功能选项为 FR 0, FR 5, ..., FR100, 共 21 个设定点。

菜单中选择此功能，按 ☐ 键进入子功能选择操作，按 ☐ ☐ 键选择设定点，按 ☐ 键开启参数设置，参数闪烁显示。按 ☐ ☐ 键设置参数，持续按 ☐ 键或 ☐ 键可快速修改参数。按 ☐ 键确认修改。

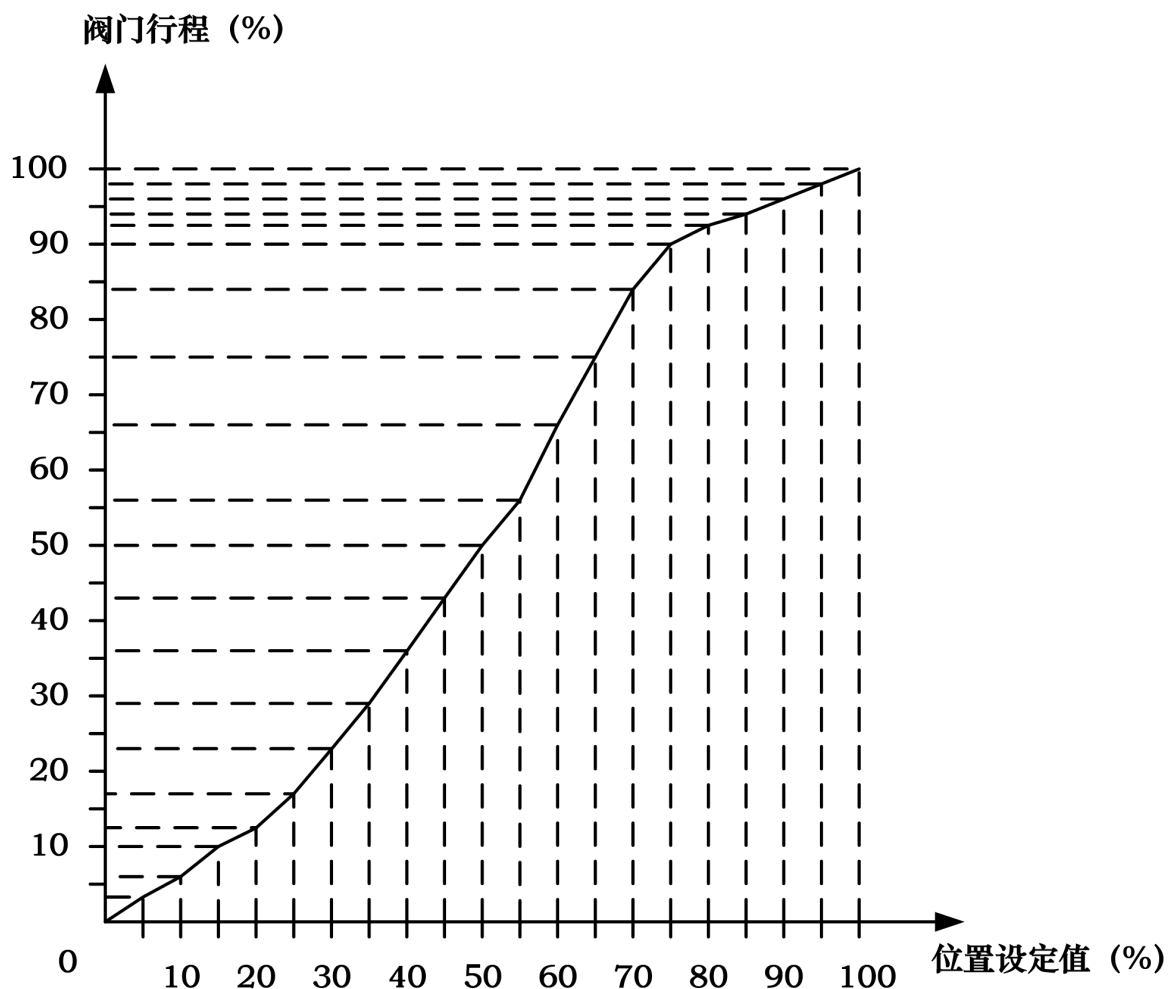


图 36.FREE

### 8.3.2.8. DB

定位器死区设置。

阀位值与阀位设定值之间的差值在死区设置范围内时，系统认为调节到位而不做位置调节动作。

例如，阀位设定值为 50%，死区值为 1%。则实际阀位在  $50 \pm 1\%$  范围内不做调节动作。如果实际阀位不在  $50 \pm 1\%$  范围内，则驱动压电模块调节阀位，最终使阀位处于  $50 \pm 1\%$  范围内。

如果阀位震荡，可将死区调大抑制震荡。死区越小，控制精度就越高。

菜单中选择此功能，按  $\odot$  键开启参数设置，参数闪烁显示。按  $\nabla/\blacktriangle$  键设置参数，持续按  $\nabla$  键或  $\blacktriangle$  键可快速修改参数。按  $\odot$  键确认修改。

8.3.2.9. LIM

此功能用于限制阀门在物理行程范围内的调节范围。

LIM 的子功能选项 L MIN 和 L MAX 分别设置限制行程的最小最大值。

菜单中选择此功能，按  键进入子功能选择操作，按  键选择子功能选项 L MIN 或 L MAX，按键开启参数设置，参数闪烁显示。按  键设置参数，持续按  键或  键可快速修改参数。按  键确认修改。

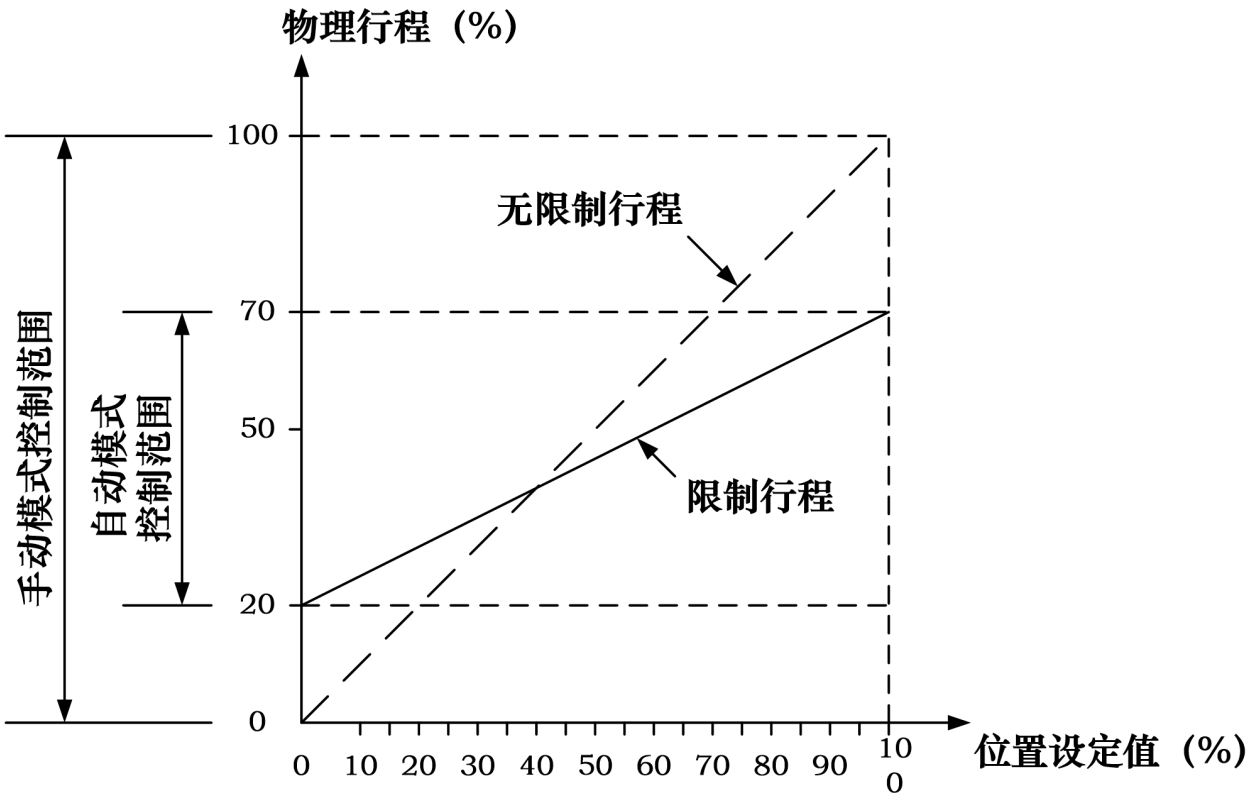


图 37.LIM

8.3.2.10.YDIR

此功能用于设置设定值显示、位置显示以及位置反馈信号输出的动作方向。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

设置参数选项

| 选项 | 描述 |
|----|----|
|----|----|

|             |                             |
|-------------|-----------------------------|
| <b>riSE</b> | 设定值显示、位置值显示以及位置反馈信号输出为上升趋势。 |
| <b>FALL</b> | 设定值显示、位置值显示以及位置反馈信号输出为下降趋势。 |

### 8.3.2.11.CUT

此功能用于定位器在自动模式下使阀门完全关闭或完全打开。当紧闭功能使能后，主界面左下角显示 CU 标志。

CUT 的子功能选项 C MIN 和 C MAX 分别设置紧闭最小最大值。

菜单中选择此功能，按  键进入子功能选择操作，按  键选择子功能选项 C MIN 或 C MAX，按  键开启参数设置，参数闪烁显示。按  键设置参数，持续按  键或  键可快速修改参数。按  键确认修改。

当 C MIN 为 0 时，完全关闭不起作用。当 C MAX 为 100 时，完全打开不起作用。

在阀门定位状态，当设定值  $\leq$  C MIN 时，阀门完全关闭；当设定值  $\geq$  C MAX 时，阀门完全打开。

在完全关闭状态，当设定值  $>$  C MIN + 1% 时，阀门脱离完全关闭状态。

在完全打开状态，当设定值  $<$  C MAX - 1% 时，阀门脱离完全打开状态。

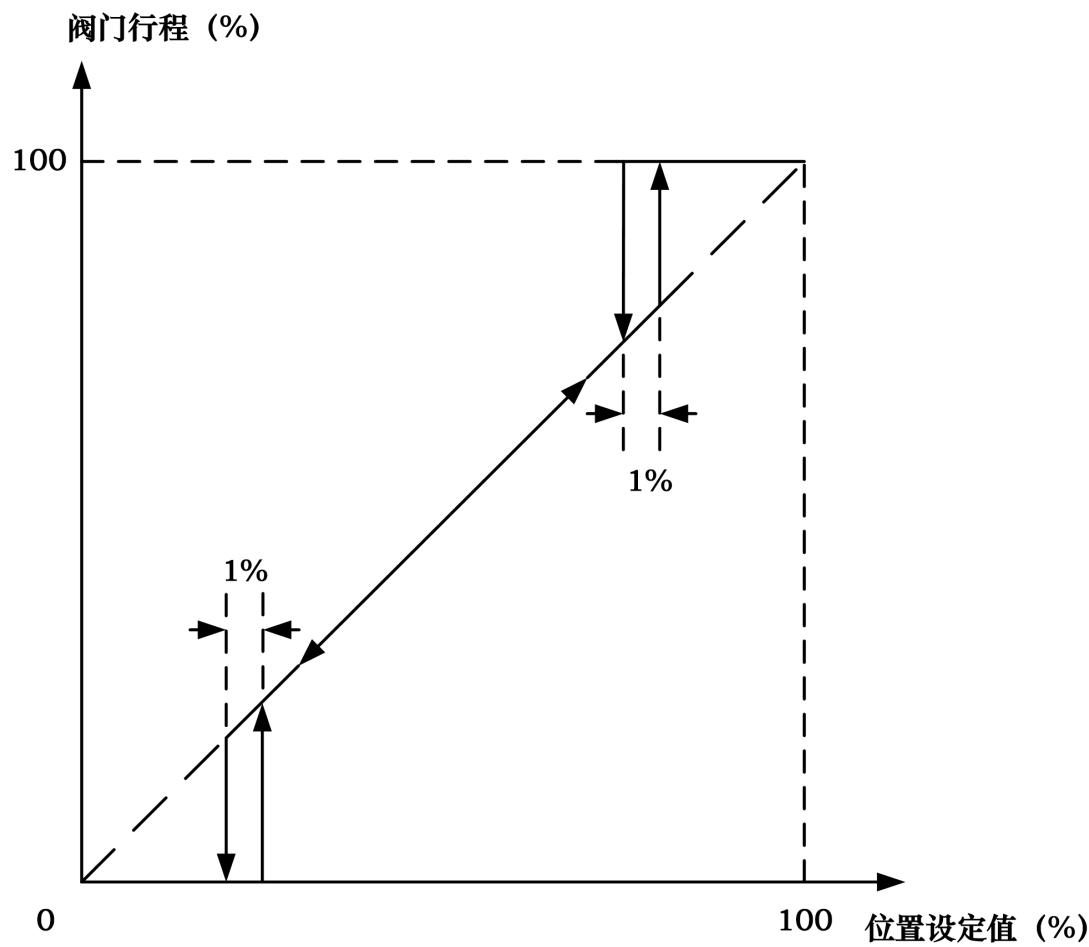


图 38.CUT

8.3.2.12.POS

此功能用于设置位置显示和反馈信号输出的标准。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。  
按  键确认修改。

设置参数选项

| 选项 | 描述                                                            |
|----|---------------------------------------------------------------|
| FS | 位置显示和反馈信号输出对应机械行程 0-100%。设定值以实际阀位设定值显示。不受 L MIN 和 L MAX 参数影响。 |
| LS | 位置显示和反馈信号输出采用 0-100%的形式来表示 L MIN 和 L MAX 参数之间的范围。设定值以此标准显示。   |

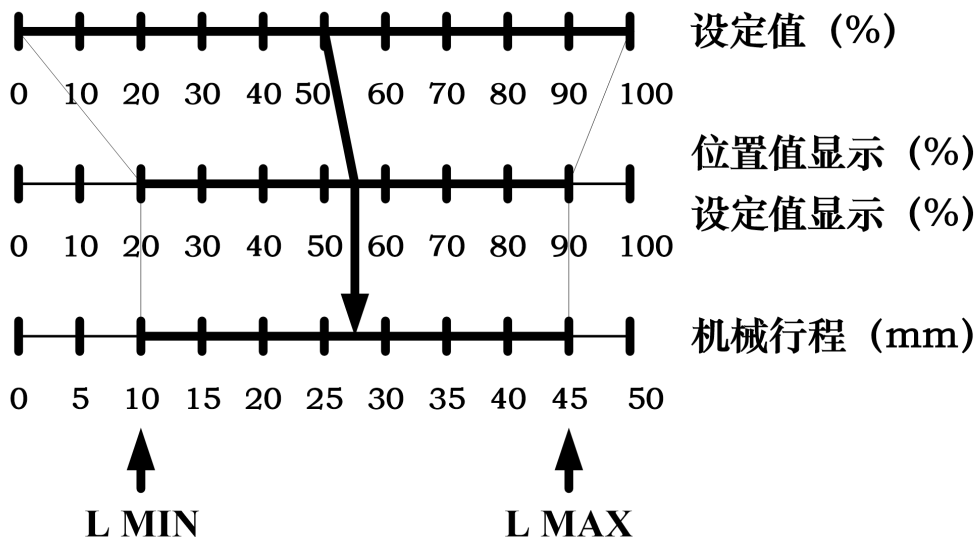


图 39. 示例: POS = FS, L MIN = 20%, L MAX = 90%

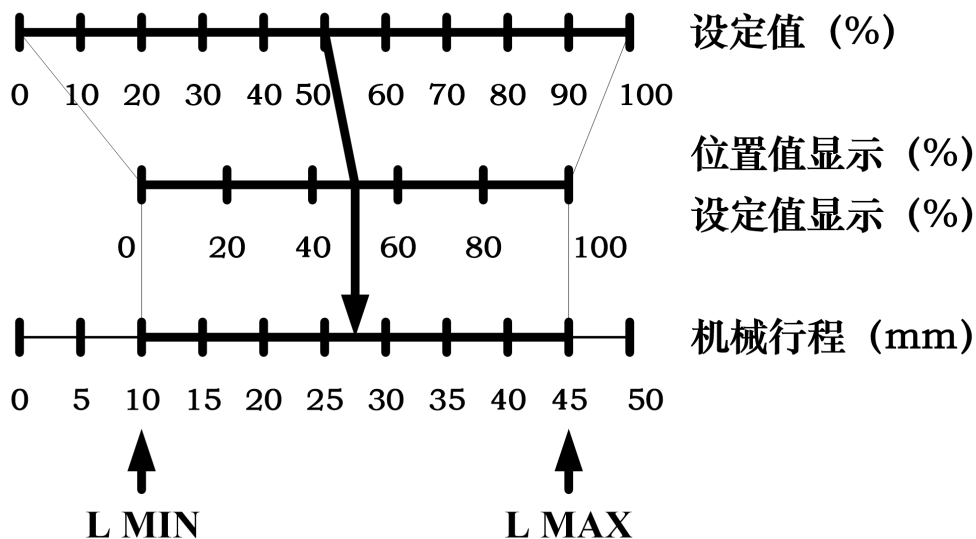


图 40. 示例: POS = LS, L MIN = 20%, L MAX = 90%

### 8.3.2.13.FACT

将定位器恢复到出厂设置。

菜单中选择此功能，长按  键 3 秒左右恢复出厂设置。恢复出厂设置后，系统处于未初始化状态，LCD 显示 FINSH。

### 8.3.2.14.WP

此功能为参数写保护功能。参数 **oFF** 为写保护关闭，参数 **on** 为写保护开启。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

当写保护开启后，大部分菜单选项参数无法修改，初始化和恢复出厂设置功能无法运行。

### 8.3.2.15.ACT

作用方式选择。厂家内部使用。无特殊情况不建议用户操作此选项。

### 8.3.2.16.REF

直行程反馈杆参考点标定。厂家内部使用。无特殊情况不建议用户操作此选项。

### 8.3.2.17.REC

定位器运行数据记录。参数无法通过运行 FACT 功能来恢复出厂值。

#### 记录数据选项

| 选项           | 描述                                                                                                                                                                |
|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>HOURS</b> | 运行小时数。定位器上电后开始记录。                                                                                                                                                 |
| <b>P CNT</b> | 正向偏差次数。在自动模式下，当定位器处于定位状态时，将基于初始化后的机械行程对应的位置值与位置设定值做比较。如果设定值大于位置值，且两者偏差超过死区值+10%并持续超过 1 分钟，累计计数 1 次。                                                               |
| <b>N CNT</b> | 负向偏差次数。在自动模式下，当定位器处于定位状态时，将基于初始化后的机械行程对应的位置值与位置设定值做比较。如果位置值大于设定值，且两者偏差超过死区值+10%并持续超过 1 分钟，累计计数 1 次。                                                               |
| <b>CLR</b>   | 清空 HOURS, P CNT, N CNT 记录。REC 子菜单中选择此功能，长按  键 3 秒左右开始运行。记录清空后，LCD 上显示 FINSH。 |
| <b>S/W</b>   | 开启或关闭数据记录。参数 oFF 为关闭，参数 on 为开启。                                                                                                                                   |

## 8.3.2.18.LCD

此功能为设置显示屏显示方向。参数 **uP** 为正向显示，参数 **do** 为反向显示。此参数无法通过运行 **FACT** 功能来恢复出厂值。

对于个别直行程阀门，如果设备需要反向安装到阀门上，可设置此参数使显示屏正向显示。

菜单界面选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

## 8.3.2.19.DIAG

诊断参数。菜单界面选择此选项，按  键进入。

## 8.3.2.19.1. PST

部分行程测试参数。参数 **STPOS**、**RANGE**、**STEP**、**DIR** 关联初始化后的行程。

菜单界面选择参数选项，按  键开启参数设置，参数闪烁显示。按  键设置参数。按  键确认修改。

执行 PST 功能（部分行程测试），请详见 8.2 章节。

| 选项           | 描述                                                         |
|--------------|------------------------------------------------------------|
| <b>S/W</b>   | 开启或关闭部分行程测试功能。参数 <b>oFF</b> 为关闭，参数 <b>on</b> 为开启。          |
| <b>STPOS</b> | 部分行程测试的起始位置。                                               |
| <b>RANGE</b> | 起始位置的容差范围。比如，起始位置 50%，容差范围为 2%。只有当阀位在 48%~52% 范围内执行部分行程测试。 |
| <b>STEP</b>  | 步进行程。                                                      |
| <b>DIR</b>   | 部分行程测试的行程方向。<br>参数值 <b>uP</b> ：执行机构向上移动，从起始位置移动到目标位置上限。    |

|      |                                                                                                                                                                                     |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <p>参数值 do: 执行机构向下移动, 从起始位置移动到目标位置下限。</p> <p>参数值 uP do: 执行机构上下移动, 先从起始位置移动到目标位置上限。再从目标位置上限移动到目标位置下限。</p> <p>目标位置上限 = STPOS + RANGE + STEP。</p> <p>目标位置下限 = STPOS - RANGE - STEP。</p> |
| TIME | <p>部分行程测试的限制时间。单位: 秒。启动部分行程测试后, 当到达限制时间, 执行机构还未移动到目标位置上限或下限, 则认为测试失败。请根据阀门实际运行状况合理设置此值。</p>                                                                                         |

### 8.3.2.20.SPLIT

此功能用于分程控制。

SPLIT 的子功能选项 S MIN 和 S MAX 分别设置分程区间的最小最大值。设置的 S MAX 和 S MIN 的差值建议不小于 30。

菜单中选择此功能, 按  键进入子功能选择操作, 按  键选择子功能选项 S MIN 或 S MAX, 按  键开启参数设置, 参数闪烁显示。按  键设置参数, 持续按  键或  键可快速修改参数。按  键确认修改。

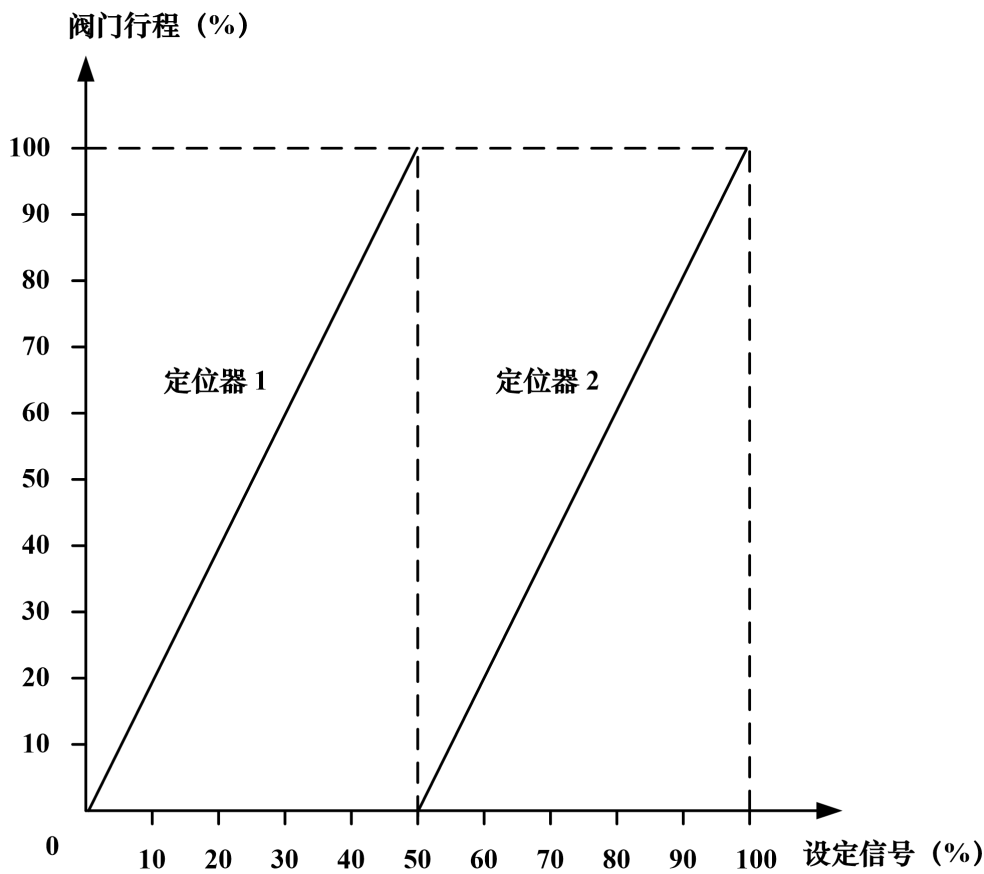


图 41.SPLIT

8.3.2.21.EXT

此功能用于优化显示行程端点 0%和 100%处的位置值。

当阀位在行程端点 0%或 100%处时，LCD 显示的位置值可能不为 0%或 100%。比如在行程端点 0%时显示 0.2%。如果用户想让位置值显示为 0%，可通过设置该功能参数。当位置值与 0%或 100%的差值的绝对值小于等于该参数值时，LCD 显示 0%或 100%。

菜单中选择此功能，按  键开启参数设置，参数闪烁显示。按  键设置参数，持续按  键或  键可快速修改参数。按  键确认修改。

8.3.3. 初始化过程错误提示

| 提示标志  | 提示说明    | 推测原因         | 处理方法          |
|-------|---------|--------------|---------------|
| ERR 1 | 执行器动作错误 | ● 无气源压力或气源压力 | ● 检查气源和气源压力，确 |

|       |                                                        |                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                        |
|-------|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|       |                                                        | <p>不够。</p> <ul style="list-style-type: none"> <li>● 定位器或阀门存在漏气。</li> </ul>                                                                       | <p>保供气正常。</p> <ul style="list-style-type: none"> <li>● 消除漏气问题。</li> </ul>                                                                                                                                                                                                                                                                                                                              |
| ERR 2 | <p>对于非分体式定位器，反馈杆或转动轴的转动角度错误。对于分体式定位器，匹配的阀门行程不满足要求。</p> | <ul style="list-style-type: none"> <li>● 非分体式定位器安装不到位。致使执行器反馈杆或转动轴的转动角度不满足安装要求。</li> <li>● 手动初始化时，手动标定的 END 1 和 END 2 两个行程端点的差值不满足要求。</li> </ul> | <ul style="list-style-type: none"> <li>● 对于非分体式定位器，在初始界面（NOINI）下，通过 LCD 上显示的角度传感器百分比值调整安装位置，使角度传感器转动最小最大百分比差值大于 16%。</li> <li>● 如果是在手动初始化操作过程，则通过操作   键重新标定 END 1 和 END 2,使两个行程端点间的传感器百分比差值大于 16%（非分体式）或 8%（分体式）。</li> </ul> |
| ERR 3 | <p>传感器行程最小值错误。</p>                                     | <p>定位器安装不到位。</p>                                                                                                                                 | <p>对于非分体式定位器，在初始界面（NOINI）下，通过 LCD 上显示的传感器百分比值调整安装位置。使传感器百分比最小值 <math>\geq 2\%</math>。对于分体式定位器，重新调节 D 值。使传感器百分比最小值 <math>\geq 12\%</math>（ELin1）或 <math>2\%</math>（ELin2）。</p>                                                                                                                                                                                                                          |

|       |             |           |                                                                                                                                            |
|-------|-------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------|
| ERR 4 | 传感器行程最大值错误。 | 定位器安装不到位。 | 对于非分体式定位器，在初始界面（NOINI）下，通过 LCD 上显示的传感器百分比值调整安装位置。使传感器百分比最大值 $\leq 98\%$ 。对于分体式定位器，重新调节 D 值。使传感器百分比最大值 $\leq 92\%$ （ELin1）或 $97\%$ （ELin2）。 |
|-------|-------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------|

#### 8.3.4. 菜单选项或功能无法访问提示

当设置菜单选项参数或运行初始化时可能会出现如下标志来提示无法访问。具体说明见下表。

| 提示标志 | 提示说明                            |
|------|---------------------------------|
| P1   | 写保护开启。                          |
| P2   | 直行程反馈杆参考点未标定，无法对直行程执行机构进行初始化操作。 |

#### 8.3.5. 菜单功能选项汇总说明

| 选项         | 功能         | 参数值                       | 出厂设置 |
|------------|------------|---------------------------|------|
| 1 TYPE     | 执行机构类型设置   | Lin Turn FLin ELin1 ELin2 | Lin  |
| 2 INITA    | 自动初始化      |                           |      |
| 3 INITM    | 手动初始化      |                           |      |
| 4 CAL→4 mA | 4mA 设定信号校正 | 当前信号 AD 值                 | 655  |

|                           |                              |                                                    |                                   |
|---------------------------|------------------------------|----------------------------------------------------|-----------------------------------|
| 4 CAL→20 mA               | 20mA 设定信号校正                  | 当前信号 AD 值                                          | 3277                              |
| 5 SDIR                    | 设定信号方向设置                     | riSE FALL                                          | riSE                              |
| 6 CHAR                    | 特性曲线选择                       | Lin<br>1:25 1:33 1:50<br>n1:25 n1:33 n1:50<br>FrEE | Lin                               |
| 7 FREE→FR 0, FR 5...FR100 | 自定义参数设置                      | 0.0% – 100.0%                                      | 0.0%<br>5.0%<br>etc. to<br>100.0% |
| 8 DB                      | 死区设置                         | 0.2 – 10.0%                                        | 1.0%                              |
| 9 LIM→L MIN               | 行程限制功能最小值设置                  | 0.0% – 100.0%                                      | 0.0%                              |
| 9 LIM→L MAX               | 行程限制功能最大值设置                  | 0.0% – 100.0%                                      | 100.0%                            |
| 10 YDIR                   | 设定值显示、位置值显示以及位置反馈信号输出的动作方向设置 | riSE FALL                                          | riSE                              |
| 11 CUT→C MIN              | 紧闭功能最小值设置                    | 0.0% – 100.0%                                      | 1.0%                              |
| 11 CUT→C MAX              | 紧闭功能最大值设置                    | 0.0% – 100.0%                                      | 100.0%                            |
| 12 POS                    | 位置显示和反馈信号输出标准设置              | FS LS                                              | FS                                |
| 13 FACT                   | 恢复出厂设置                       |                                                    |                                   |
| 14 WP                     | 写保护                          | oFF on                                             | oFF                               |
| 15 ACT                    | 作用方式选择                       |                                                    |                                   |
| 16 REF                    | 直行程反馈杆参考点标定                  |                                                    |                                   |

|                |                |                |        |
|----------------|----------------|----------------|--------|
| 17 REC→HOURS   | 运行小时数          | 0-876000       | 0      |
| 17 REC→P CNT   | 正向偏差次数         | 0-99999        | 0      |
| 17 REC→N CNT   | 负向偏差次数         | 0-99999        | 0      |
| 17 REC→CLR     | 清空数据记录         |                |        |
| 17 REC→S/W     | 开启或关闭数据记录      | oFF on         | on     |
| 18 LCD         | 显示屏显示方向        | uP do          | uP     |
| A PST→S/W      | 开启或关闭 PST      | oFF on         | oFF    |
| A PST→STPOS    | PST 起始位置设置     | 0.0% – 100.0%  | 100.0% |
| A PST→RANGE    | PST 起始位置容差范围设置 | 0.2% – 10.0%   | 2.0%   |
| A PST→STEP     | PST 步进行程设置     | 1.0% – 98.8%   | 10.0%  |
| A PST→DIR      | PST 行程方向设置     | uP do uPdo     | do     |
| A PST→TIME     | PST 限制时间设置     | 1s – 100s      | 50s    |
| 20 SPLIT→S MIN | 分程控制功能最小值设置    | 0.0% – 70.0%   | 0.0%   |
| 20 SPLIT→S MAX | 分程控制功能最大值设置    | 30.0% – 100.0% | 100.0% |
| 21 EXT         | 行程端点位置值优化显示    | 0.0% – 10.0%   | 0.0%   |

## 8.4. HART DD 文件和 DTM 文件说明

### 8.4.1. 设备动态变量说明

| 动态变量 | 描述 |
|------|----|
|------|----|

|    |          |
|----|----------|
| PV | 位置设定百分比值 |
| SV | 位置百分比值   |

#### 8.4.2. 设备自定义功能说明

设备自定义功能在 DD 文件和 DTM 文件的 **Detailed setup** 目录下。功能选项和描述如下表所示：

| 功能选项     | 描述                                                       |
|----------|----------------------------------------------------------|
| TYPE     | 详见 8.3.2.1 章节。                                           |
| INIT     | 自动初始化运行或停止，初始化状态指示。<br>初始化功能详见 8.3.2.2 章节和详见 8.3.2.3 章节。 |
| SDIR     | 详见 8.3.2.5 章节。                                           |
| CHAR     | 详见 8.3.2.6 章节。                                           |
| FREE     | 详见 8.3.2.7 章节。                                           |
| DB       | 详见 8.3.2.8 章节。                                           |
| LIM      | 详见 8.3.2.9 章节。                                           |
| YDIR     | 详见 8.3.2.10 章节。                                          |
| CUT      | 详见 8.3.2.11 章节。                                          |
| POS      | 详见 8.3.2.12 章节。                                          |
| FACT     | 详见 8.3.2.13 章节。                                          |
| REC      | 详见 8.3.2.17 章节。                                          |
| Setpoint | 设定值设置。                                                   |

|          |                   |
|----------|-------------------|
| Status   | 系统状态指示。           |
| DIAG→PST | 详见 8.3.2.19.1 章节。 |

INIT 目录下的功能选项和描述如下表所示：

| 功能选项        | 描述       |
|-------------|----------|
| INIT status | 初始化状态指示。 |
| INIT start  | 自动初始化开始。 |
| INIT stop   | 自动初始化停止。 |

INIT status 状态标识和描述如下表所示：

| 状态标识                       | 描述       |
|----------------------------|----------|
| NOINI                      | 未初始化。    |
| FINSH                      | 初始化完成。   |
| STEP1, STEP2, STEP3        | 初始化步骤。   |
| ERR 1, ERR 2, ERR 3, ERR 4 | 初始化错误提示。 |

Setpoint 目录下的功能选项和描述如下表所示：

| 功能选项            | 描述                                                                              |
|-----------------|---------------------------------------------------------------------------------|
| PV              | 设备动态变量。                                                                         |
| SV              | 设备动态变量。                                                                         |
| Setpoint source | 设置设定值来源。可设置为 4-20mA 或 HART，默认为 4-20mA。<br>当设置为 4-20mA 后，系统设定值由外部 4-20mA 信号决定。当设 |

|                     |                                                                                        |
|---------------------|----------------------------------------------------------------------------------------|
|                     | 置为 <b>HART</b> 后，系统设定值由 HART 通讯输入设定值决定。目录跳出 <b>HART Setpoint input</b> 选项。它用于输入设定百分比值。 |
| HART Setpoint input | 通过 HART 通讯输入设定百分比值。                                                                    |

**Status** 目录下的功能选项和描述如下表所示：

| 功能选项           | 描述         |
|----------------|------------|
| Working status | 系统工作状态。    |
| Cutoff status  | 自动模式下紧闭状态。 |

**Working status** 状态标识和描述如下表所示：

| 状态标识        | 描述                 |
|-------------|--------------------|
| NOINI       | 系统未初始化。            |
| Config mode | 系统在菜单配置模式或运行初始化功能。 |
| Auto mode   | 系统在自动模式。           |
| Manual mode | 系统在手动模式。           |

**Cutoff status** 状态标识和描述如下表所示：

| 状态标识        | 描述                    |
|-------------|-----------------------|
| No          | 系统不在紧闭状态。             |
| Cutoff down | 系统对应 <b>C MIN</b> 紧闭。 |
| Cutoff up   | 系统对应 <b>C MAX</b> 紧闭。 |

**DIAG→PST** 目录下的功能选项和描述如下表所示：

| 功能选项       | 描述      |
|------------|---------|
| Parameters | PST 参数。 |
| Test       | 操作 PST。 |

PST→Test 目录下的功能选项和描述如下表所示：

| 功能选项       | 描述         |
|------------|------------|
| PST start  | 启动 PST 测试。 |
| PST stop   | 停止 PST 测试。 |
| PST status | PST 状态指示。  |

PST status 状态标识和描述如下表所示：

| 状态标识        | 描述       |
|-------------|----------|
| Not running | PST 未运行。 |
| Running     | PST 运行中。 |
| SUCS        | PST 成功。  |
| FAIL        | PST 失败。  |

## 8.5. 反馈信号

定位器可选配输出 4-20 mA 的反馈信号。反馈信号用来指示阀门位置百分比。

定位器的反馈信号模块为二线制，需要额外加 24V 直流电源供电。进入菜单后，反馈信号输出将停止更新。

## 8.6. 流量调节

- 对于小型执行机构而言，节流杆可减少空气输出，增加定位稳定性。为此，可使用节流杆 Y1①和 Y2②。
- 使用一字螺丝刀顺时针转动节流杆，可减少空气输出直至最终切断输出。
- 设置节流杆时，建议先将其关闭，然后再缓慢打开。
- 双作用阀的情况下，确保两个节流杆的设置位置相仿。

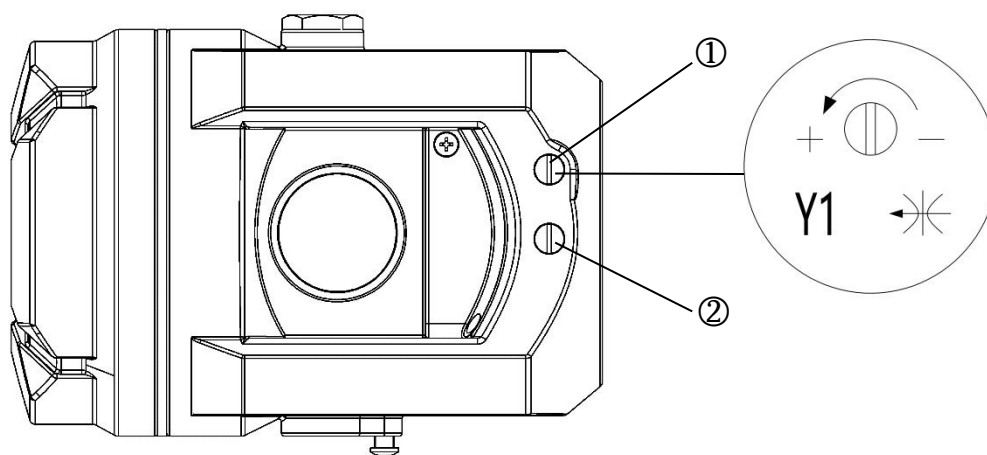


图 42. 流量调节

- ① 节流杆 Y1
- ② 节流杆 Y2，仅适用于双作用执行机构版本。

## 9. 故障检修

| 内容                                | 推测原因           | 处理方法                |
|-----------------------------------|----------------|---------------------|
| LCD 无显示                           | 电气接口连接错误       | 请确认定位器的电气连接         |
|                                   | 电流源没有电流输出      | 确认输入电流源是否有电流输出      |
|                                   | 使用超出规格范围的输入电流源 | 请使用正常的输入电流源         |
|                                   | 其他             | 请向本公司询问             |
| OUT1 或 OUT2<br>口无空气输出<br>(完全没有动作) | 供气压力不正常        | 请确认供气压力减压阀的设定       |
|                                   | 没有输入电流         | 请正确输入电流 (4-20mA DC) |
|                                   | 配管漏气           | 请确认配管及管头, 阻止泄露      |
|                                   | 其他             | 请向本公司询问             |
| 精度不好 (线性、<br>滞后现象)                | 供气压发生变动        | 请确认供气压力减压阀是否有异常     |
|                                   | 定位器安装螺栓松动      | 请确认定位器的安全螺栓紧固       |
|                                   | 定位器和执行器的连接部有间隙 | 请确认定位器的连接方式         |
|                                   | 设定值有偏差         | 请对电流源输出信号进行调整       |
|                                   |                | 对设定信号进行校正           |
|                                   | 其他             | 请向本公司询问             |

## 10. 保修条款

---

1. 发现产品有质量问题，经我公司人员确认后，客户享有在质保期内免费更换或维修的售后服务。服务响应时间为 24 小时（非工作日除外）。
2. 产品的质保期以本公司最新质保政策为准，不低于售出后 12 个月。
3. 如下情况的返修品，不属质保范围：
  - (1) 超过质保期的产品。
  - (2) 未经我公司授权和允许，私自拆装过的产品。
  - (3) 未按产品使用说明书操作或其他人为因素造成的产品损坏，包括但不限于：
    - 1> 产品表面有碰撞伤痕。
    - 2> 接线或供电错误造成元器件损坏。
    - 3> 零部件或配件丢失。
    - 4> 未加装过滤减压器或油雾分离器导致油污进入产品内部造成元器件损坏。
    - 5> 未按使用规范使用防水电气接头导致产品损坏。
  - (4) 不可抗拒因素（自然灾害）造成产品故障或损毁。
4. 不属于产品质保范围的维修，我公司将视实际情况提供免费或收费维修服务。
5. 本条款自双方签定供货合同时生效。

V260911

本说明书内容变更，恕不另行通知。

相关技术更新本公司保留最终解释权。

# 附件

## 智能阀门定位器气源要求

### 全系列产品

按照技术要求，全系列的智能阀门定位器气源要求为 3 级，提供符合气源要求的压缩空气，可以确保定位器的正常使用。

露点 3 级：露点为 $-20^{\circ}\text{C}$ 。（若定位器实际工作环境温度低于 $-20^{\circ}\text{C}$ ，则使用的压缩空气露点需相应低于定位器实际工作环境温度 $-10^{\circ}\text{C}$ ）

固体颗粒大小和密度 3 级： $5.0\text{mg}/\text{m}^3$ （对应粒径为  $5.0\mu\text{m}$ ），不允许有粒径大于  $5.0\mu\text{m}$  的颗粒进入。

含油量 3 级： $1.0\text{mg}/\text{m}^3$ ，每单位立方米的空气累积油含量不超过  $1.0\text{mg}$ 。

### 流程示例

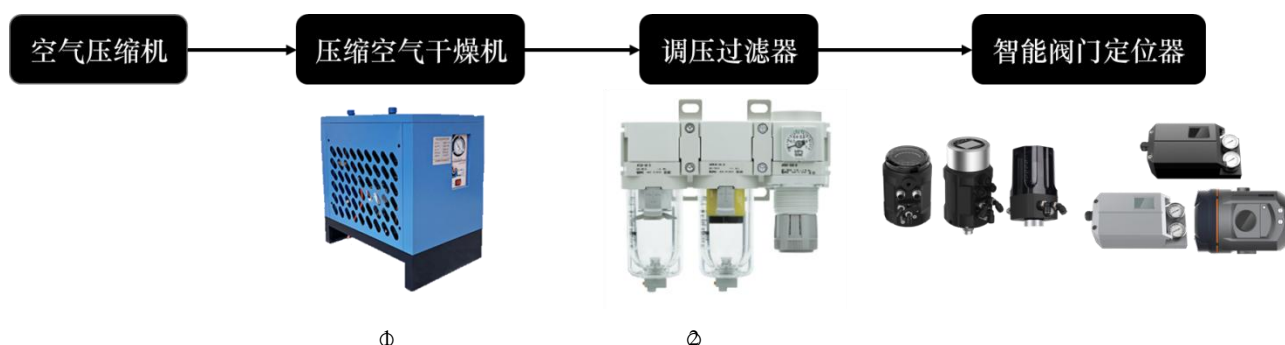


图 1. 流程图

①在主管路中配备压缩空气干燥机，过滤掉压缩空气中产生的大部分水分，过滤后的压力露点可达到 $-20^{\circ}\text{C}$ ；

②选择任意与图 2 一致的调压过滤器组合安装在定位器管路的前端，安装时需过滤减压阀（空气过滤器）在前，油雾分离器在后，要求过滤器过滤粒径在  $5.0\mu\text{m}$  以上的颗粒，最高残余油含量 $\leq 1.0\text{mg}/\text{m}^3$ 。

过滤减压阀 + 油雾分离器

AW

AFM



AC20D-A~AC40D-A 系列

空气过滤器 + 油雾分离器 + 减压阀

AF

AFM

AR



AC20C-A~AC40C-A 系列

图 2. 调压过滤器组合

## 过滤器选型推荐

|      |                                                                                                                                 |  |  |                                                                                                                          |  |                 |
|------|---------------------------------------------------------------------------------------------------------------------------------|--|--|--------------------------------------------------------------------------------------------------------------------------|--|-----------------|
| 选型组合 | <p>空气过滤器 + 油雾分离器 + 减压阀</p> <p>AF AFM AR</p>  |  |  | <p>过滤减压阀 + 油雾分离器</p> <p>AW AFM</p>  |  |                 |
|      | <p>AC <span>30</span> C- <span> </span> 03 DG- <span> </span> - <span> </span> -A</p> <p>1 2 3 4 5 6</p>                        |  |  | <p>AC <span>30</span> D- <span> </span> 03 DG- <span> </span> - <span> </span> -A</p> <p>1 2 3 4 5 6</p>                 |  |                 |
| 选型编号 | SMC AC20C-02G-A                                                                                                                 |  |  | SMC AC20D-02G-A                                                                                                          |  | SMC AC30D-02G-A |
|      | 入口侧压缩空气质量略低于定位器使用要求时                                                                                                            |  |  | 入口侧压缩空气质量符合定位器使用要求时                                                                                                      |  |                 |

|           |                                                                                                                                                        |                                                                                                                                                        |                                                                                                                                                            |
|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 基础参数      | 流体：空气<br>环境温度及使用温度：-5~60℃（未冻结）<br>耐压：1.5MPa<br>使用压力范围：0.05~1.0MPa<br>设定压力范围：0.05~0.7MPa<br>过滤精度：AW:5um、AFM：0.3um（捕集效率 99.9%）<br>杯体材质：聚碳酸酯<br>结构：溢流型    |                                                                                                                                                        |                                                                                                                                                            |
| 选型参数      | ♂主体尺寸：20<br>额定流量：200L/min<br>杯体保护罩：标准（钢带）<br>质量：0.39kg<br>♀螺纹种类（无记号）：Rc<br>♂接口管径 02：1/4<br>♀无记号：手动排水器<br>压力表 G：圆形压力表（带限位指示器）<br>♂无记号：无附件<br>♀无记号：无特殊选择 | ♂主体尺寸：20<br>额定流量：150L/min<br>杯体保护罩：标准（钢带）<br>质量：0.33kg<br>♀螺纹种类（无记号）：Rc<br>♂接口管径 02：1/4<br>♀无记号：手动排水器<br>压力表 G：圆形压力表（带限位指示器）<br>♂无记号：无附件<br>♀无记号：无特殊选择 | ♂主体尺寸：30<br>额定流量：330L/min<br>杯体保护罩：标准装备（聚碳酸酯）<br>质量：0.66kg<br>♀螺纹种类（无记号）：Rc<br>♂接口管径 02：1/4<br>♀无记号：手动排水器<br>压力表 G：圆形压力表（带限位指示器）<br>♂无记号：无附件<br>♀无记号：无特殊选择 |
| 1 系列定位器*  | ●                                                                                                                                                      | ●                                                                                                                                                      | /                                                                                                                                                          |
| IP 系列定位器* | ●                                                                                                                                                      | /                                                                                                                                                      | ●                                                                                                                                                          |

\*●为推荐的选择

注：过滤器处理空气额定流量需大于定位器的最大工作流量，在同一串联管路上存在多台定位器时则最大工作流量需相加计算（1 系列最大流量 1500、1600：Q1-17L/min；Q2-95L/min；1880S：17L/min IP 系列最大流量 IP5500：155 L/min；IP6000/IP6500:187 L/min；IP6000d：150 L/min 以上数据均为 0.6MPa 下测量所得）。

## 注意事项

1. 应视工况要求选择不同性能的调压过滤器，避免因工作环境的高温、低温、高压、腐蚀等原因导致调压过滤器失效,详见末尾附录选型表。
2. 定期巡查过滤器的使用情况，若使用频繁的工况应提高巡查次数，避免因过滤器滤芯堵塞导致的故障问题（故障举例：①过滤失效，导致定位器进入异物，致使定位器故障；②滤芯堵塞，导致气源供应异常，定位器无法正常工作等）。
3. 采用自动排水功能的调压过滤器需要避免排水孔的堵塞，定期巡查可避免过滤器故障导致滤杯内大量积水。手动排水的应视工况下过滤器的积水速率，定时人工排水。
4. 按照调压过滤器的使用说明，定期维护或更换不合格的产品，可避免不必要的故障出现。



# Intelligent Valve Positioner IP6000d Series Instruction Manual

(Please read this manual carefully before installation and operation.)



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## Intelligent Valve Positioner IP6000d Series (Flameproof Type) Instruction Manual

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## 1. Overview

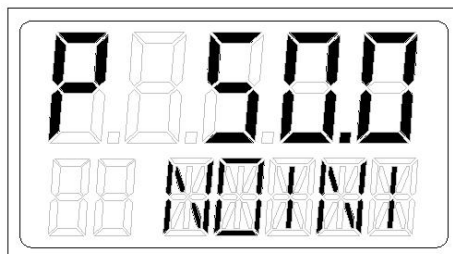
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IP6000d series (flameproof type) intelligent valve positioner is mounted on pneumatic actuators. It's used to control air intake and exhaust of the pneumatic actuators to drive the valve position to the set point by calculating both data from 4-20mA DC signal and feedback position.

## 2. One-key automatic initialization

---

1. Please read the installation instructions in **chapter 7** before installing the positioner. Install the positioner according to the installation requirements described. Please pay attention to some installation points. For example, confirm the initial position of the feedback axis of the positioner before installation. Do not turn the feedback axis 360° during installation. For the positioner of linear type, make the upper plane of the positioner housing at a right angle to the main stem of the valve. Within the valve stroke range, the rotation angle of the positioner feedback lever meets the installation requirements.
2. After installing the positioner on the valve, connect the air source and electrical cables. Ensure that the air source pressure can fully open the valve. Power on the positioner by inputting a 4-20mA signal.
3. After the positioner is powered on, Positioner is in the uninitialized state before initialization. When LCD displays the sign **NOINI**, interface displays percentage value of sensor in the top line. As shown below.



In this state, pressing   buttons can open and close valve. Open and close valve fully, and observe the percentage value of sensor displayed on the interface. For non-separate type, ensure that within the entire valve stroke range, the minimum sensor percentage value  $\geq 2\%$ , and the maximum sensor percentage value  $\leq 98\%$ . Otherwise, it is necessary to re-adjust the

installation position to make the linear stroke feedback lever or the angle stroke adapter move within the effective range. For separate type, ensure that within the valve stroke range of 5-25mm, the minimum sensor percentage value  $\geq 12\%$ , and the maximum sensor percentage value  $\leq 92\%$ ; within the valve stroke range of 25-50mm, the minimum sensor percentage value  $\geq 2\%$ , and the maximum sensor percentage value  $\leq 97\%$ . Otherwise, the D value of the sensor needs to be adjusted. In addition, the minimum and maximum percentage difference of the sensor is required to be greater than 16% (non-separate type) or 8% (separate type).

4. The actuator type has been set before the positioner leaves the factory. The user only needs one-key operation to execute the automatic initialization (**INITA**) function to complete the matching of the valve. In the initial interface (**NOINI**) or manual / automatic mode interface, press and hold  button for approx. 3s to run the automatic initialization. After the initialization is completed, **FINSH** is displayed on the LCD, press  button to exit. After exiting, the system enters the manual mode interface, press  button again to switch to the automatic mode. At this time, the user can control the valve position through the 4-20mA signal. For some reasons, the system will display an error message in the function option line during the automatic initialization process and the automatic initialization will be interrupted. Descriptions of error messages and solutions are showed in chapter 8.3.3.

### 3. Selection and ordering data

|                                                       |                                                                                                                                     |
|-------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| L Linear<br>R Rotary                                  | Stroke type                                                                                                                         |
| S Single acting<br>D Double acting                    | Acting mode                                                                                                                         |
| d Ex db IIC T6 Gb; Ex tb IIIC 85°C Db<br>k Ex db I Mb | Explosion signs                                                                                                                     |
| 0 no<br>1 yes                                         | Feedback signal                                                                                                                     |
| 0 no<br>1 yes                                         | HART                                                                                                                                |
| 0 no<br>1 Linear<br>2 Rotary                          | Mounting kit                                                                                                                        |
| 0 no<br>1 yes                                         | Pressure gauge                                                                                                                      |
| S Safe<br>F Freeze                                    | Power off state                                                                                                                     |
| N -20~60°C<br>L -40~60°C                              | Ambient temperature                                                                                                                 |
| J                                                     | Sales area (optional),<br>composed of 3 characters,<br>can be empty, this code is<br>not related to explosion-<br>proof performance |

|         |   |   |   |   |   |   |   |   |   |   |
|---------|---|---|---|---|---|---|---|---|---|---|
| IP6000d | L | S | d | 0 | 0 | 0 | 0 | S | N | J |
|---------|---|---|---|---|---|---|---|---|---|---|

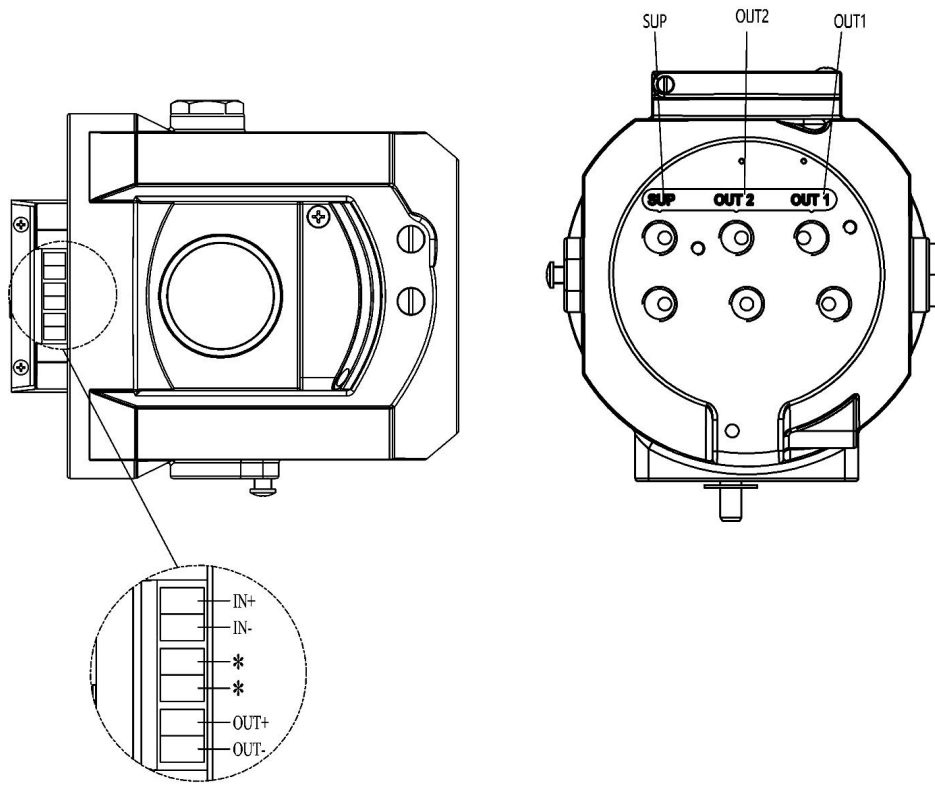
## 4. Technical data

|                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Shell material</b>          | Aluminum(Ex db IIC T6 Gb; Ex tb IIIC 85℃ Db)<br>316L(Ex db I Mb)                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>Set-point signal</b>        | 4-20mA DC, no-load voltage: 15-24V DC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Minimum working current</b> | 3.8mA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>Input resistance</b>        | 120Ω                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Ambient temperature</b>     | Normal version:-20℃ ~ +60℃<br>Optional version:-40℃ ~ +60℃<br>The device display will be dull or not displayed below -20℃.                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>Gas source requirement</b>  | ISO 8573-1<br><ul style="list-style-type: none"> <li>● Solid particle size and density Class 3</li> <li>● Dew point Class 3</li> <li>● Oil content Class 3</li> </ul>                                                                                                                                                                                                                                                                                                                                                 |
| <b>Vibration resistance</b>    | 0.15mm,10Hz-60Hz,20 cycle/axis<br>20m/ s <sup>2</sup> ,60Hz-500Hz,20 cycle/axis<br>Recommended range for control valve≤ 20 m/s <sup>2</sup> , no resonance peak                                                                                                                                                                                                                                                                                                                                                       |
| <b>Supply pressure</b>         | 0.14-0.7MPa                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Flow</b>                    | <ul style="list-style-type: none"> <li>● Input air <ul style="list-style-type: none"> <li>2 bar 3.8 Nm<sup>3</sup>/h</li> <li>4 bar 6.4 Nm<sup>3</sup>/h</li> <li>6 bar 9.0 Nm<sup>3</sup>/h</li> </ul> </li> <li>● Exhaust air(Safe) <ul style="list-style-type: none"> <li>2 bar 4.7 Nm<sup>3</sup>/h</li> <li>4 bar 7.8 Nm<sup>3</sup>/h</li> <li>6 bar 11.0 Nm<sup>3</sup>/h</li> </ul> </li> <li>● Exhaust air (Freeze) <ul style="list-style-type: none"> <li>2 bar 5.3 Nm<sup>3</sup>/h</li> </ul> </li> </ul> |

## Intelligent Valve Positioner IP6000d Series (Flameproof Type) Instruction Manual

|                                     |                                                                                        |
|-------------------------------------|----------------------------------------------------------------------------------------|
|                                     | 4 bar      8.9 Nm <sup>3</sup> /h<br>6 bar      12.5 Nm <sup>3</sup> /h                |
| <b>Steady state air consumption</b> | ≤0.4 L/min                                                                             |
| <b>Basic error</b>                  | ≤0.5%                                                                                  |
| <b>Hysteresis error</b>             | ≤0.5%                                                                                  |
| <b>Electrical connection</b>        | 1/2NPT (default) or M20x1.5, please contact with sales for other thread specifications |
| <b>Pneumatic connection</b>         | 1/4NPT (default) or G1/4, please contact sales for other thread specifications         |
| <b>Weight</b>                       | 4.4 kg                                                                                 |
| <b>Protection class</b>             | IP67/IP69                                                                              |
| <b>Explosion signs</b>              | Ex db IIC T6 Gb; Ex tb IIIC 85℃ Db; Ex db I Mb                                         |

## 5. Connection description



**Figure 1. Connection description**

| Electrical Connection | Description                                                                                                           |
|-----------------------|-----------------------------------------------------------------------------------------------------------------------|
| IN+                   | 4-20 mA set-point signal +                                                                                            |
| IN-                   | 4-20 mA set-point signal -                                                                                            |
| OUT+                  | Feedback signal module 18-30 V DC +                                                                                   |
| OUT-                  | Feedback signal module 4-20 mA output                                                                                 |
| *                     | The two interfaces are connected with each other, and the device is in low impedance mode.<br>(In low impedance mode, |

| Pneumatic Connection | Description                                      |
|----------------------|--------------------------------------------------|
| SUP                  | Air supply enter                                 |
| OUT1                 | Pilot air outlet 1                               |
| OUT2                 | Pilot air outlet 2, used for double acting type. |

|  |                                                    |
|--|----------------------------------------------------|
|  | the HART communication function will be disabled.) |
|--|----------------------------------------------------|

**NOTES:**

- **Electrical cables must use shielded twisted pair or shielded wires. Connect one end of the cable shielding layer to the  $\perp$  screw inside the casing, and the other end to the ground. So that the device is effectively grounded to prevent electromagnetic interference.**
- **Keep electrical cables away from strong magnetic fields.**
- **Must install or remove the electrical cable when the device is powered off.**
- **If the input signal has attenuation and the user does not require HART communication function, try to set to low impedance mode. Connect the two undefined electrical interfaces marked with \* in Figure 1 to each other through one wire to make the positioner in low impedance mode.**
- **If the split range control function of the positioner is to be used, a DC signal isolator must be used to convert one 4-20mA setting signal into two 4-20mA setting signals, and then connect them to two positioners respectively. The load resistor of the DC signal isolator must be greater than 650Ω. The HART communication function will be disabled if the split range control function is used.**

**HART communication wiring:**

**Connect the two signal wires of the HART modem or HART communicator to the positive and negative poles of the 4-20 mA setting signal.**

## 6. Dimension

### 6.1. Mechanical dimension

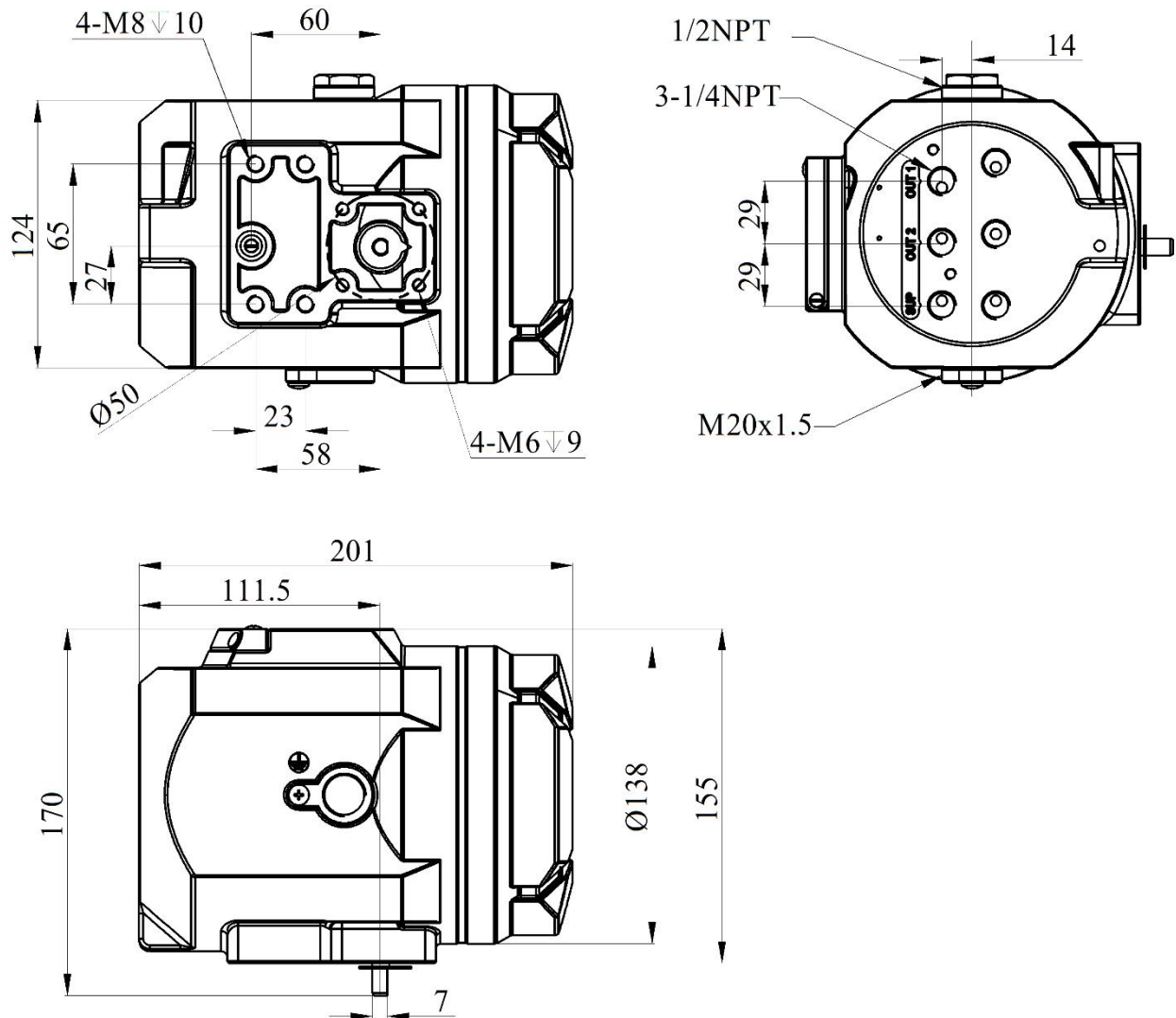


Figure 2. Mechanical dimension

## 6.2. Mounting bracket dimension

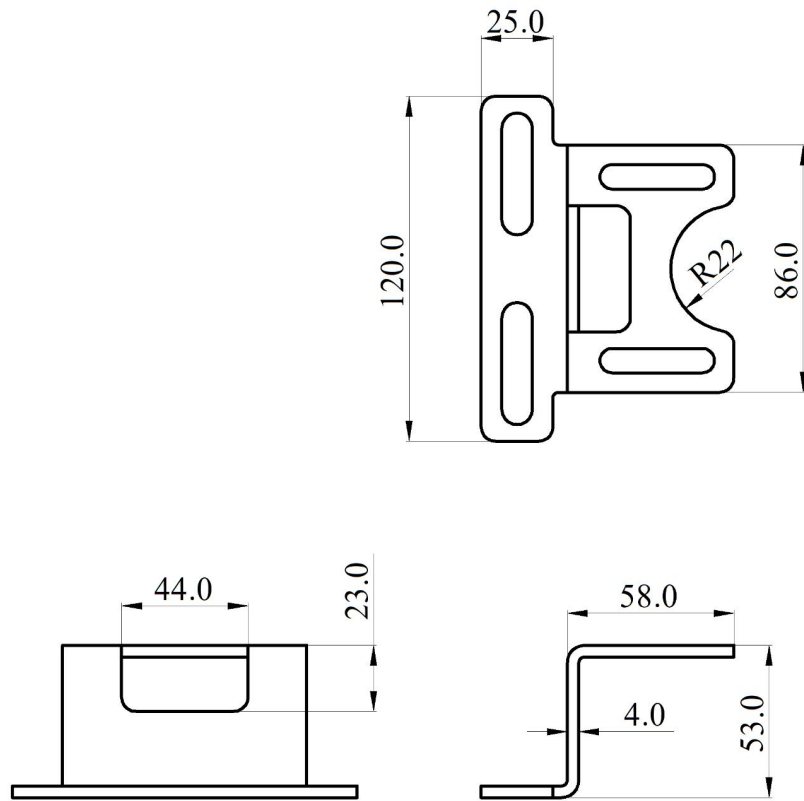


Figure 3. Linear mounting bracket

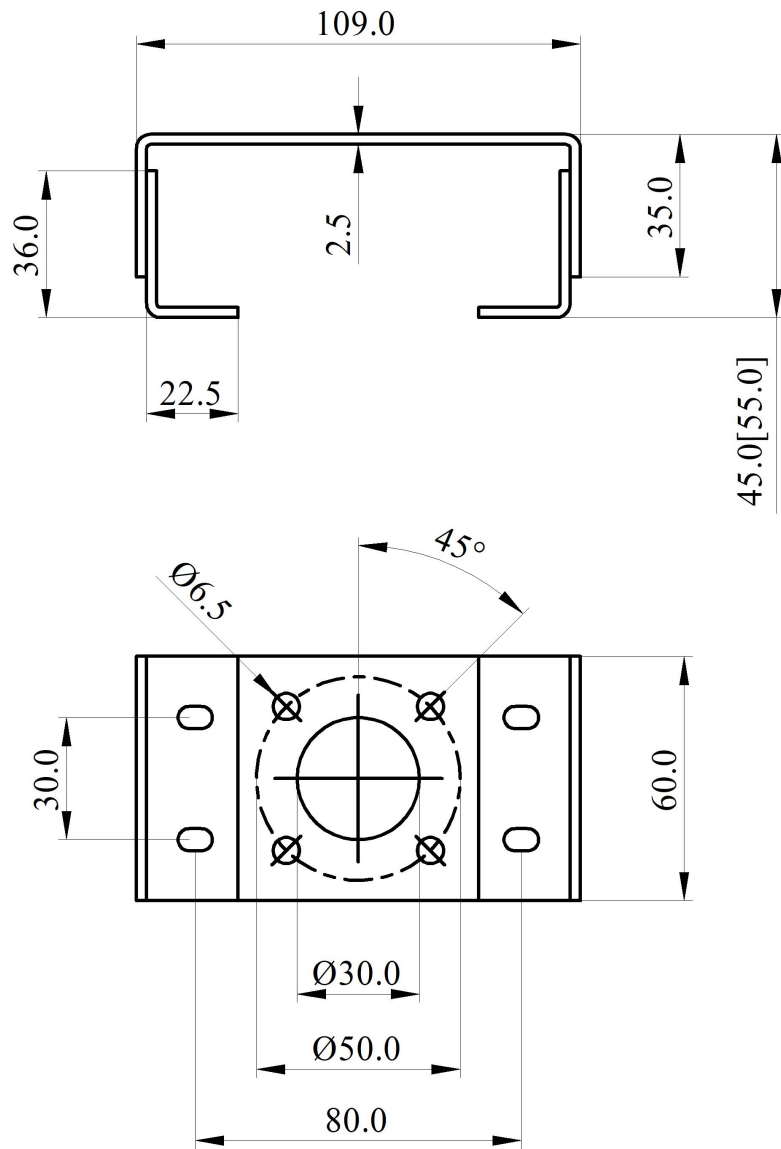


Figure 4. Rotary mounting bracket (Type A)

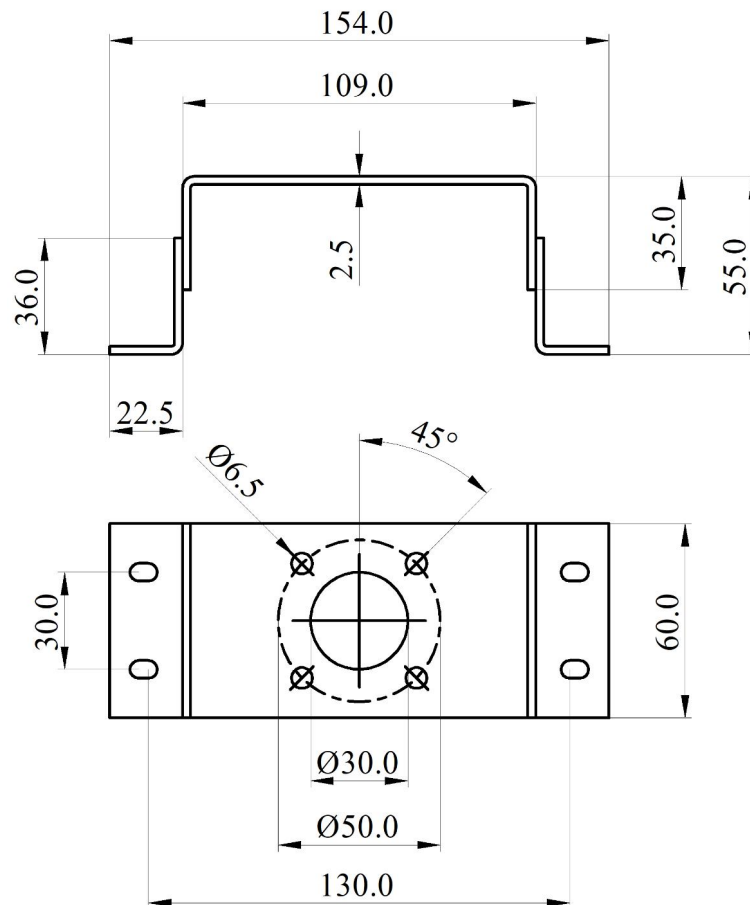
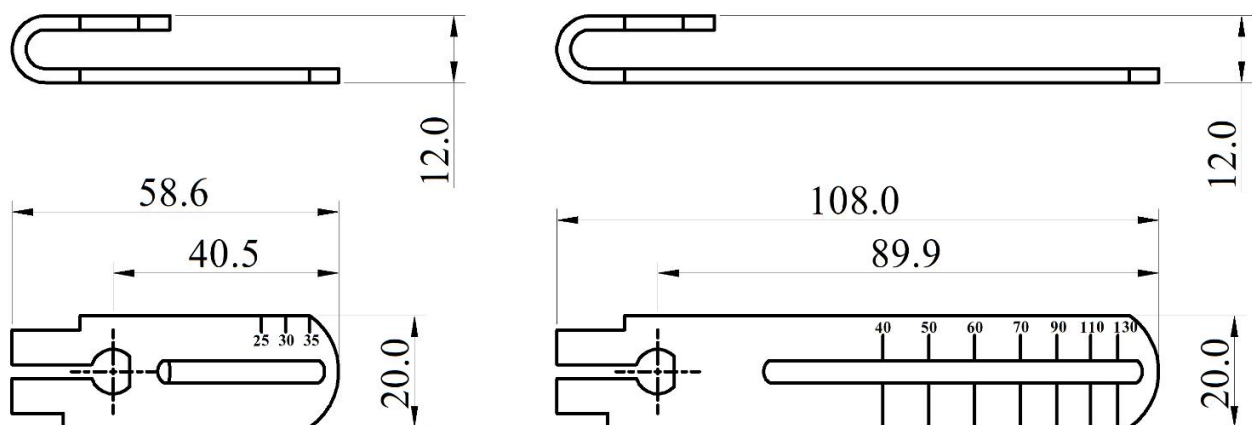


Figure 5. Rotary mounting bracket (Type B)

### 6.3. Dimension of linear stroke feedback lever

#### 6.3.1. Feedback lever A (with driving pin)

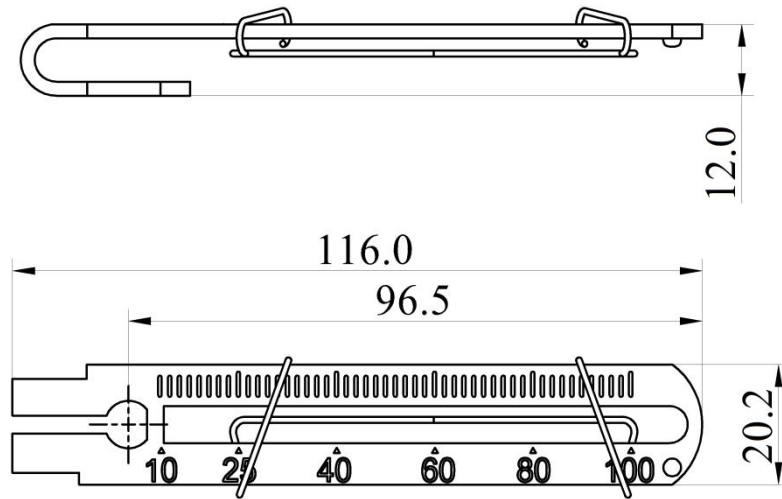


Short feedback lever  
(Suitable stroke: 10 ~ 35mm)

Long feedback lever  
(Suitable stroke: 35 ~ 130mm)

Figure 6. Dimension of feedback lever A

### 6.3.2. Feedback lever B (without driving pin)



(Suitable stroke: 10 ~ 100mm)

Figure 7. Dimension of feedback lever B

## 7. Installation

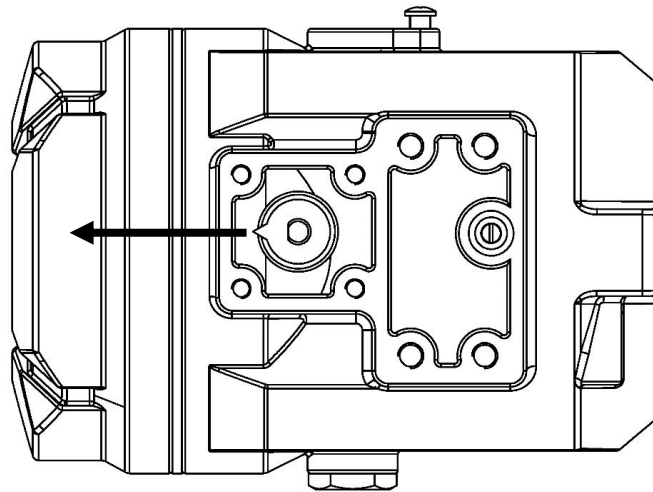
### 7.1. Linear stroke

| Linear actuator mounting components |                         |        |                                                  |
|-------------------------------------|-------------------------|--------|--------------------------------------------------|
| No.                                 | Name                    | Amount | Note                                             |
| ①                                   | U-shaped rod            | 1      | Rotate the feedback lever in the working process |
| ②                                   | Clamping assembly       | 1      | Mount U-shaped rod to actuator                   |
| ③                                   | M6 hexagon socket screw | 2      | M6×25                                            |
| ④                                   | M6 spring washer        | 2      | Prevent screw loosening                          |
| ⑤                                   | feedback lever          | 1      | Mounted on the main stem of the positioner       |

|   |                                  |   |                                       |
|---|----------------------------------|---|---------------------------------------|
| ⑥ | M6 hexagon socket bolt           | 1 | M6×20, match with square nut          |
| ⑦ | Linear stroke mounting bracket   | 1 | Connect positioner and actuator       |
| ⑧ | M8 hexagon head bolts            | 2 | M8×10                                 |
| ⑨ | M8 spring washer                 | 2 | Prevent bolts loosening               |
| ⑩ | M8 flat washer                   | 2 | Protect contact surface               |
| ⑪ | Driving pin for feedback lever B | 1 | Mounted on the main stem of the valve |

### 7.1.1. Installation of general piping connections

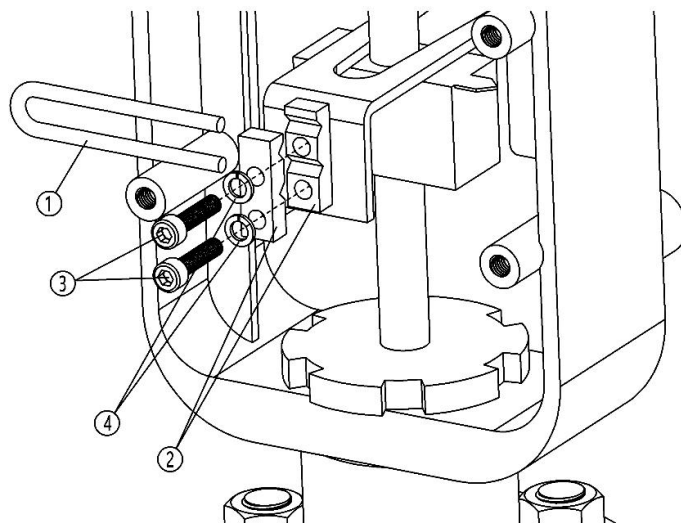
1. Confirm the initial position of the feedback axis of the positioner.



**Figure 8. Initial position of the feedback axis**

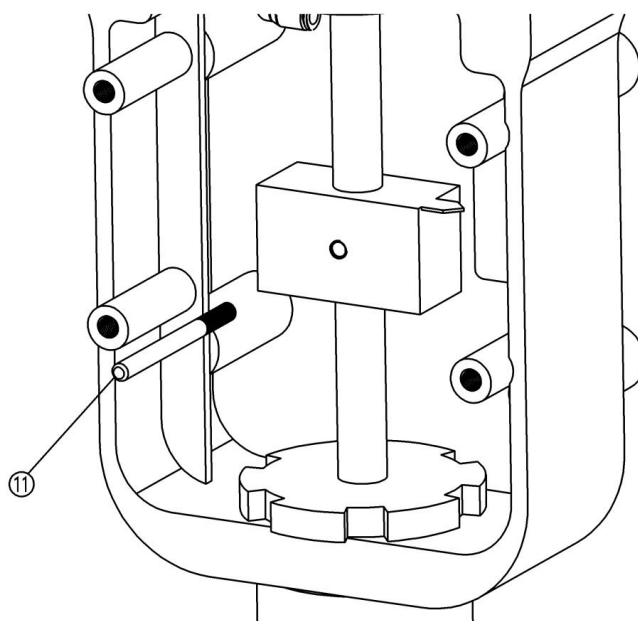
Rotate the feedback axis and point the pointer on the feedback axis in the direction of arrow in Figure 8. The direction of arrow is defined as the initial position. Power on the positioner, observe the percentage value of the sensor on the initial interface (**NOINI**), and confirm that the value is between 40-60%. If not, turn the feedback axis 360° and confirm again. After confirmation, power off the positioner.

2. Install the U-shaped rod that matches the feedback lever A or the driving pin that matches the feedback lever B to the actuator.



**Figure 9. U-shaped rod installation**

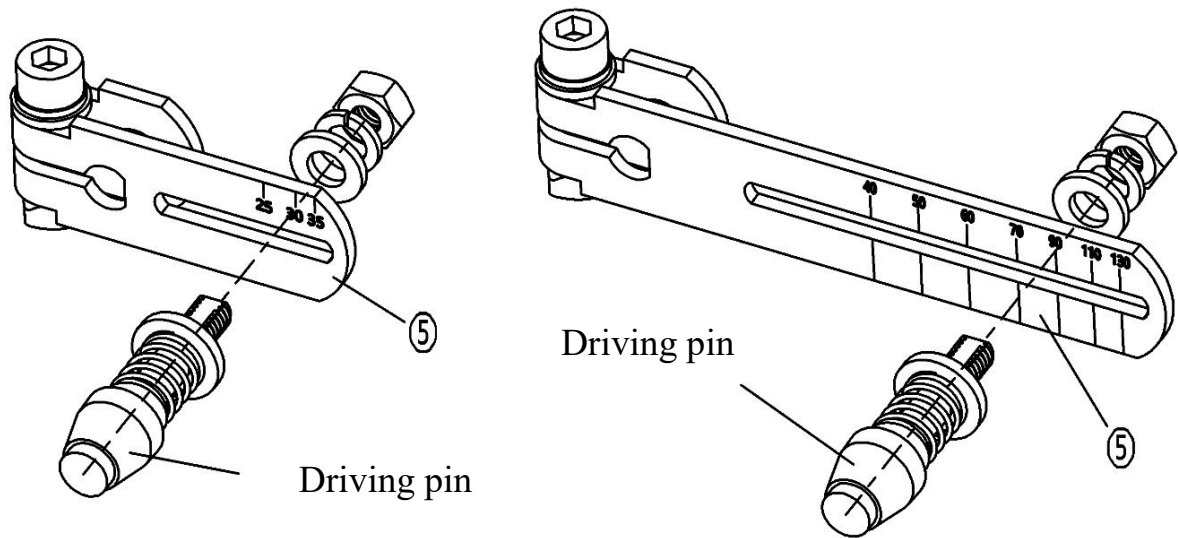
Fix U-shaped rod ① and Clamping assembly ② on the actuator center spindle with M6 hexagon socket screw ③ and M6 spring washer ④, and tighten screws with a hexagon socket wrench.



**Figure 10. Driving pin installation**

Install the driving pin ⑪ on the main stem of the valve. The slot height of the feedback lever B is 6.2 mm. Therefore, if the user does not use the provided driving pin, it should be noted that the diameter of the driving pin used is 6 mm, and the thread size of the driving pin and the main stem of the valve must be the same.

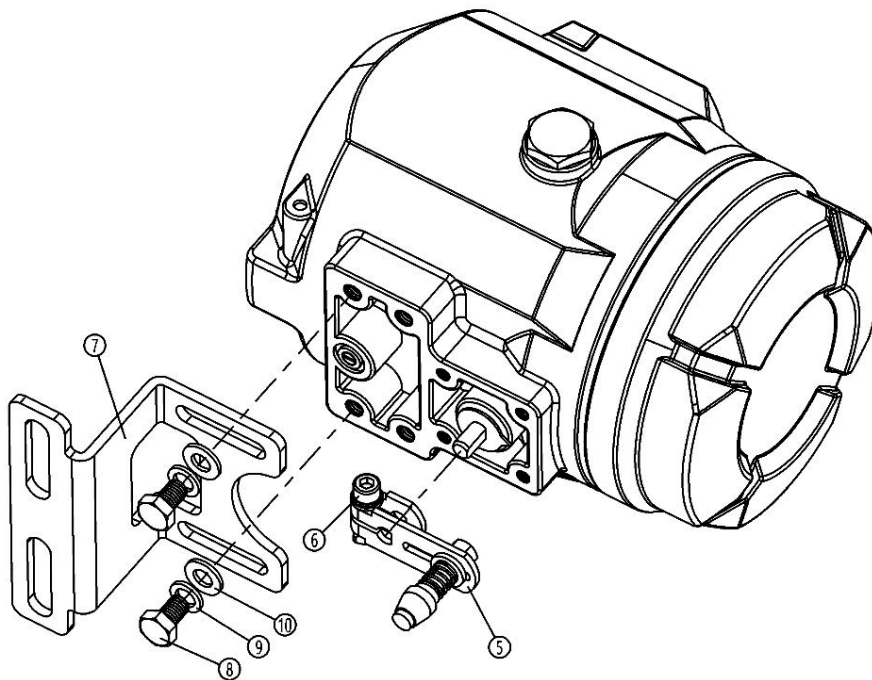
3. Install the driving pin that matches the feedback lever A.



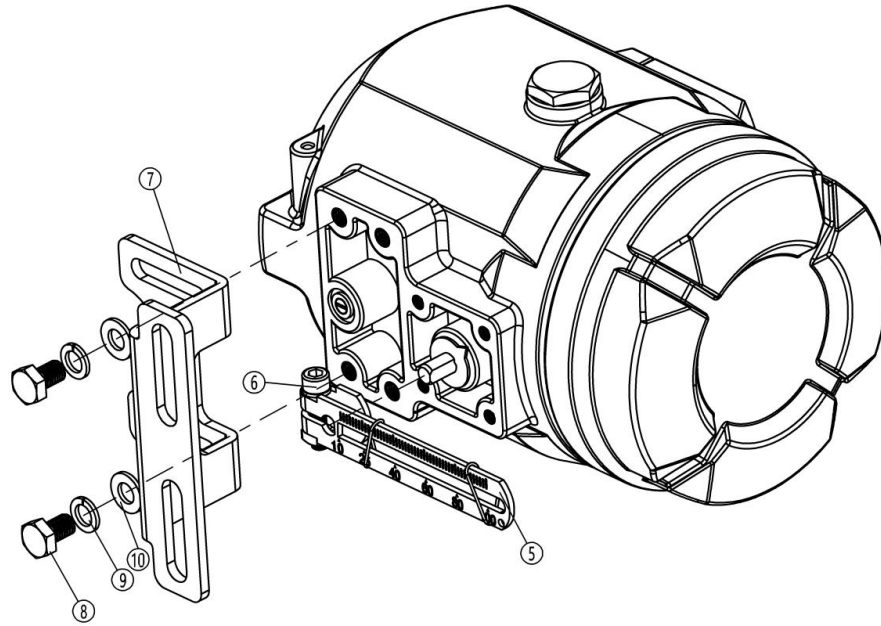
**Figure 11. Driving pin installation**

Select the feedback lever corresponding to the figure above according to valve actual stroke. The pin must be mounted at the corresponding stroke scaling value at the feedback lever, if it's not, the lever may be damaged when the valve is activated. For example, mounting driving pin at value 40 position for a valve with 100mm stroke, the feedback lever may be deformed when the valve is activated. If the valve stroke is out of the range of standard feedback lever, please consult the manufacturer.

4. Mount feedback lever and linear mounting bracket to the positioner.

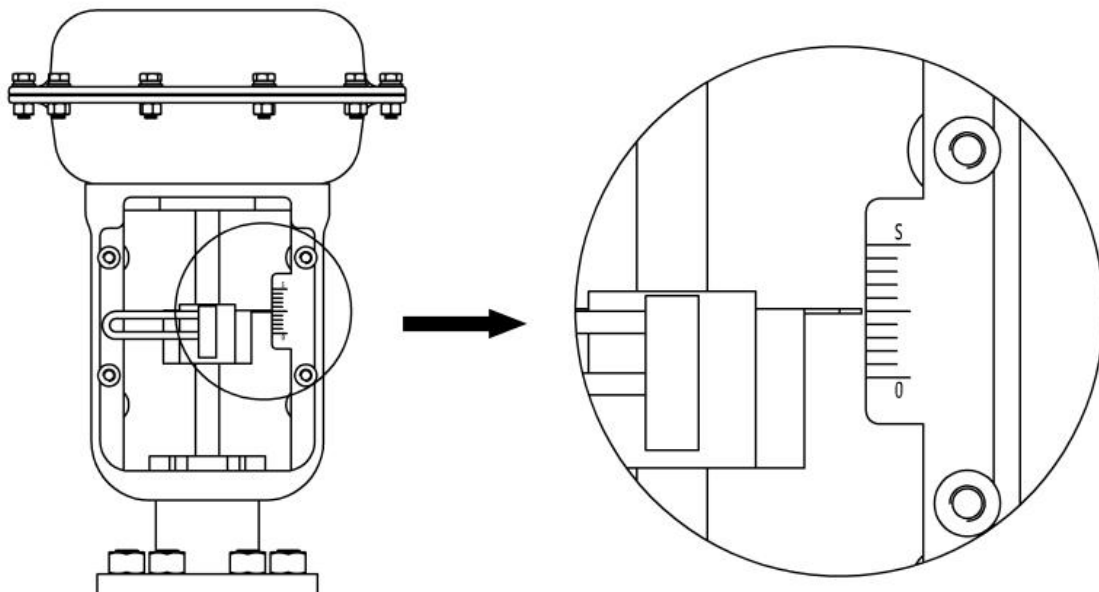


**Figure 12. Feedback lever A and mounting bracket installation**

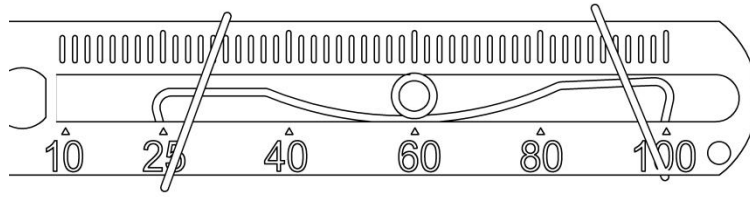


**Figure 13. Feedback lever B and mounting bracket installation**

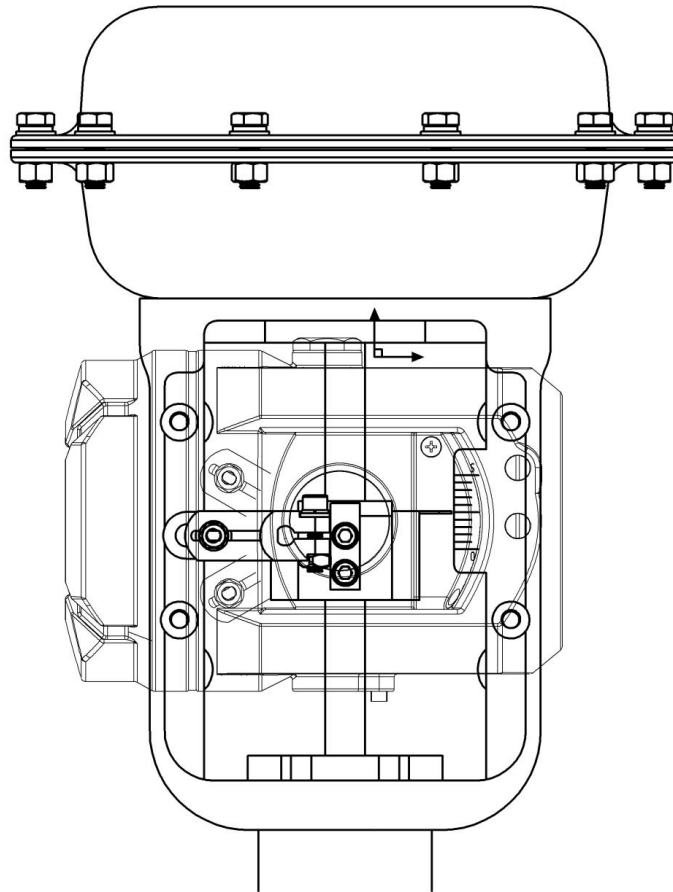
- Mount the feedback lever A or B ⑤ to the feedback axis on the rear of the positioner.
  - Check whether the NUMAR lever stroke is within the operational range regarding to the arrow mark.
  - Fix the hexagon socket bolt⑥ with hexagon socket wrench.
  - Pre-fasten the mounting bracket⑦ to the positioner with hexagon head bolts⑧, spring washer ⑨ and flat washer⑩.
5. Fix linear mounting bracket to the actuator.



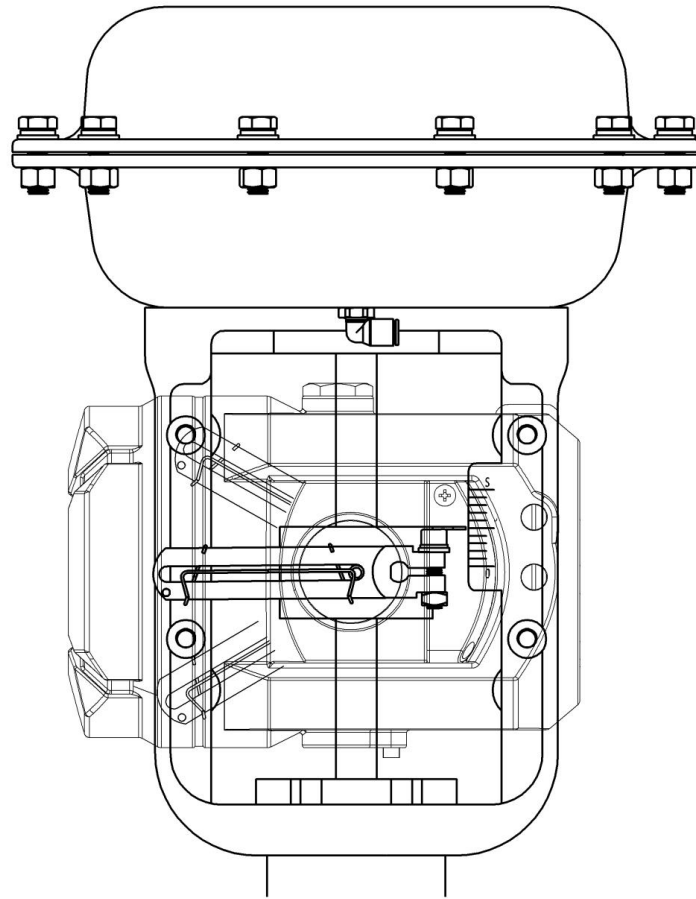
**Figure 14. Valve mid-stroke point**



**Figure 15. Feedback lever B and driving pin connection**



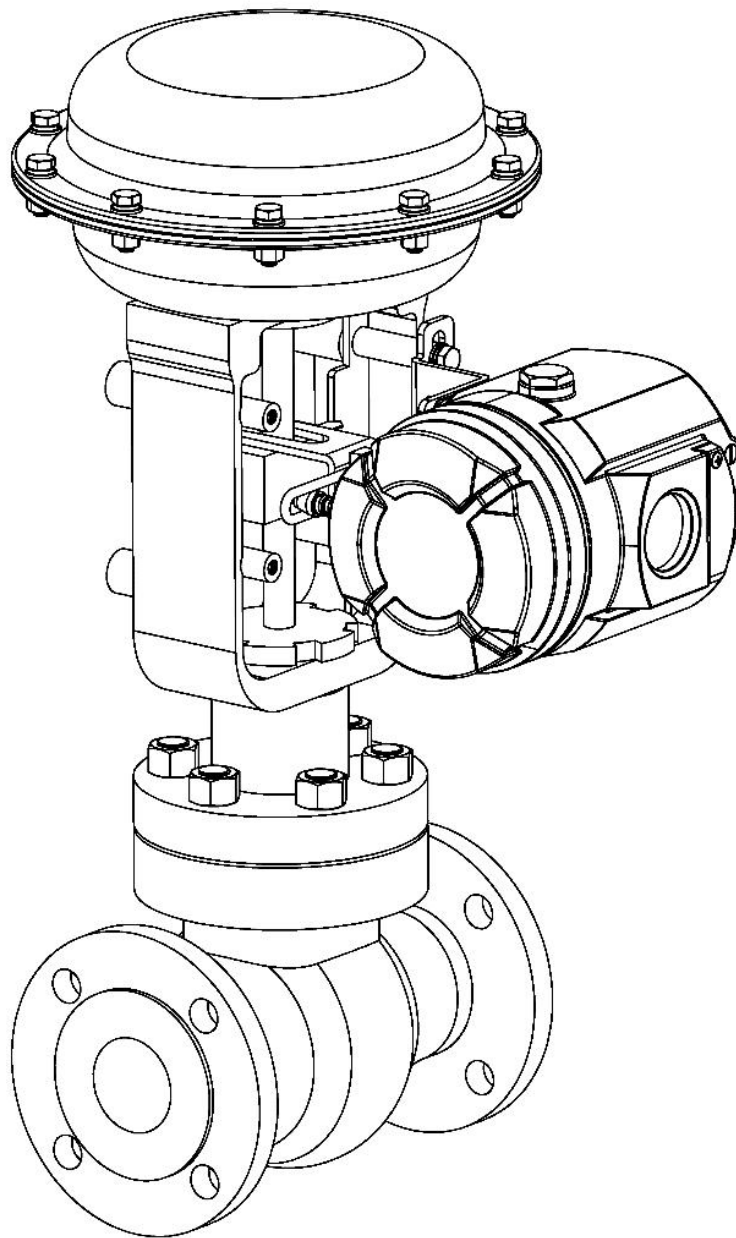
**Figure 16. Installation with actuator (Feedback lever A)**



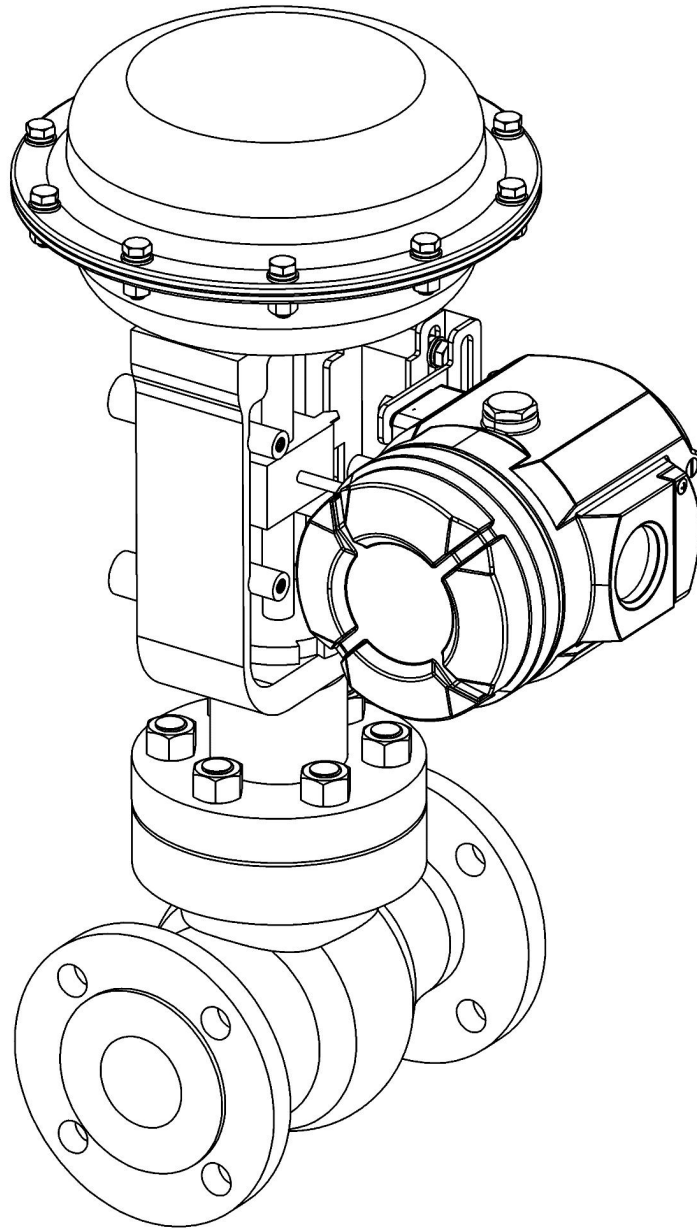
**Figure 17. Installation with actuator(Feedback lever B)**

- Input air to the valve cylinder, adjust the valve position to the mid-stroke point according to the stroke ruler on the valve, as shown in Figure 14.
- For feedback lever A, hold the linear stroke mounting bracket⑦ against the actuator. Plug the head of feedback lever⑤ into the U-shaped rod①. For feedback lever B, insert the driving pin⑪ into the fixed spring in the slot of the feedback lever B, as shown in Figure 15. Make the valve main stem and feedback lever are at right angle. If it cannot be at right angle, install according to the actual situation.
- The whole rotary angle is recommended to be between 40°~90°. User can adjust the distance (Angle rotation radius) between the driving pin and the rotation shaft of the positioner or the remote sensor to change the angle.
- Make the upper plane of the positioner housing at a right angle to the main stem of the valve. Otherwise it will affect the control accuracy. Finally, tighten the bracket with bolts.

6. Overall schematic diagram.

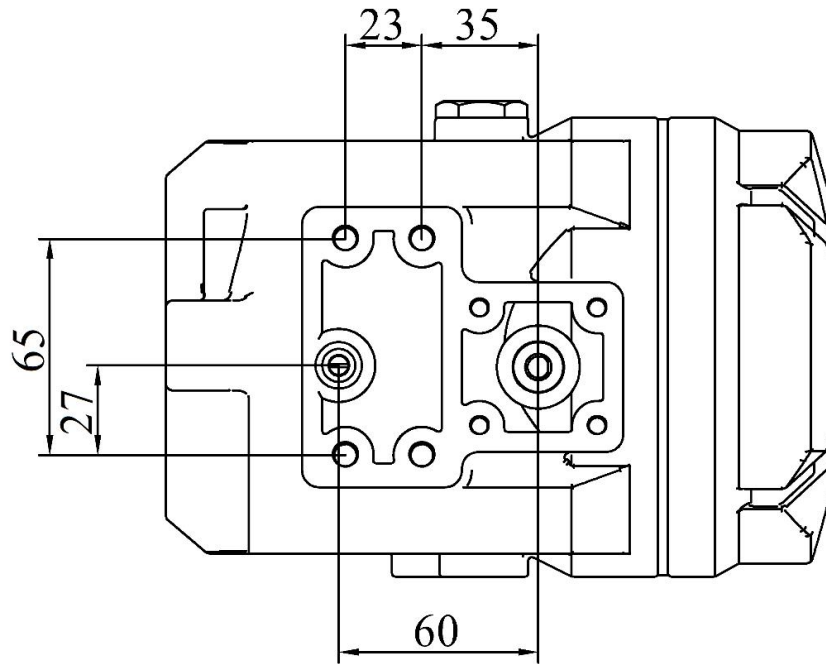


**Figure 18. Overall schematic diagram(Feedback lever A)**



**Figure 19. Overall schematic diagram(Feedback lever B)**

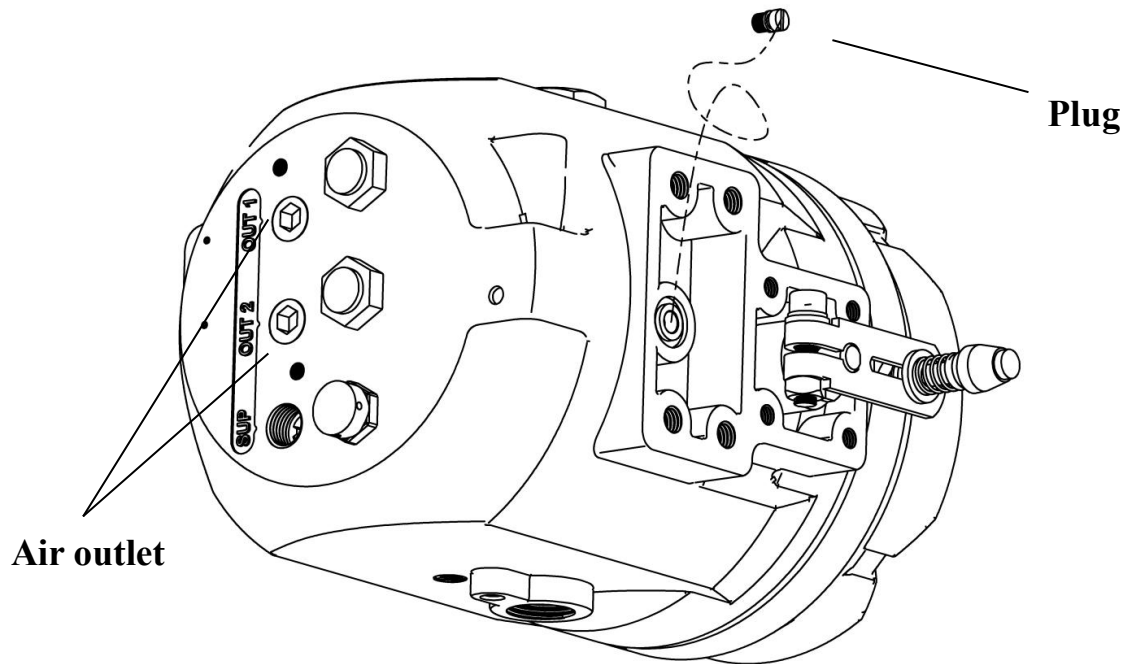
### 7.1.2. Installation of no piping connections



**Figure 20. Relative position of no tubing connection holes and mounting holes**

Refer to the installation of general piping connection, and pay attention to the following differences:

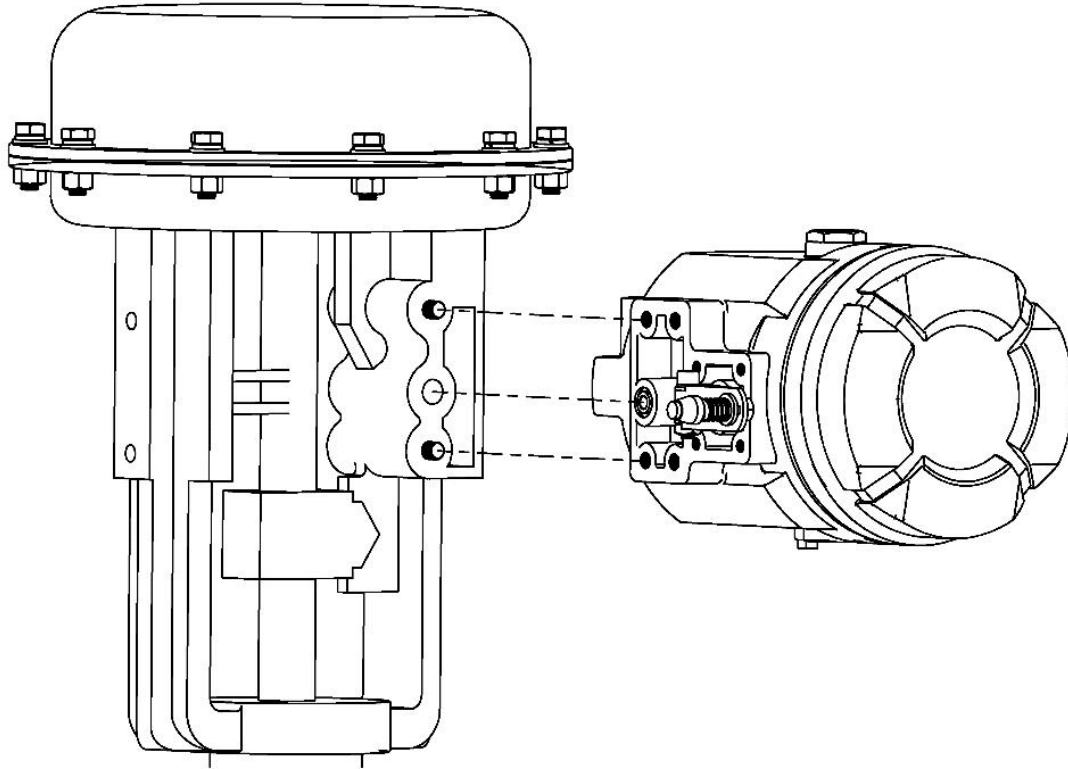
- Use a flathead screwdriver to remove the plug for no tubing connection on the back of the housing and block the air outlets OUT1 and OUT2 with a 1/4" plug. As shown in Figure 21.



**Figure 21. Schematic diagram of plug and air outlet**

- No mounting bracket is required. Two M8 long screws are used to fix the positioner to the

actuator without piping connections. Confirm that the sealing ring for no piping connection port is in good condition, and confirm that the feedback rod is correctly connected to the actuator shaft.



**Figure 22. Mount to the actuator without piping connections**

## 7.2. Rotary stroke

| Rotary actuator mounting components |                                |        |                                                       |
|-------------------------------------|--------------------------------|--------|-------------------------------------------------------|
| No.                                 | Name                           | Amount | Note                                                  |
| ①                                   | Adapter                        | 1      | Mounted on the positioner main stem.                  |
| ②                                   | Hexagon socket set screw       | 2      | M4×8, fix adapter to the positioner main stem.        |
| ③                                   | Rotary stroke mounting bracket | 1      | Compatible for actuators in different specifications. |
| ④                                   | M6 flat washer                 | 4      | Protect contact surface                               |
| ⑤                                   | M6 spring washer               | 4      | Prevent screw loosening                               |

|   |                         |   |                         |
|---|-------------------------|---|-------------------------|
| ⑥ | M6 hexagon socket screw | 4 | M6×10                   |
| ⑦ | M5 hexagon socket screw | 4 | M5×8                    |
| ⑧ | M5 spring washer        | 4 | Prevent screw loosening |
| ⑨ | M5 flat washer          | 4 | Protect contact surface |

Note before installation:

Please make the following preparations. In the installation steps, the first situation shown in Figure 23 is taken as an example. Figure 23 shows the slot direction and rotation direction of the actuator rotation axis at the initial position. ↓ indicates the position of the actuator pneumatic interface.

- Adjust the actuator rotation axis to the initial position. For single-acting actuators, exhaust the air from the actuator cylinder fully. For double-acting actuators, exhaust the air from one cylinder and fill the air into the other cylinder fully. Pay attention to the slot direction of the rotation axis at the initial position.
- Confirm the direction of rotation of the actuator axis. For single-acting actuators, fill air into the actuator cylinder at the initial position. For double-acting actuators, at the initial position, fill air into the cylinder which the air inside is fully exhausted, and exhaust air from the other cylinder which is filled with air. In this way, the direction of rotation of the rotating axis is judged.
- Rotate the pointer of the positioner feedback axis to the corresponding position shown in the following picture, and be sure to rotate the feedback axis within a rotation range of  $\pm 45^\circ$  from the initial position of the feedback axis.
- Place the adapter in the direction corresponding to the following picture.

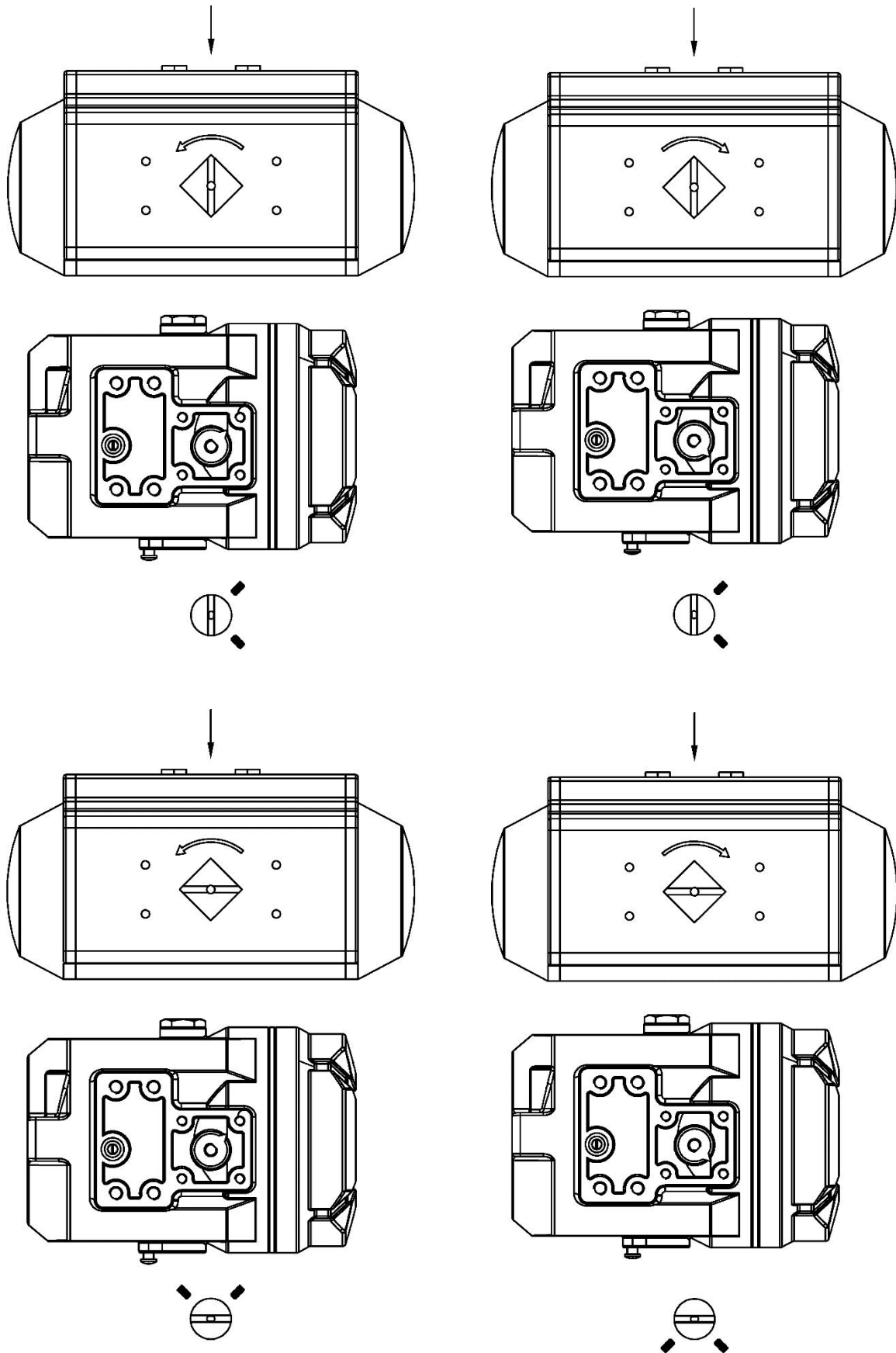
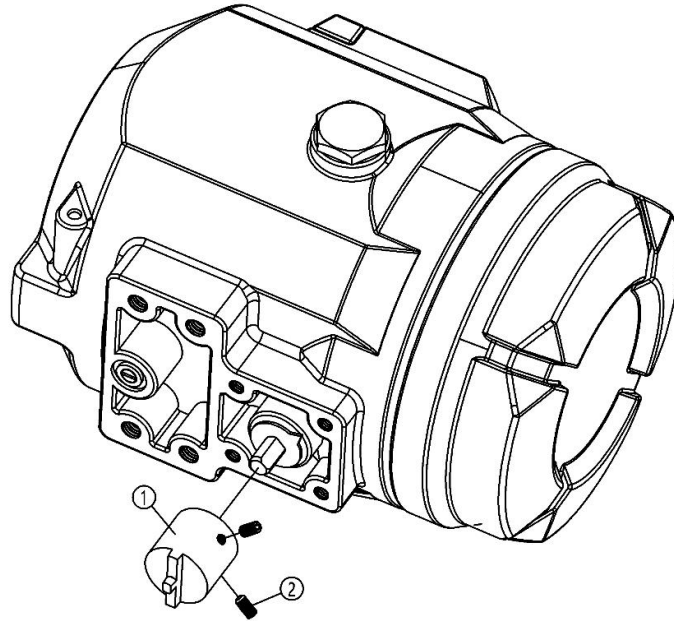


Figure 23. Four cases of installation matching

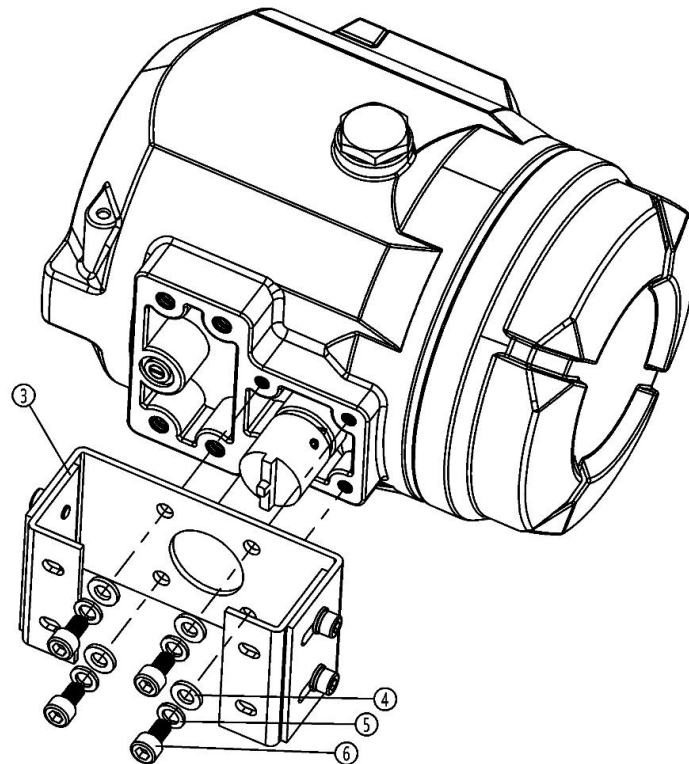
1. Confirm the initial position of the feedback axis of the positioner (The operation is the same as the linear stroke installation in chapter 7.1).
2. Mount the adapter to the feedback axis of the positioner.



**Figure 24. Adapter installation**

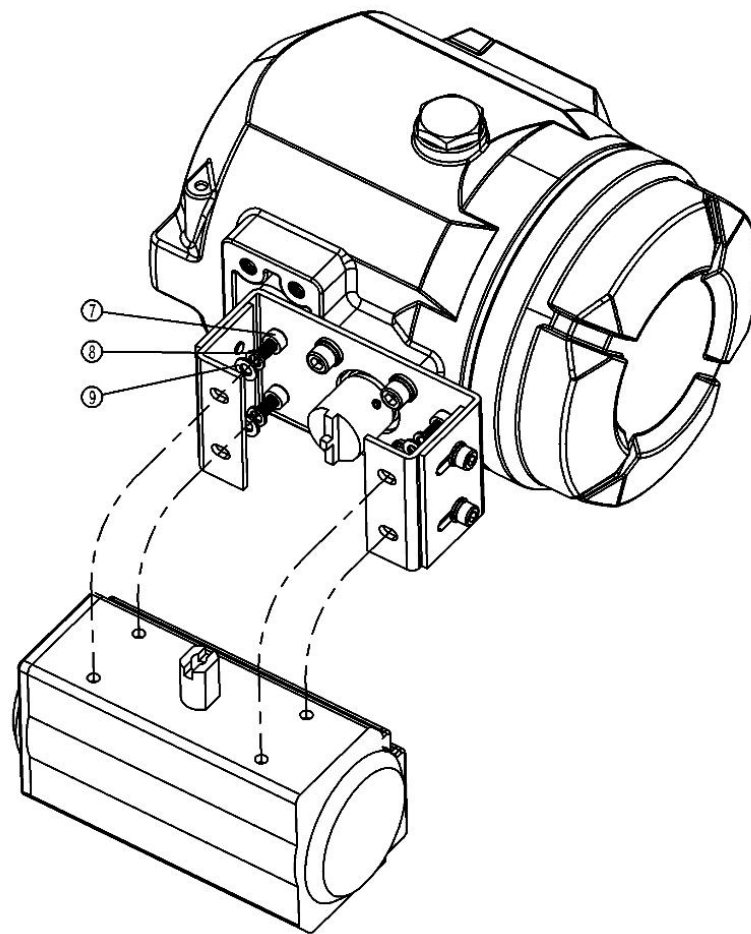
Attach the adapter to the feedback axis in the direction in which it was prepared, and fix it with set screws②. Make sure one of the set screws is locked on the flat side of the feedback axis.

3. Mount rotary stroke mounting bracket to the bottom of the positioner.



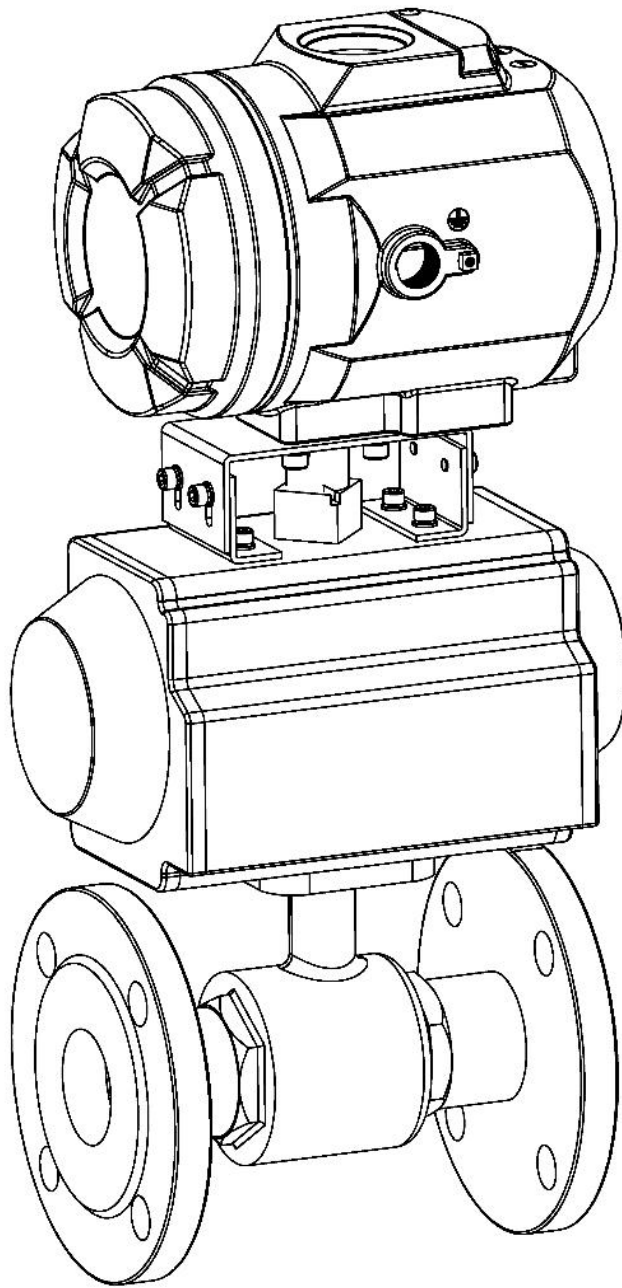
**Figure 25. Rotary stroke mounting bracket installation**

4. Mount the rotary stroke mounting bracket to the actuator.



**Figure 26. Installation with actuator**

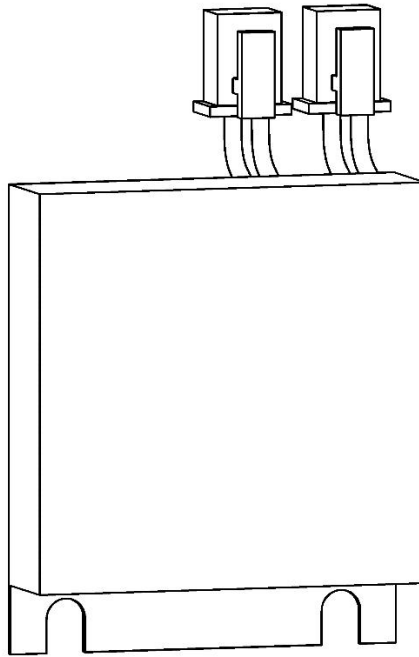
5. Overall schematic diagram.



**Figure 27. Overall schematic diagram**

### **7.3. Position feedback module**

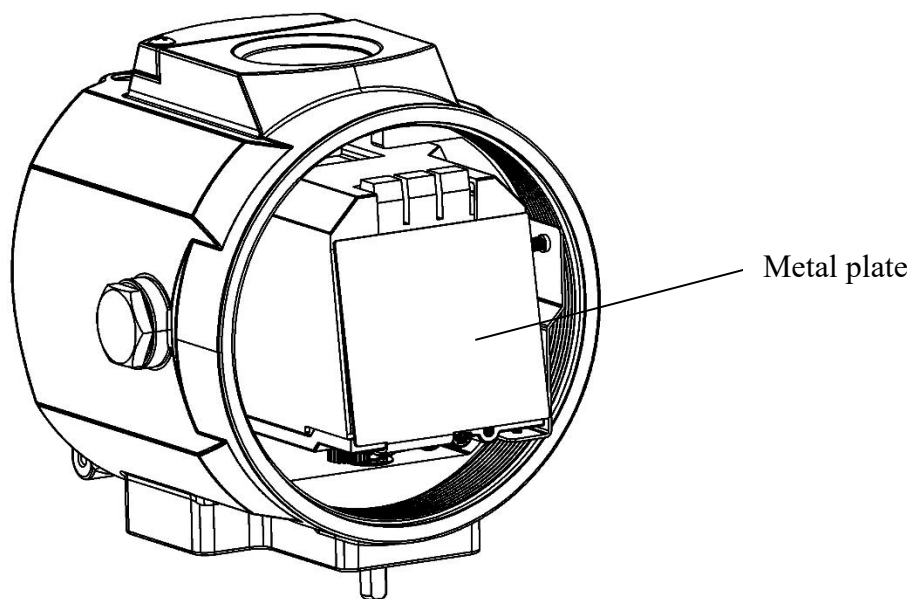
If it is required, feedback module is available when user selects. Feedback module is shown in Figure 28.



**Figure 28. Feedback module**

Installation of feedback module:

- Open the outer cover and take off the metal plate.



**Figure 29. Internal metal plate**

- Install the feedback module according to the position shown in Figure 29, and connect electrical connectors of the module with the connectors on the circuit board according to the corresponding colors, fix the feedback module with M3 spring washer and M3 pan head screw, and finally install the metal plate and the outer cover.

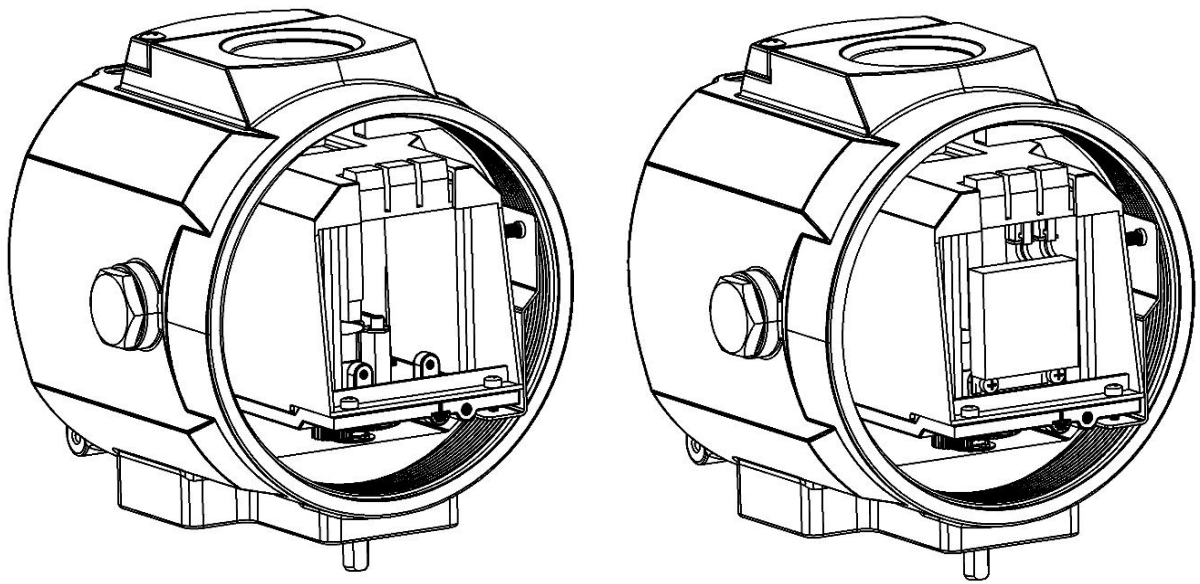


Figure 30. Feedback module installation

**NOTE:** Must operate when the device is powered off.

## 8. Operation

### 8.1. Interface description

User's operating interface includes one LCD screen and 4 buttons.

#### LCD display description

| Position    | Description                                                                                                                                                                                                                                                                                            |
|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Top line    | <ul style="list-style-type: none"> <li>● Display the percentage value of angle sensor in the initial interface (NOINI) or when running the initialization function.</li> <li>● Display valve position percentage value in operating mode.</li> <li>● Display parameter values in menu mode.</li> </ul> |
| Bottom line | <ul style="list-style-type: none"> <li>● Display indication signs in uninitialized state.</li> <li>● Display automatic or manual mode in operating mode.</li> </ul>                                                                                                                                    |

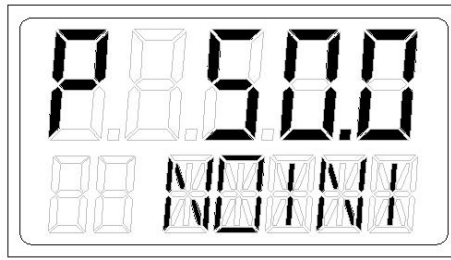
|  |                                                                                                                                                                                                                                             |
|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"> <li>● Display setpoint percentage value in operating mode.</li> <li>● Display function options in menu mode.</li> <li>● Display initialization step and error sign in initialization process.</li> </ul> |
|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Button operation description

| Button                                                                              | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <ul style="list-style-type: none"> <li>● Enter the system menu.</li> <li>● Switch automatic and manual mode in operating mode.</li> <li>● Exit from the system menu to main interface</li> <li>● Exit from submenu to previous menu.</li> </ul>                                                                                                                                                                                                                                 |
|   | <ul style="list-style-type: none"> <li>● Open or close valve in the initial interface (NOINI).</li> <li>● Decrease the valve position value in manual mode. If press and hold this button first, then press and hold  button, the valve position value will be reduced quickly.</li> <li>● Select function options or parameters down and decrease parameter values in menu mode.</li> </ul>  |
|  | <ul style="list-style-type: none"> <li>● Open or close valve in the initial interface (NOINI).</li> <li>● Increase the valve position value in manual mode. If press and hold this button first, then press and hold  button, the valve position value will be increased quickly.</li> <li>● Select function options or parameters up and increase parameter values in menu mode.</li> </ul> |
|  | <ul style="list-style-type: none"> <li>● Enter submenu, enable or confirm parameter modification in menu mode.</li> <li>● Run initialization or reset to factory settings.</li> <li>● Run initialization in initial interface (NOINI) or in operating mode.</li> </ul>                                                                                                                                                                                                          |

## 8.2. Display and operation of main interface

Positioner is in the uninitialized state before initialization. When LCD displays the sign **NOINI**, interface displays percentage value of sensor in the top line. As shown in Figure 31.



**Figure 31. Uninitialized state interface**

In this state, pressing buttons can open and close valve. Open and close valve fully, and observe the percentage value of sensor displayed on the interface. For non-separate type, ensure that within the entire valve stroke range, the minimum sensor percentage value  $\geq 2\%$ , and the maximum sensor percentage value  $\leq 98\%$ . Otherwise, it is necessary to re-adjust the installation position to make the linear stroke feedback lever or the angle stroke adapter move within the effective range. For separate type, ensure that within the valve stroke range of 5-25mm, the minimum sensor percentage value  $\geq 12\%$ , and the maximum sensor percentage value  $\leq 92\%$ ; within the valve stroke range of 25-50mm, the minimum sensor percentage value  $\geq 2\%$ , and the maximum sensor percentage value  $\leq 97\%$ . Otherwise, the D value of the sensor needs to be adjusted. In addition, the minimum and maximum percentage difference of the sensor is required to be greater than 16% (non-separate type) or 8% (separate type).

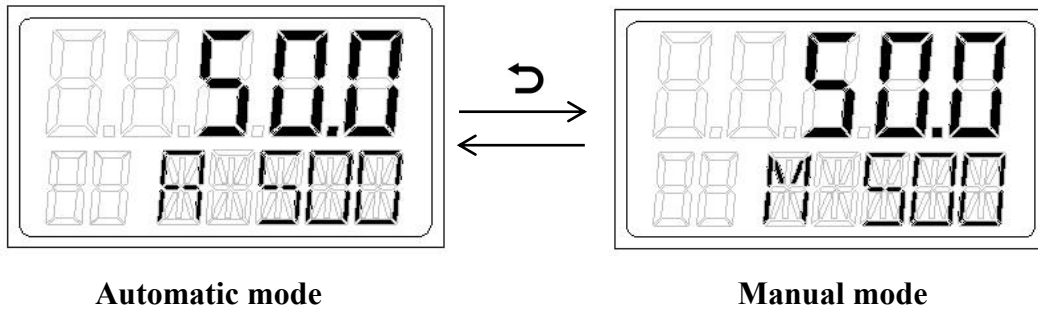
If you want to take a shortcut of running automatic initialization (INITA), press and hold button for approx. 3s to run it in the initial interface (NOINI) or in the operating mode. In the initialization process, pressing button will exit. After exiting, if the initialization is completed before, system enters manual mode interface. Otherwise, system enters initial interface (NOINI). After the initialization is completed, press button to exit. After exiting, the system enters the manual mode interface.

Operating mode includes automatic mode and manual mode.

In automatic mode, system adjusts the valve position automatically by collecting the external 4-20mA input signal.

In manual mode, valve position can be adjusted by pressing buttons manually.

In the main interface, the top line shows the valve position percentage value, and the bottom line shows the setpoint percentage value. The last digit of the setpoint percentage value is one decimal place. Sign **A** means automatic mode and sign **M** means manual mode. They can be switched by pressing button. If the release time after pressing the button is less than the operation time of entering the menu, operating mode can be switched. Otherwise, it will enter the menu. As shown in Figure 32.



**Figure 32. System operating mode interface**

PST (partial stroke test) function can be executed in the automatic mode. Press and hold button for approx. 3s to switch to the PST operation interface. Press button to exit to the automatic mode interface. In the PST operation interface, if the PST function is not enabled, the first line of the interface will display **oFF**. If the PST function is enabled, when the absolute difference between the valve position and the starting position is within the tolerance range of the starting position and the PST parameter configuration is correct, Press and hold button for approx. 3s to execute the PST function. The actuator moves from the starting position to the upper or lower limit of the target position according to the PST parameters. If the PST function is successfully executed, the interface will be display **SUCS**. If the PST function fails to execute, the interface will display **FAIL**. When executing PST function, the execution can be interrupted by pressing button. If the PST function does not meet the execution conditions, the following error code will be displayed.

| Error code   | Description                                                                                                                                                     |
|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Err 1</b> | The absolute difference between the valve position and the starting position is not within the tolerance range of the starting position.                        |
| <b>Err 2</b> | PST parameter configuration error. The upper limit of the target position must be $\leq 99\%$ , and the lower limit of the target position must be $\geq 1\%$ . |

## 8.3. Menu and functions

### 8.3.1. Display and operation of menu

Press and hold button for approx. 3s to enter the menu. The menu interface will display as shown in Figure 33. Press button, it will exit from menu interface to manual mode interface. The positioner with HART function cannot modify parameters or perform initialization operation through HART communication in the menu interface.

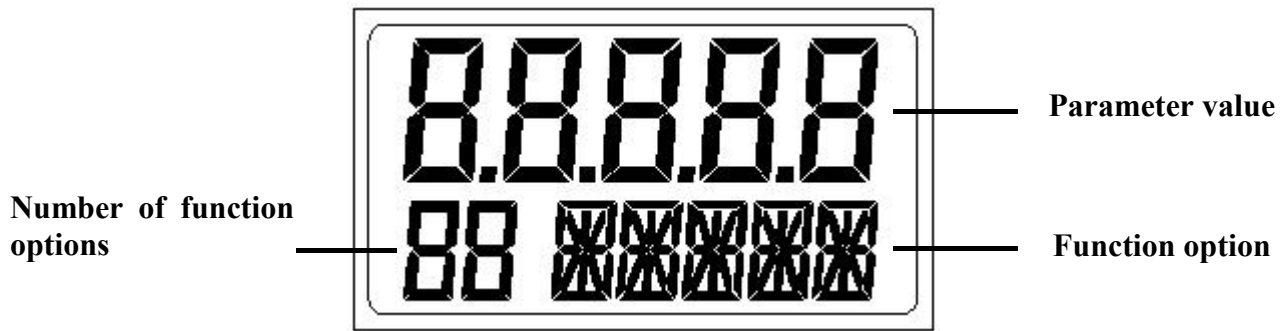


Figure 33. Button operating description of menu interface

### 8.3.2. Functions description and operation

#### 8.3.2.1. TYPE

**TYPE** is for setting the actuator type.

##### Options for setting parameter

| Option       | Description                                      |
|--------------|--------------------------------------------------|
| <b>Lin</b>   | Linear actuator with feedback lever A installed. |
| <b>Turn</b>  | Rotary actuator.                                 |
| <b>FLin</b>  | Linear actuator with feedback lever B installed. |
| <b>ELin1</b> | Separate type actuator. Stroke range: 5-25mm.    |
| <b>ELin2</b> | Separate type actuator. Stroke range: 25-50mm.   |

Select this function in the menu interface, press  button to start setting parameters, and the parameter will flash. Press  buttons to set parameter and press  button to confirm.

#### 8.3.2.2. INITA

The function is auto initialization. It will automatically detect action direction, actual physical stroke of valve and control parameters.

Select this function in the menu interface, press and hold  button for approx. 3s to run, a scroll sign will appear in the lower left corner of LCD. Top line shows the percentage value of sensor and the step is showed in the bottom line. Sign **FINSH** will display on LCD after the auto initialization is completed.

For some reasons, the system will display an error message in the function option line during the

auto initialization process and the auto initialization will be interrupted. Descriptions of error messages and solutions are showed in chapter 8.3.3.

### 8.3.2.3. INITM

The function is manual initialization. It is suitable for the user to confirm the valve stroke manually. The function requires the user to calibrate the valve stroke manually. Then it will automatically detect action direction and control parameters. The operation flow is as follows:

- 1) Select this function in the menu interface, press and hold  button for approx. 3s to run, a scroll sign will appear in the lower left corner of LCD. Top line shows the percentage value of sensor and bottom line shows **END 1**.
- 2) When LCD displays **END 1**, press  buttons to let the valve position move to the endpoint 1 of the manual calibrating stroke, and press  button to confirm, then LCD will display **END 2**. Next, press  buttons again to let the valve position move to the endpoint 2 of the manual calibrating stroke, and press  button to confirm.
- 3) If there isn't error message after confirmation of **END 2**, the system will run the step 1 of initialization automatically and skip step 2 for stroke detection.

LCD will display **FINSH** when manual initialization is completed.

For some reasons, the system will display an error message in the function option line during the manual initialization process and the manual initialization will be interrupted. Descriptions of error messages and solutions are showed in chapter 8.3.3.

### 8.3.2.4. CAL

**CAL** is for calibrating 4-20mA input signal. When there is a big deviation between the set point value and the output value of the signal source, it can be calibrated by this function.

Sub-function options **4mA** and **20mA** are used for calibrating minimum and maximum value of 4-20mA input signal separately.

Select this function in the menu interface, press  button to enter sub-function selection operation, and press  buttons to select **4mA** or **20mA**, press  button to start parameter setting, AD value of actual input signal flashes on LCD (Quantify the set signal numerically, ranging from 0 to 4095). For option **4mA**, set the front-end input signal to 4mA signal; for option **20mA**, set the front-end input signal to 20mA signal. For example, when the front-end input signal is 4mA, value 650 will flash on LCD. After the AD value on LCD is stable, press  button to confirm it. The system will record current AD value (650) and it will be displayed on LCD. When the front-end input signal is 20mA, value 3270 will flash on LCD. After the AD value on LCD is stable, press 

button to confirm it. The system will record current AD value (3270) and it will be displayed on LCD. The calibration of the 4-20mA input signal is completed after the operation of option **4 mA** and option **20 mA**.

For example, if 4-20mA signal is set as 50%(12mA) in the field, while the actual signal value collected by positioner is 52% (12.32mA), it indicates that there is a deviation between the input signal and the signal actually collected by positioner. In this case, calibrate the input signal collected by the positioner by operating as above guidance to make it correspond to 4-20mA signal of the front-end of the system.

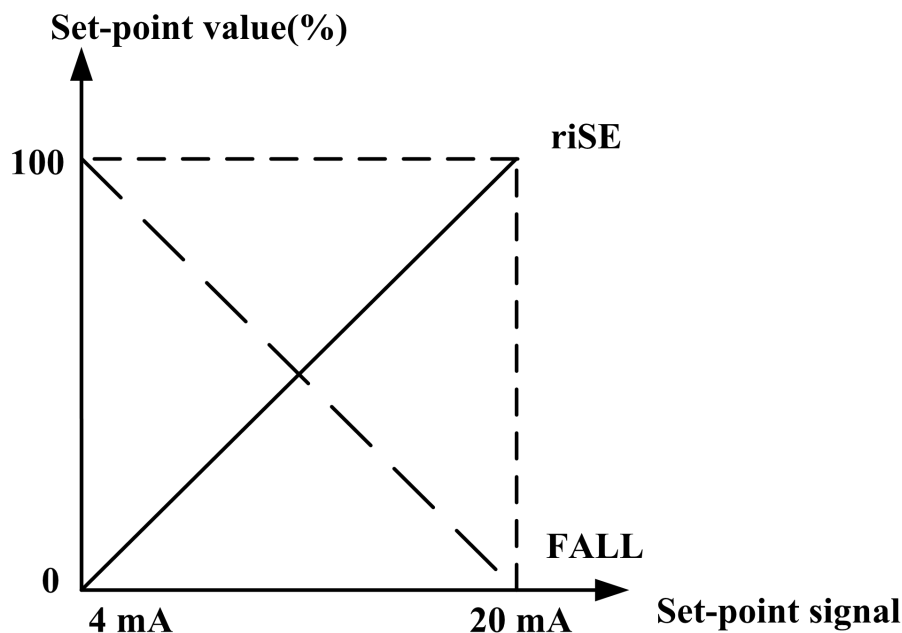
### 8.3.2.5. SDIR

**SDIR** function set the corresponding relationship between 4-20mA set-point signal and set-point value.

Select this function in the menu interface, press  button to start setting, and the parameter will flash. Press   buttons to set parameter and press  button to confirm.

#### Options for setting parameter

| Option      | Description              |
|-------------|--------------------------|
| <b>riSE</b> | 4 mA → 0%, 20 mA → 100%。 |
| <b>FALL</b> | 4 mA → 100%, 20 mA → 0%。 |



**Figure 34. SDIR**

### 8.3.2.6. CHAR

The characteristic curve is the relationship between set-point value and valve stroke.

In the actual control system, it is usually required to make the controlled variable have specific control characteristics (such as linearity). The user can choose and set the corresponding characteristic curve to achieve the control requirements.

The function is to determine the relationship between position set-point value and valve stroke.

Select this function in the menu interface, press  button to start setting, and the parameter will flash. Press   buttons to set parameter and press  button to confirm.

#### Option for CHAR

| Option       | Description                                                                                                                                                                                                                                                                                                                                                               |
|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Lin</b>   | 1:1 linear transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                                       |
| <b>1-25</b>  | 1:25 equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                            |
| <b>1-33</b>  | 1:33 equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                            |
| <b>1-50</b>  | 1:50 equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                            |
| <b>n1-25</b> | 1:25 inverse equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                    |
| <b>n1-33</b> | 1:33 inverse equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                    |
| <b>n1-50</b> | 1:50 inverse equal percentage transfer relationship between position set-point value and valve stroke.                                                                                                                                                                                                                                                                    |
| <b>FrEE</b>  | Freely programmable transfer relationship between position set-point value and valve stroke for user. The position set-point value scale ranging from 0-100% is divided uniformly into 21 nodes. A freely programmable valve stroke ranging from 0-100% is assigned to each node. User can set value by selecting option <b>FR 0</b> , <b>FR 5</b> , ..., <b>FR 100</b> . |

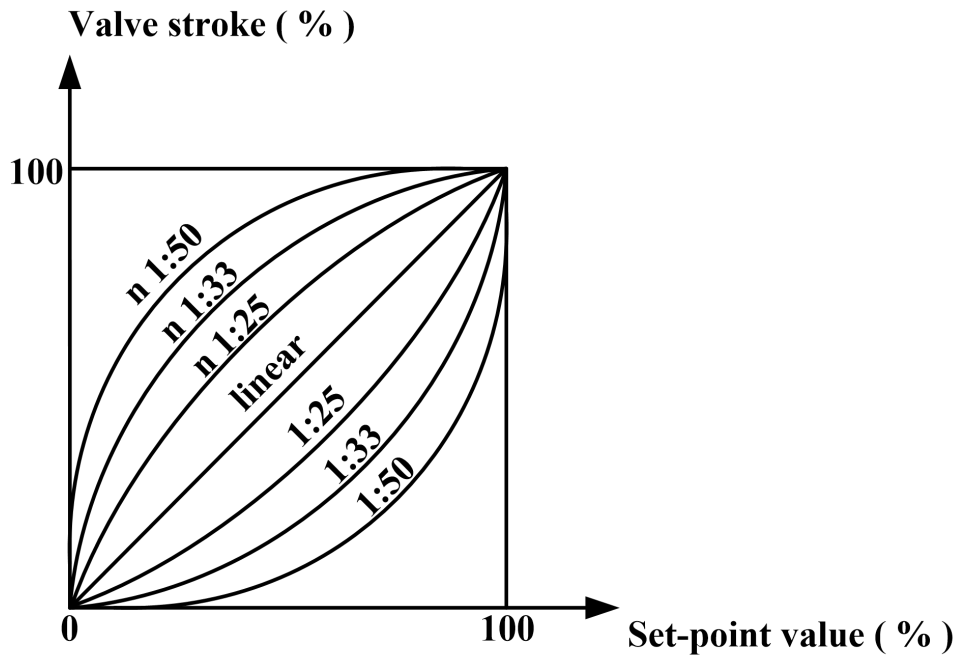


Figure 35. CHAR

#### 8.3.2.7. FREE

Set value of **FrEE** characteristic curve in **CHAR** function option.

Sub-function options of **FREE** are **FR 0**, **FR 5**, ... , **FR 100**, 21 set points in total.

Select this function in the menu interface, press ☐ button to enter sub-function option, and select set point by pressing ☐ ☐ buttons, then press ☐ button to start setting parameter, and the parameter will flash. Press ☐ ☐ buttons to set parameter, it can be modified quickly by pressing ☐ or ☐ button continuously, finally press ☐ button to confirm.

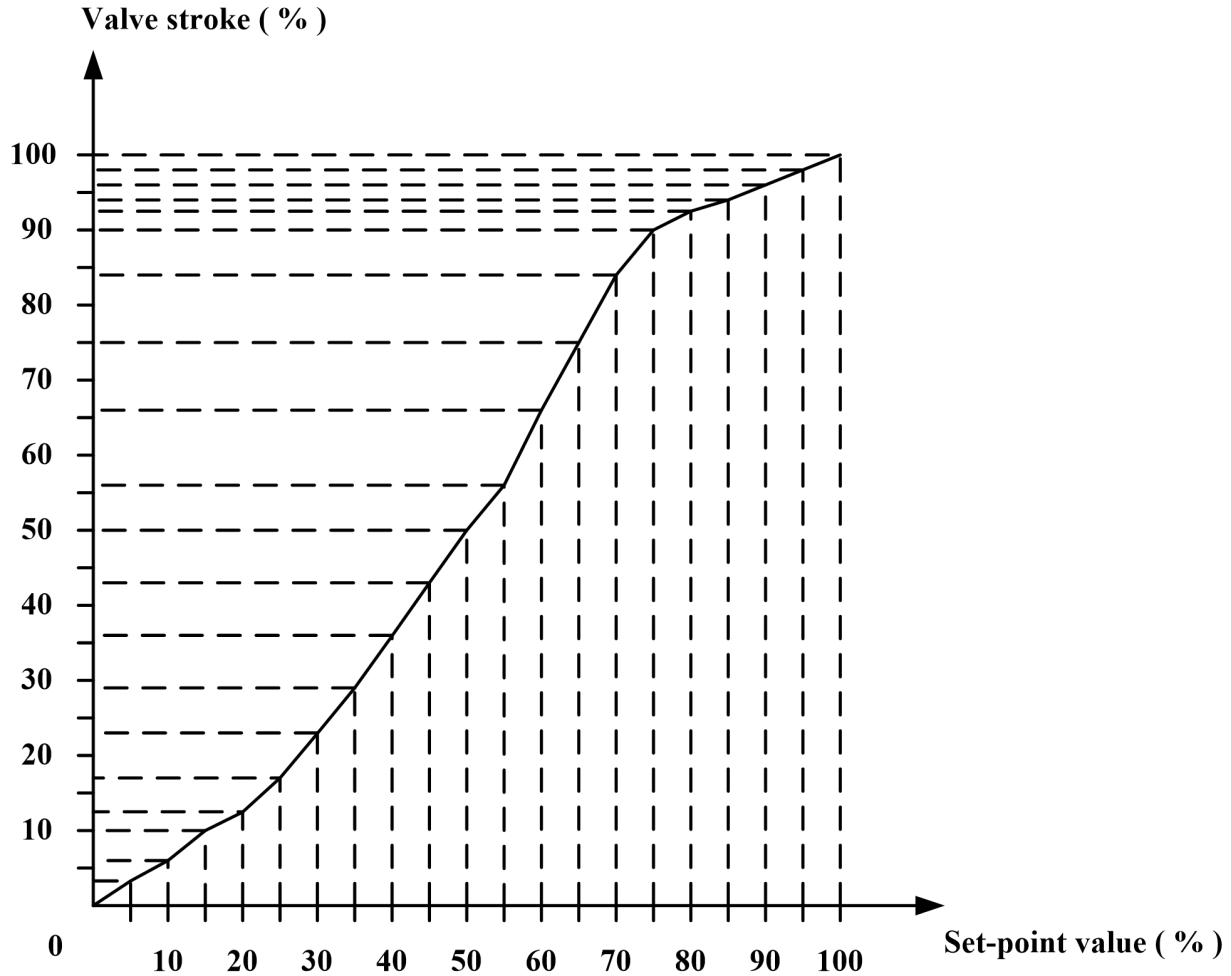


Figure 36. FREE

#### 8.3.2.8. DB

Set Dead band zone of positioner.

The system does not adjust the valve stroke when the gap between the stroke value and the position set-point value is not bigger than the dead band value.

For example, positioner will not do adjustment if the actual valve position is not in the range of  $50 \pm 1\%$  when the position set-point value is 50% and dead band value is 1%. If it's not in the range of  $50 \pm 1\%$ , the piezoelectric module will be driven to adjust valve position until it's in the range of  $50 \pm 1\%$ .

It's recommended to increase the dead band value if the valve position oscillates. The smaller the dead band sets, the higher control accuracy gets.

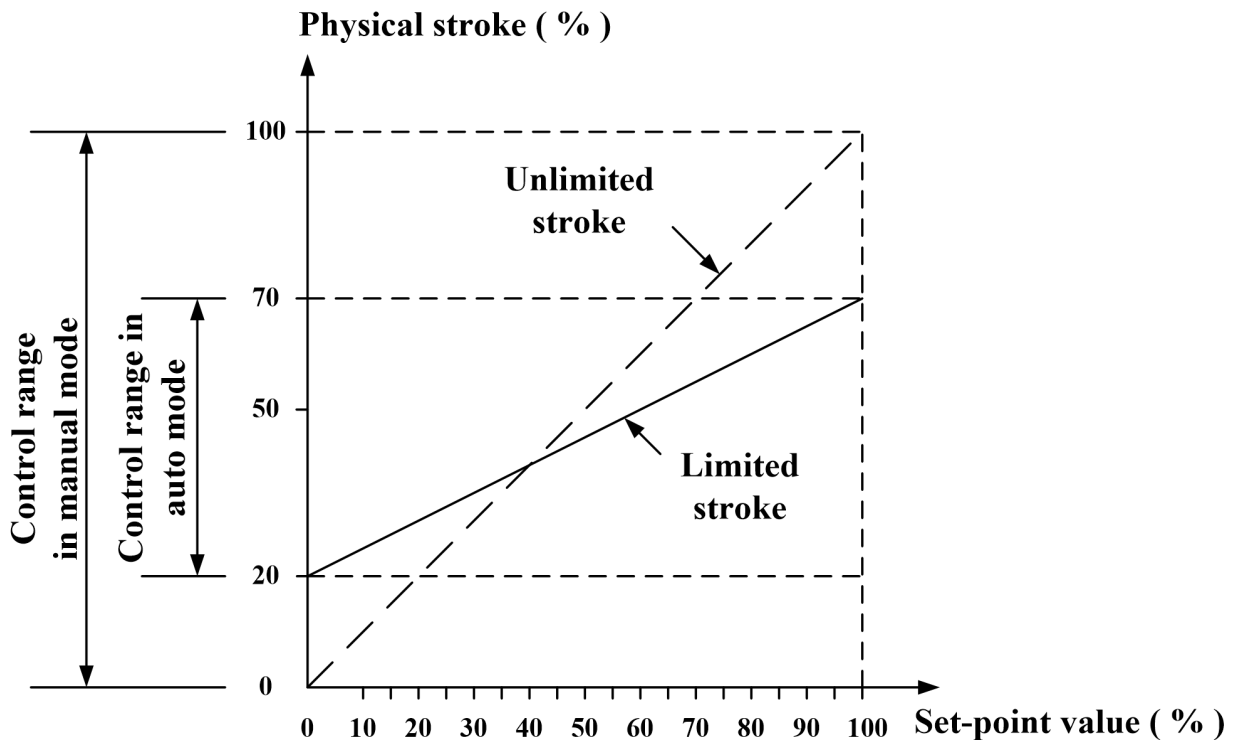
Select this function in the menu interface, press ☐ button to start setting, and the parameter will flash. Press ☐ ☐ buttons to set parameter, it can be modified quickly by pressing ☐ or ☐ button continuously, finally press ☐ button to confirm.

### 8.3.2.9. LIM

This function limits the automatic adjustment range in the whole valve physical stroke.

The **LIM** sub-function options **L MIN** and **L MAX** of set the minimum and maximum limits of the stroke respectively.

Select this function in the menu interface, press  button to enter sub-function option, press   buttons to select option **L MIN** or **L MAX**, press  button to start setting, and the parameter will flash. Press   buttons to set parameter, it can be modified quickly by pressing  or  button continuously, finally press  button to confirm.



**Figure 37. LIM**

### 8.3.2.10.YDIR

This function is used to set the acting direction of the set-point value display, the position value display and position feedback signal output.

Select this function in the menu interface, press  button to start setting, and the parameter will flash. Press   buttons to set parameter and press  button to confirm.

#### Options for setting parameter

| Option      | Description                                                                           |
|-------------|---------------------------------------------------------------------------------------|
| <b>riSE</b> | The setpoint display, position value display, and position feedback signal output are |

|             |                                                                                                     |
|-------------|-----------------------------------------------------------------------------------------------------|
|             | upward trending.                                                                                    |
| <b>FALL</b> | The setpoint display, position value display, and position feedback signal output are downtrending. |

### 8.3.2.11.CUT

This function is used for the positioner to fully close or open the valve in automatic mode. When the function is enabled, sign **CU** displays in the left bottom in main interface.

The **CUT** sub-function options **C MIN** and **C MAX** respectively set the minimum and maximum values.

Select this function in the menu interface, press  button to enter sub-function option, press   buttons to select option **C MIN** or **C MAX**, press  button to start setting, and the parameter will flash. Press   buttons to set parameter, it can be modified quickly by pressing  or  button continuously, finally press  button to confirm.

When **C MIN** value is 0, full closing is disabled. When **C MAX** value is 100, full opening is disabled.

When valve is in the positioning state, if the set point value  $\leq$  **C MIN**, the valve will be fully close; if set point value  $\geq$  **C MAX**, it will be fully open.

When the set point value  $>$  **C MIN** + 1%, valve will disengage from the full closing state.

When the set point value  $<$  **C MAX** - 1%, valve will disengage from the full opening state.

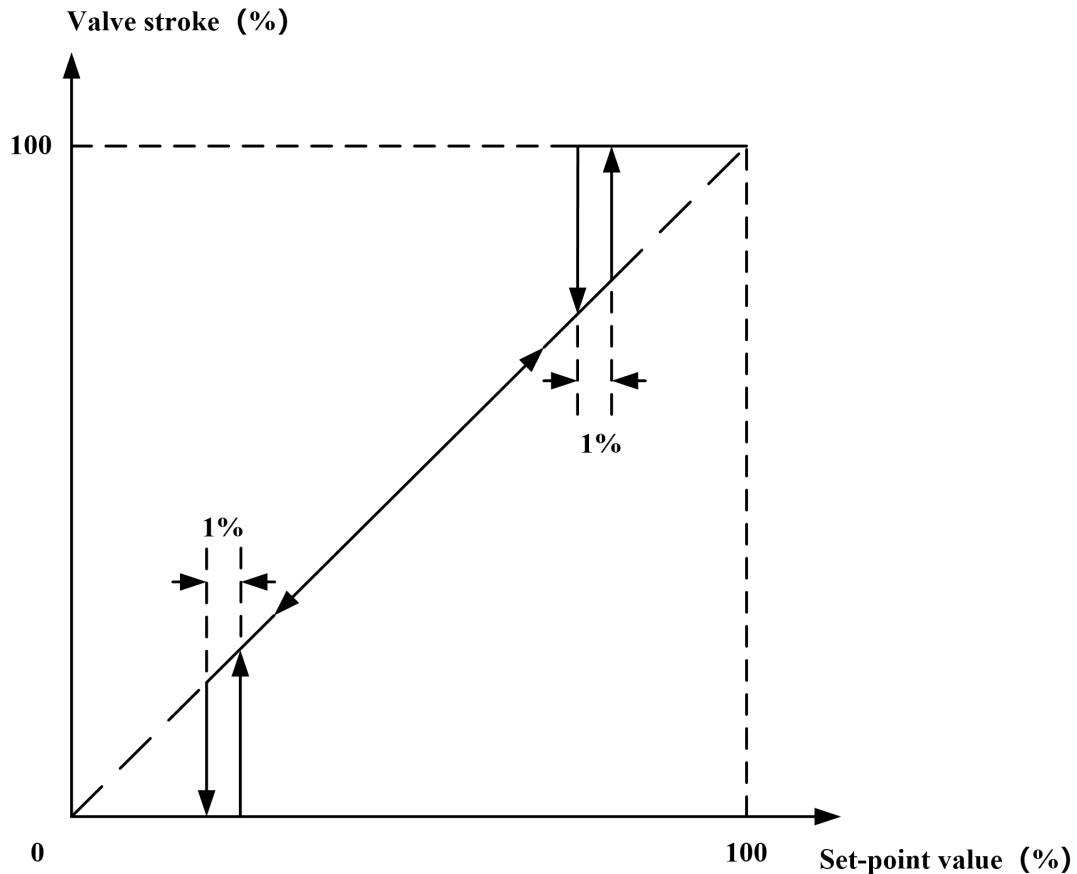


Figure 38. CUT

#### 8.3.2.12.POS

This function is used to set the standard of position display and feedback signal output.

Select this function in the menu interface, press  button to start setting, and the parameter will flash. Press  buttons to set parameter and press  button to confirm.

#### Options for setting parameter

| Option | Description                                                                                                                                                                                                                       |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| FS     | The position display and feedback signal output correspond to 0-100% of mechanical stroke. The set-point value is displayed as the actual valve position set value. Not affected by the <b>L MIN</b> and <b>L MAX</b> parameters. |
| LS     | The position display and feedback signal output take the form of 0-100% to represent the range between the <b>L MIN</b> and <b>L MAX</b> parameters. The set-point value is displayed with this standard.                         |

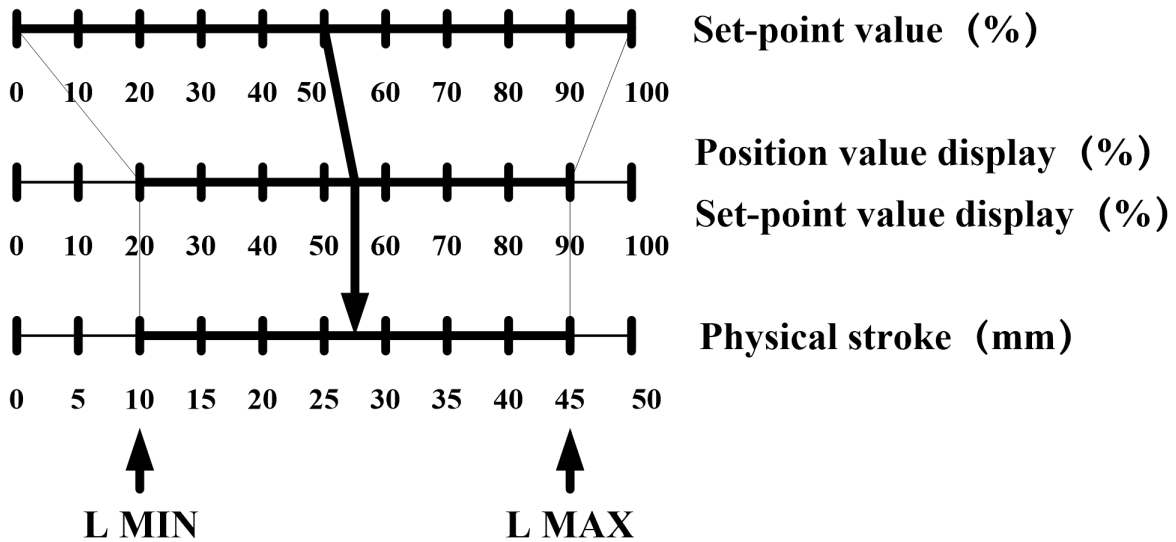


Figure 39. Example: POS = FS, L MIN = 20%, L MAX = 90%

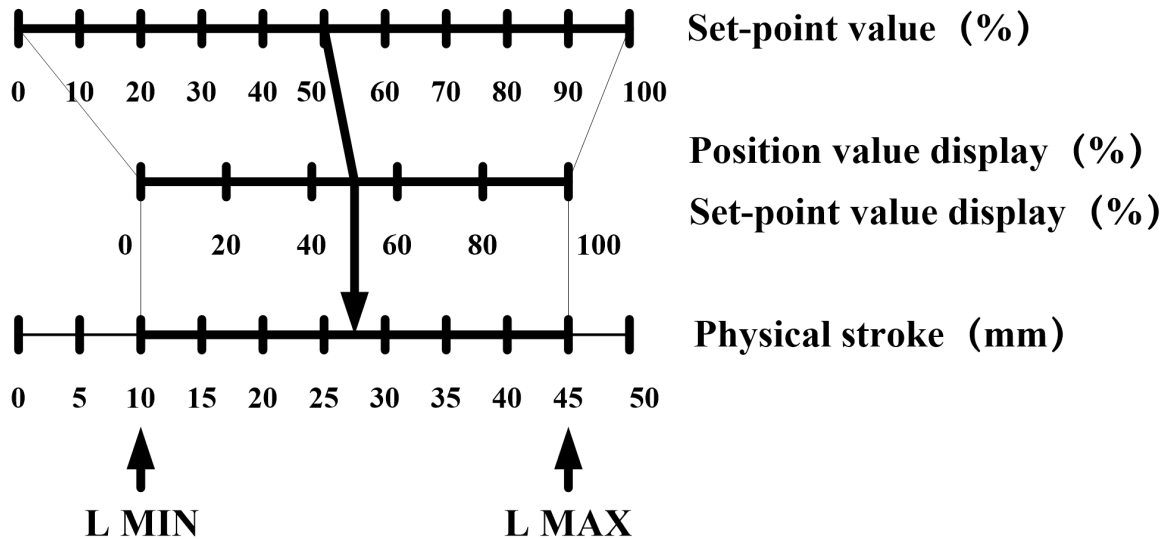


Figure 40. Example: POS = LS, L MIN = 20%, L MAX = 90%

### 8.3.2.13.FACT

All setting parameters in the menu reset to factory default values.

Select this function in the menu interface, press and hold  button for approx. 3s to reset to factory setting. Then the system is in an uninitialized state and the LCD displays **FINSH**.

### 8.3.2.14.WP

This function is a parameter write protection function. The parameter **oFF** is write protection disabled, and the parameter **on** is write protection enabled.

Select this function in the menu interface, press  button to start setting, and the parameter will

flash. Press   buttons to set parameter and press  button to confirm.

When write protection is enabled, most menu option parameters cannot be modified, and initialization and factory reset functions cannot run.

#### **8.3.2.15.ACT**

This function is used to set acting mode. It is used for the manufacturer. It is not recommended for users to operate this option without special circumstances.

#### **8.3.2.16.REF**

Calibrate the reference point of the linear feedback lever. It is used for the manufacturer. It is not recommended for users to operate this option without special circumstances.

#### **8.3.2.17.REC**

Record the running data of the positioner. The parameters cannot be restored to factory values by running the **FACT** function.

#### **Options for data recording**

| <b>Option</b> | <b>Description</b>                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>HOURS</b>  | Running hours count. Start recording after the positioner are powered on.                                                                                                                                                                                                                                                                                                                                                |
| <b>P CNT</b>  | Positive deviation count. In automatic mode, when the positioner is in position control, the position value corresponding to the initialized mechanical stroke is compared with the position set-point value. If the set-point value is greater than the position value, and the deviation between the two exceeds the dead zone value + 10% and lasts for more than 1 minute, the cumulative count is carried out once. |
| <b>N CNT</b>  | Negative deviation count. In automatic mode, when the positioner is in position control, the position value corresponding to the initialized mechanical stroke is compared with the position set-point value. If the position value is greater than the set-point value, and the deviation between the two exceeds the dead zone value + 10% and lasts for more than 1 minute, the cumulative count is carried out once. |
| <b>CLR</b>    | Clear the HOURS, P CNT, N CNT records. Select this option in the submenu of                                                                                                                                                                                                                                                                                                                                              |

|            |                                                                                                                                                                                                                   |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|            | REC, press and hold  button for approx. 3s to run the function. Then the records are cleared and the LCD displays <b>FINSH</b> . |
| <b>S/W</b> | Enable or disable the data recording. The parameter <b>oFF</b> is disabled, and the parameter <b>on</b> is enabled.                                                                                               |

### 8.3.2.18.LCD

This function is used to set the LCD display direction. The parameter **uP** is positive direction, and the parameter **do** is reverse direction. The parameter cannot be restored to factory value by running the **FACT** function.

For individual linear valves, if the device needs to be mounted in reverse direction to the valve, this parameter can be set so that the LCD is displayed in a positive direction.

Select this function in the menu interface, press  button to start setting, and the parameter will flash. Press   buttons to set parameter and press  button to confirm.

### 8.3.2.19.DIAG

Diagnostic parameters. Select this option in the menu interface, press  button to enter.

#### 8.3.2.19.1. PST

Partial stroke test parameters. The parameters **STPOS**, **RANGE**, **STEP**, and **DIR** are associated with the stroke of the initialization.

Select the parameter option in the menu interface, press  button to start setting, and the parameter will flash. Press   buttons to set parameter and press  button to confirm.

To perform PST function (partial stroke test), please refer to section 8.2 for details.

| <b>Option</b> | <b>Description</b>                                                                                                                                               |
|---------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>S/W</b>    | Enable or disable partial stroke test. The parameter <b>oFF</b> is disabled, and the parameter <b>on</b> is enabled.                                             |
| <b>STPOS</b>  | Starting position for partial stroke test.                                                                                                                       |
| <b>RANGE</b>  | The tolerance range for the starting position. For example, the starting position is 50% with a tolerance range of 2%. Only perform partial stroke test when the |

|             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|             | valve position is within the range of 48% to 52%.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>STEP</b> | Step stroke.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>DIR</b>  | <p>Stroke direction for partial stroke test.</p> <p><b>uP</b>: The actuator moves upwards, from the starting position to the upper limit of the target position.</p> <p><b>do</b>: The actuator moves downwards, from the starting position to the lower limit of the target position.</p> <p><b>uP do</b>: The actuator moves up and down, first moving from the starting position to the upper limit of the target position. Then move from the upper limit of the target position to the lower limit of the target position.</p> <p>Upper limit of the target position = <b>STPOS + RANGE + STEP</b>.</p> <p>Lower limit of the target position = <b>STPOS - RANGE - STEP</b>.</p> |
| <b>TIME</b> | Limit time for partial stroke test. Unit: seconds. After starting the partial stroke test, if the limit time is reached and the actuator has not yet moved to the upper or lower limit of the target position, the test is considered to have failed. Please set this value reasonably based on the actual operating condition of the valve.                                                                                                                                                                                                                                                                                                                                          |

### 8.3.2.20.SPLIT

This function is used for split range control.

The **SPLIT** sub-function options **S MIN** and **S MAX** respectively set the minimum and maximum values. It is recommended that the difference between **S MAX** and **S MIN** should not be less than 30.

Select this function in the menu interface, press ☐ button to enter sub-function option, press ☐ buttons to select option **S MIN** or **S MAX**, press ☐ button to start setting, and the parameter will flash. Press ☐☐ buttons to set parameter, it can be modified quickly by pressing ☐ or ☐ button continuously, finally press ☐ button to confirm.

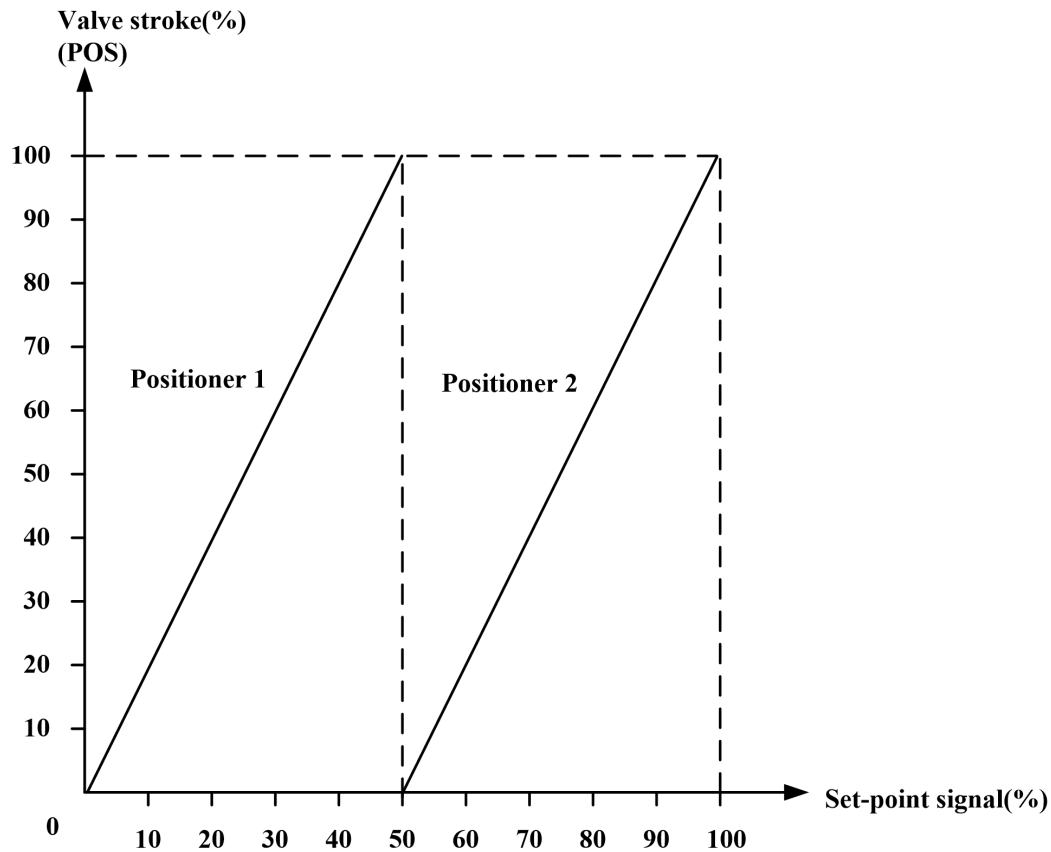


Figure 41. SPLIT

### 8.3.2.21.EXT

This function is used to optimize the display of position values at 0% and 100% of the stroke endpoint.

When the valve position is at 0% or 100% of the stroke endpoint, the position value displayed on the LCD may not be 0% or 100%. For example, displaying 0.2% at 0% of the stroke endpoint. If the user wants the position value to be displayed as 0%, set this function parameter. When the absolute value of the difference between the position value and 0% or 100% is less than or equal to the parameter value, the LCD displays 0% or 100%.

Select this function in the menu interface, press ☐ button to start setting, and the parameter will flash. Press ☐ ☐ buttons to set parameter, it can be modified quickly by pressing ☐ or ☐ button continuously, finally press ☐ button to confirm.

### 8.3.3. Error message during initialization

| Sign  | Meaning               | Possible reasons     | Solutions                            |
|-------|-----------------------|----------------------|--------------------------------------|
| ERR 1 | Actuator action error | ● No air pressure or | ● Check air source and it's pressure |

|       |                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|       |                                                                                                                                                                                              | <p>insufficient air pressure</p> <ul style="list-style-type: none"> <li>● There is a leakage from actuator or positioner.</li> </ul>                                                                                                                                                                                                                                                      | <p>to make sure that it meets the requirement</p> <ul style="list-style-type: none"> <li>● Eliminate air leakage</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| ERR 2 | <p>For non-separate type positioner, rotation angle of actuator feedback lever or rotating shaft is error.</p> <p>For separate type positioner, valve stroke does not meet requirements.</p> | <ul style="list-style-type: none"> <li>● The non-separate type positioner is not installed correctly. As a result, the rotation angle of actuator feedback lever or rotating shaft doesn't meet the installation requirements.</li> <li>● When running the manual initialization, the difference from <b>END 1</b> to <b>END 2</b> doesn't meet the installation requirements.</li> </ul> | <ul style="list-style-type: none"> <li>● For the non-separate type positioner, in the initial interface (NOINI), adjust the installation position by the angle sensor percentage value displayed on LCD, make sure the minimum and maximum percentage difference of the angle sensor rotation is greater than 16%.</li> <li>● If it's in the manual initialization operation process, press   buttons to re-calibrate <b>END 1</b> and <b>END 2</b>, make sure that difference percentage value between two endpoints of sensor is bigger than 16% (non-separate type) or 8% (separate type).</li> </ul> |
| ERR 3 | <p>error minimum stroke value of sensor</p>                                                                                                                                                  | <p>The positioner is not installed correctly.</p>                                                                                                                                                                                                                                                                                                                                         | <p>For the non-separate type positioner, in the initial interface (NOINI), adjust the installation position by the sensor percentage value displayed on LCD. Make sure that minimum percentage value of sensor <math>\geq 2\%</math>. For the separate type positioner, readjust the</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

|       |                                      |                                            |                                                                                                                                                                                                                                                                                                                                                                    |
|-------|--------------------------------------|--------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|       |                                      |                                            | D value. Make sure that minimum percentage value of sensor $\geq$ 12%(ELin1) or 2%(ELin2).                                                                                                                                                                                                                                                                         |
| ERR 4 | Error maximum stroke value of sensor | The positioner is not installed correctly. | For the non-separate type positioner, In the initial interface (NOINI), adjust the installation position by the sensor percentage value displayed on LCD. Make sure that maximum percentage value of sensor $\leq$ 98%. For the separate type positioner, readjust the D value. Make sure that maximum percentage value of sensor $\leq$ 92%(ELin1) or 97%(ELin2). |

#### 8.3.4. Tips of menu option or function cannot access

When setting menu option parameters or running initialization, the following signs may appear to indicate that they cannot be accessed. See the table below for specific instructions.

| Sign | Meaning                                                                                                     |
|------|-------------------------------------------------------------------------------------------------------------|
| P1   | Write protection is on.                                                                                     |
| P2   | Do initialization for the linear stroke valve, the reference point of the feedback lever is not calibrated. |

#### 8.3.5. Menu function options summary description

| Options | Functions             | Parameter value              | Factory settings |
|---------|-----------------------|------------------------------|------------------|
| 1 TYPE  | Actuator type setting | Lin Turn FLin ELin1<br>ELin2 | Lin              |
| 2 INITA | Auto initialization   |                              |                  |

## Intelligent Valve Positioner IP6000d Series (Flameproof Type) Instruction Manual

|                            |                                                                                                     |                                                    |                                   |
|----------------------------|-----------------------------------------------------------------------------------------------------|----------------------------------------------------|-----------------------------------|
| 3 INITM                    | Manual initialization                                                                               |                                                    |                                   |
| 4 CAL→4 mA                 | Calibrate 4mA set point signal                                                                      | Current signal AD value                            | 655                               |
| 4 CAL→20 mA                | Calibrate 20mA set point signal                                                                     | Current signal AD value                            | 3277                              |
| 5 SDIR                     | Set the direction of set point signal                                                               | riSE FALL                                          | riSE                              |
| 6 CHAR                     | Select characteristic curve                                                                         | Lin<br>1:25 1:33 1:50<br>n1:25 n1:33 n1:50<br>FrEE | Lin                               |
| 7 FREE→FR 0, FR 5...FR 100 | Custom parameters settings                                                                          | 0.0% – 100.0%                                      | 0.0%<br>5.0%<br>etc. to<br>100.0% |
| 8 DB                       | Set dead band                                                                                       | 0.2 – 10.0%                                        | 1.0%                              |
| 9 LIM→L MIN                | Set minimum value for stroke range limit function                                                   | 0.0% – 100.0%                                      | 0.0%                              |
| 9 LIM→L MAX                | Set maximum value for stroke range limit function                                                   | 0.0% – 100.0%                                      | 100.0%                            |
| 10 YDIR                    | Set the acting direction of position display, set-point display and position feedback signal output | riSE FALL                                          | riSE                              |
| 11 CUT→C MIN               | Set minimum value for tight cut function                                                            | 0.0% – 100.0%                                      | 1.0%                              |

## Intelligent Valve Positioner IP6000d Series (Flameproof Type) Instruction Manual

|              |                                                            |               |        |
|--------------|------------------------------------------------------------|---------------|--------|
| 11 CUT→C MAX | Set maximum value for tight cut function                   | 0.0% – 100.0% | 100.0% |
| 12 POS       | Set position display and feedback signal output standard   | FS LS         | FS     |
| 13 FACT      | Reset to factory setting                                   |               |        |
| 14 WP        | Write protection                                           | oFF on        | oFF    |
| 15 ACT       | Acting mode selection                                      |               |        |
| 16 REF       | Calibrate the reference point of the linear feedback lever |               |        |
| 17 REC→HOURS | Running hours count                                        | 0-876000      | 0      |
| 17 REC→P CNT | Positive deviation count                                   | 0-99999       | 0      |
| 17 REC→N CNT | Negative deviation count                                   | 0-99999       | 0      |
| 17 REC→CLR   | Clear data recording                                       |               |        |
| 17 REC→S/W   | Enable or disable the data recording                       | oFF on        | on     |
| 18 LCD       | LCD display direction                                      | uP do         | uP     |
| A PST→S/W    | Enable or disable PST                                      | oFF on        | oFF    |
| A PST→STPOS  | PST starting position setting                              | 0.0% – 100.0% | 100.0% |
| A PST→RANGE  | PST starting position tolerance range setting              | 0.2% – 10.0%  | 2.0%   |
| A PST→STEP   | PST step stroke Setting                                    | 1.0% – 98.8%  | 10.0%  |
| A PST→DIR    | PST stroke direction setting                               | uP do uPdo    | do     |

|                |                                                        |                |        |
|----------------|--------------------------------------------------------|----------------|--------|
| A PST→TIME     | PST limit time setting                                 | 1s – 100s      | 50s    |
| 20 SPLIT→S MIN | Set minimum value for split range control function     | 0.0% – 70.0%   | 0.0%   |
| 20 SPLIT→S MAX | Set maximum value for split range control function     | 30.0% – 100.0% | 100.0% |
| 21 EXT         | Optimization display of stroke endpoint position value | 0.0% – 10.0%   | 0.0%   |

## 8.4. HART DD file and DTM file description

### 8.4.1. Device dynamic variable description

| Dynamic variable | Description                        |
|------------------|------------------------------------|
| PV               | Position setpoint percentage value |
| SV               | Position percentage value          |

### 8.4.2. Device custom function description

The device custom function is in the **Detailed setup** directory of the DD file and DTM file. The function options and descriptions are shown in the following table:

| Options | Description                                                                                                                                                        |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TYPE    | See chapter 8.3.2.1 for details.                                                                                                                                   |
| INIT    | Automatic initialization start or stop, initialization status indication.<br>For the initialization function, please refer to Chapter 8.3.2.2 and Chapter 8.3.2.3. |
| SDIR    | See chapter 8.3.2.5 for details.                                                                                                                                   |

|          |                                     |
|----------|-------------------------------------|
| CHAR     | See chapter 8.3.2.6 for details.    |
| FREE     | See chapter 8.3.2.7 for details.    |
| DB       | See chapter 8.3.2.8 for details.    |
| LIM      | See chapter 8.3.2.9 for details.    |
| YDIR     | See chapter 8.3.2.10 for details.   |
| CUT      | See chapter 8.3.2.11 for details.   |
| POS      | See chapter 8.3.2.12 for details.   |
| FACT     | See chapter 8.3.2.13 for details.   |
| REC      | See chapter 8.3.2.17 for details.   |
| Setpoint | Setpoint value setting.             |
| Status   | System status indication.           |
| DIAG→PST | See chapter 8.3.2.19.1 for details. |

The options and descriptions in the **INIT** directory are shown in the following table:

| <b>Options</b> | <b>Description</b>                |
|----------------|-----------------------------------|
| INIT status    | Initialization status indication. |
| INIT start     | Automatic initialization starts.  |
| INIT stop      | Automatic initialization stops.   |

**INIT status** signs and descriptions are shown in the following table:

| <b>Signs</b>               | <b>Description</b>            |
|----------------------------|-------------------------------|
| NOINI                      | Uninitialized.                |
| FINSH                      | Initialization finish.        |
| STEP1, STEP2, STEP3        | Initialization steps.         |
| ERR 1, ERR 2, ERR 3, ERR 4 | Initialization error message. |

The options and descriptions in the **Setpoint** directory are shown in the following table:

| <b>Options</b>      | <b>Description</b>                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PV                  | Device dynamic variable.                                                                                                                                                                                                                                                                                                                                                                                                                 |
| SV                  | Device dynamic variable.                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Setpoint source     | <p>Set the setpoint source. Can be set to <b>4-20mA</b> or <b>HART</b>, the default is <b>4-20mA</b>.</p> <p>When set to <b>4-20mA</b>, the setpoint value is determined by the external 4-20mA signal. When set to <b>HART</b>, the setpoint value is determined by the input value from HART communication.</p> <p>The <b>HART Setpoint input</b> option is jumped out from the directory. It is used to enter the setpoint value.</p> |
| HART Setpoint input | Enter the setpoint value if <b>Setpoint source</b> is set to <b>HART</b> .                                                                                                                                                                                                                                                                                                                                                               |

The options and descriptions in the **Status** directory are shown in the following table:

| <b>Options</b> | <b>Description</b>               |
|----------------|----------------------------------|
| Working status | System working status.           |
| Cutoff status  | Cutoff status in automatic mode. |

**Working status** signs and descriptions are shown in the following table:

| <b>Signs</b> | <b>Description</b>                                                     |
|--------------|------------------------------------------------------------------------|
| NOINI        | The system is not initialized.                                         |
| Config mode  | The system is in menu configuration mode or performing initialization. |
| Auto mode    | The system is in automatic mode.                                       |
| Manu mode    | The system is in manual mode.                                          |

**Cutoff status** signs and descriptions are shown in the following table:

| <b>Signs</b> | <b>Description</b>                          |
|--------------|---------------------------------------------|
| No           | The system is not in cutoff status.         |
| Cutoff down  | Cutoff status corresponds to <b>C MIN</b> . |
| Cutoff up    | Cutoff status corresponds to <b>C MAX</b> . |

The options and descriptions in the **DIAG→PST** directory are shown in the following table:

| Options    | Description     |
|------------|-----------------|
| Parameters | PST parameters. |
| Test       | Operate PST.    |

The options and descriptions in the **PST→Test** directory are shown in the following table:

| Options    | Description            |
|------------|------------------------|
| PST start  | Start PST.             |
| PST stop   | Stop PST.              |
| PST status | PST status indication. |

**PST status** signs and descriptions are shown in the following table:

| Signs       | Description         |
|-------------|---------------------|
| Not running | PST is not running. |
| Running     | PST is running.     |
| SUCS        | PST is successful.  |
| FAIL        | PST is failed.      |

## 8.5. Feedback signal

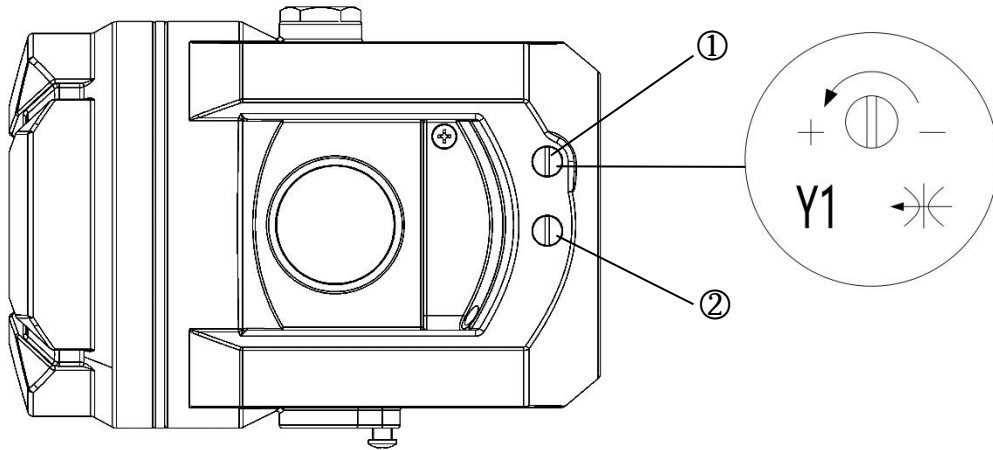
The positioner can be optionally equipped with a 4-20 mA feedback signal. It indicates the percentage value of the valve position.

The feedback signal module is based on a two-wire system, it needs 24V DC power supply. The feedback signal will stop updating after entering the menu.

## 8.6. Adjust air flow

- Restrictors Y1① and Y2② can reduce air output to increase the stability of positioning for small volume actuators.

- Turning the Restrictors in clockwise direction with a flat blade screwdriver can reduce the air flow until it is cut off.
- When adjusting restrictors, it is recommended to close them first and then open them again slowly.
- Make sure two restrictors are turned to the similar position for the double-acting actuator.



**Figure 42. Air flow adjustment**

- ① Restrictors Y1
- ② Restrictors Y2, only for double-acting actuator.

## 9. Trouble shooting

| Contents                                                                  | Possible reasons                                                     | Solutions                                                                        |
|---------------------------------------------------------------------------|----------------------------------------------------------------------|----------------------------------------------------------------------------------|
| LCD has no display                                                        | Error electrical connections.                                        | Check the electrical connections                                                 |
|                                                                           | No current output from current source                                | Make sure that there is current output from the current source.                  |
|                                                                           | The current source is out of specified range                         | Use the proper current source.                                                   |
|                                                                           | Others                                                               | Consult with manufacturer.                                                       |
| There is no air output in <b>OUT1</b> or <b>OUT2</b> (Without any action) | The air supply pressure is abnormal                                  | Check the setting of the air pressure reducing valve.                            |
|                                                                           | No input current                                                     | Make sure the input current is proper. (4-20mA DC)                               |
|                                                                           | Accessory pipe leakage                                               | Check the pipe and connection to make sure that there isn't any leakage.         |
|                                                                           | Others                                                               | Consult with manufacturer.                                                       |
| Bad accuracy (Linear and hysteresis phenomena)                            | The air supply pressure changes                                      | Check whether there is any abnormality of the air supply pressure reducing valve |
|                                                                           | The mounting bolts loose                                             | Make sure the mounting bolts are tightened.                                      |
|                                                                           | The connection place between the positioner and the actuator has gap | Check the connection.                                                            |
|                                                                           | Set-point value deviation                                            | Adjust the current output signal.                                                |
|                                                                           |                                                                      | Calibrate the set-point signal.                                                  |
|                                                                           | Others                                                               | Consult with manufacturer.                                                       |

## **10. Warranty terms**

---

1. If the product is found to have quality problems which are confirmed by our company staff, customers have after-sale services for product maintenance or free replacement in the warranty period. Service response time is 24 hours (excluding non-working days).
2. The warranty period of the product is based on the company's latest warranty policy, which is no less than 12 months after the sale.
3. The following situations for repaired product do not belong to the warranty range:
  - (1) The date is not in the warranty period.
  - (2) The product is disassembled without authorization and permit by the product company.
  - (3) The damage causes from the operation which is not according to the product instruction manual or other human factors. Including but not limited to:
    - 1> The product surface has collision scars.
    - 2> Error wiring or error power supply makes the product damaged.
    - 3> Parts and accessories are lost.
    - 4> The product is damaged due to the oil entering the product without oil separator or filter pressure reducer being installed.
    - 5> Error using the waterproof electrical connectors makes the product damaged.
  - (4) Force majeure (natural disasters) causes product failure or damage.
4. According to the actual situation, the product company offers the free or fee-based maintenance services outside the warranty range.
5. The terms become effective since the two sides signed a supply contract.

V260911

The changed contents of this manual are not noticed.

The Company reserves the final interpretation for related technical updating

# Attachment

## Air Supply Requirements for Intelligent Valve Positioner

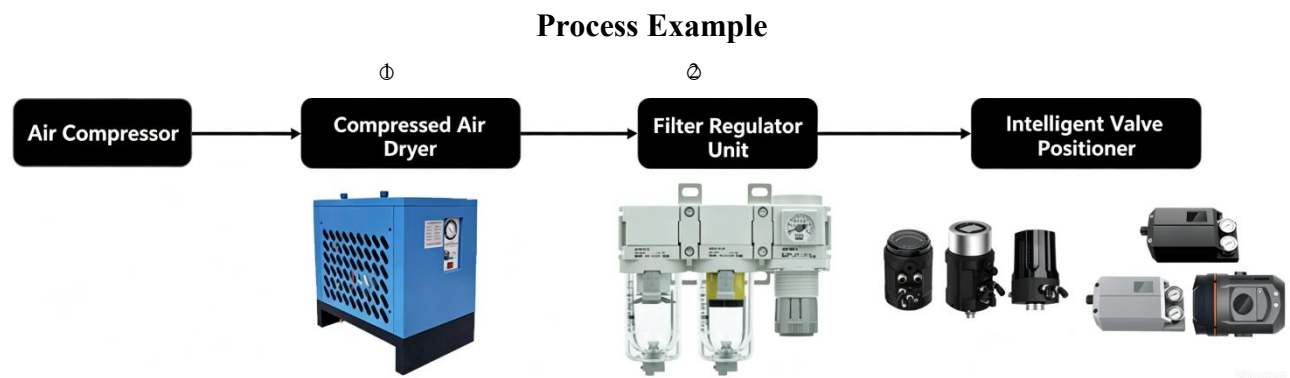
All Series Products

In accordance with technical specifications, all series of intelligent valve positioners require Class 3 quality compressed air supply. Supplying compressed air that meets the air source standards ensures stable normal operation of the positioners.

**Class 3 Dew Point:** Dew point shall be  $-20^{\circ}\text{C}$ . (If the actual operating ambient temperature of the positioner is lower than  $-20^{\circ}\text{C}$ , the dew point of the supplied compressed air shall be  $10^{\circ}\text{C}$  lower than the actual operating ambient temperature of the positioner accordingly.)

**Class 3 Solid Particle Size & concentration:**  $5.0\text{ mg/m}^3$  (corresponding particle size:  $5.0\text{ }\mu\text{m}$ ). Particles larger than  $5.0\text{ }\mu\text{m}$  are prohibited from entering the equipment.

**Class 3 Oil Content:**  $1.0\text{ mg/m}^3$ , the cumulative oil content per cubic meter of air shall not exceed  $1.0\text{ mg}$ .



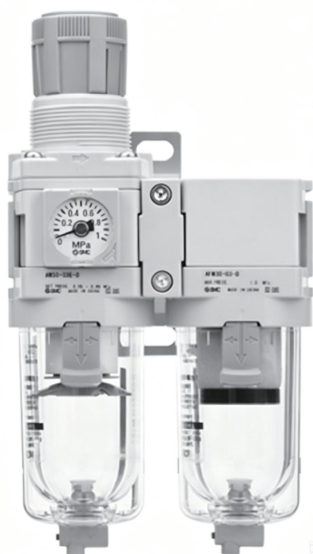
**Figure 1. Process Flow Diagram**

- ① Install a compressed air dryer on the main pipeline to remove most moisture contained in compressed air; the pressure dew point after filtration can reach  $-20^{\circ}\text{C}$ .
- ② Select one of the air preparation assemblies shown in Figure 2 and install it upstream of the positioner. Depending on the selected configuration, install the filter regulator or air filter upstream, followed by the mist separator downstream. The filtration system shall remove particles larger than  $5.0\text{ }\mu\text{m}$  and reduce the residual oil concentration to no more than  $1.0\text{ mg/m}^3$ .



AW

AFM



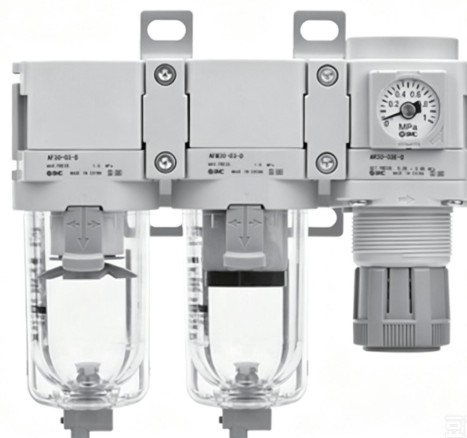
AC20D-A~AC40D-A



AF

AFM

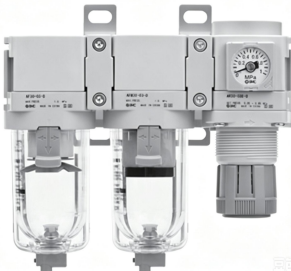
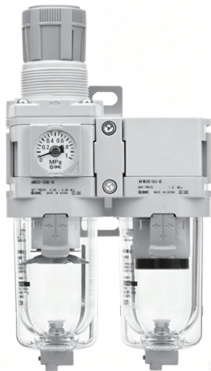
AR



AC20C-A~AC40C-A

Figure 2. Filter Regulator Assembly

## Filter Regulator Selection Recommendations

|                       |                                                                                                                                                                                                                                                  |                                                                                                                                                                                                      |                                                                                                 |                 |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------|
| Selection Combination | <div><div>Air Filter</div><div>+</div><div>Mist Separator</div><div>+</div><div>Regulator</div></div> <div>AF                  AFM                  AR</div>  | <div><div>Filter Regulator</div><div>+</div><div>Mist Separator</div></div> <div>AW                  AFM</div>  |                                                                                                 |                 |
|                       | AC <div>30</div> C- <div> </div> <div>03</div> DG- <div> </div> - <div> </div> -A<br><div>1</div> <div>2</div> <div>3</div> <div>4</div> <div>5</div> <div>6</div>                                                                               | AC <div>30</div> D- <div> </div> <div>03</div> DG- <div> </div> - <div> </div> -A<br><div>1</div> <div>2</div> <div>3</div> <div>4</div> <div>5</div> <div>6</div>                                   |                                                                                                 |                 |
| Selection Model No.   | SMC AC20C-02G-A                                                                                                                                                                                                                                  |                                                                                                                                                                                                      | SMC AC20D-02G-A                                                                                 | SMC AC30D-02G-A |
|                       | When the quality of compressed air at the inlet side is slightly lower than the operating requirements of the positioner                                                                                                                         |                                                                                                                                                                                                      | When the compressed air quality at the inlet meets the operating requirements of the positioner |                 |
| Basic Parameters      | Fluid: Air                                                                                                                                                                                                                                       |                                                                                                                                                                                                      |                                                                                                 |                 |

|                       |                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                              |                                                                                                                |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
|                       | Ambient & Operating Temperature: -5~60°C (no freezing)<br>Proof Pressure: 1.5 MPa<br>Operating Pressure Range: 0.05~1.0 MPa<br>Adjustable Pressure Range: 0.05~0.7 MPa<br>Filtration Rating: AW: 5 µm, AFM: 0.3 µm (99.9% collection efficiency)<br>Bowl Material: Polycarbonate<br>Structure: Relieving type     |                                                                                                                                                                                                              |                                                                                                                |
| Selection Parameters  | ① Main Body Size: 20 Rated Flow Rate: 200 L/min Bowl Guard: Standard (Steel Band) Weight: 0.39 kg<br>② Thread Type (No Mark): Rc<br>③ Port Size Code 02: 1/4<br>④ No Mark: Manual Drain Pressure Gauge G: Round Pressure Gauge with Limit Indicator<br>⑤ No Mark: No Accessories<br>⑥ No Mark: No Special Options | ① Main Body Size: 20 Rated Flow Rate: 150 L/min Bowl Guard: Standard (Steel Band) Weight: 0.33 kg                                                                                                            | ① Main Body Size: 30 Rated Flow Rate: 330 L/min Bowl Guard: Standard Equipment (Polycarbonate) Weight: 0.66 kg |
|                       |                                                                                                                                                                                                                                                                                                                   | ③ Thread Type (No Mark): Rc<br>④ Port Size Code 02: 1/4<br>⑤ No Mark: Manual Drain Pressure Gauge G: Round pressure gauge with limit indicator<br>⑥ No Mark: No accessories<br>⑥ No Mark: No special options |                                                                                                                |
| 1Series Positioner*   | ●                                                                                                                                                                                                                                                                                                                 | ●                                                                                                                                                                                                            | /                                                                                                              |
| IP Series Positioner* | ●                                                                                                                                                                                                                                                                                                                 | /                                                                                                                                                                                                            | ●                                                                                                              |

\*●Recommended selection

**Note: The rated air handling flow rate of the filter shall be higher than the maximum operating flow rate of the positioner. If multiple positioners are installed on the same air supply line, the total maximum operating flow rate shall be the sum of each unit. ( 1 Series Max Flow: 1500 / 1600: Q1-17 L/min, Q2-95 L/min 1880S: 17 L/min IP Series Max Flow: IP5500: 155 L/min IP6000 / IP6500: 187 L/min IP6000d: 150 L/min All above data are measured under 0.6 MPa supply pressure.)**

## **Important Notes**

1. Select filter regulators with suitable performance based on site working conditions to avoid equipment failure caused by high temperature, low temperature, high pressure, corrosive atmosphere and other harsh environments. Refer to the selection table at the end of this appendix.
2. Regularly inspect the condition and performance of the filter. Increase inspection frequency under high-frequency operating conditions to prevent malfunctions caused by clogged filter elements. (Typical failures include: ① Loss of filtration performance, allowing foreign matter to enter and damage the positioner; ② Clogging of the filter elements, resulting in an abnormal air supply and preventing the positioner from operating normally.)
3. For filter regulators with an auto-drain function, blockage of drain holes shall be prevented. Regular inspections can avert excessive water accumulation in the filter bowl caused by filter malfunctions. Manually drained filter regulators shall be drained manually on a regular schedule according to the water accumulation rate under actual working conditions.
4. Carry out regular maintenance or replace any nonconforming filter/regulator units in accordance with the operating instructions of the filter regulator to avoid unnecessary failures.